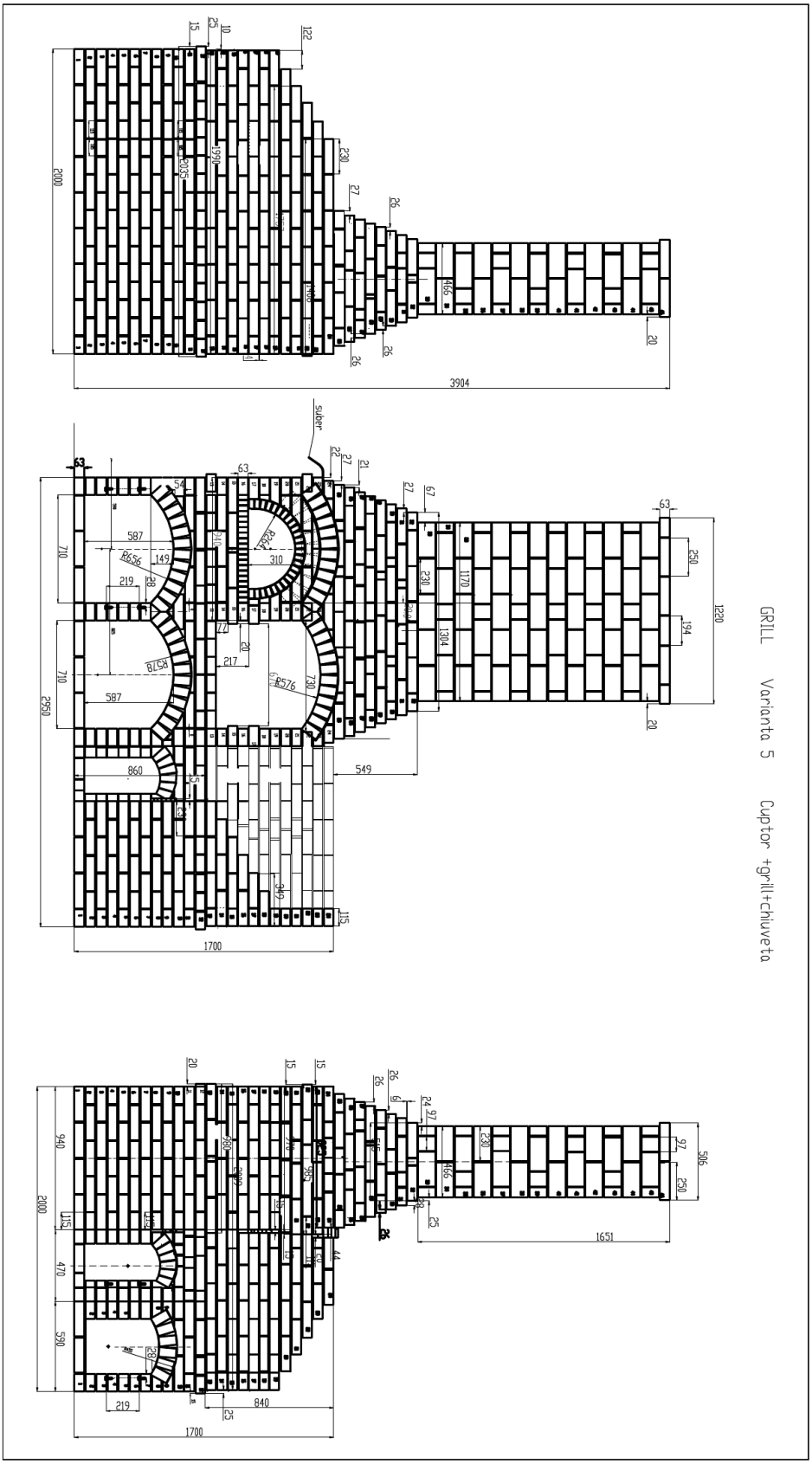
HELIOS
A DAN STEEL COMPANY

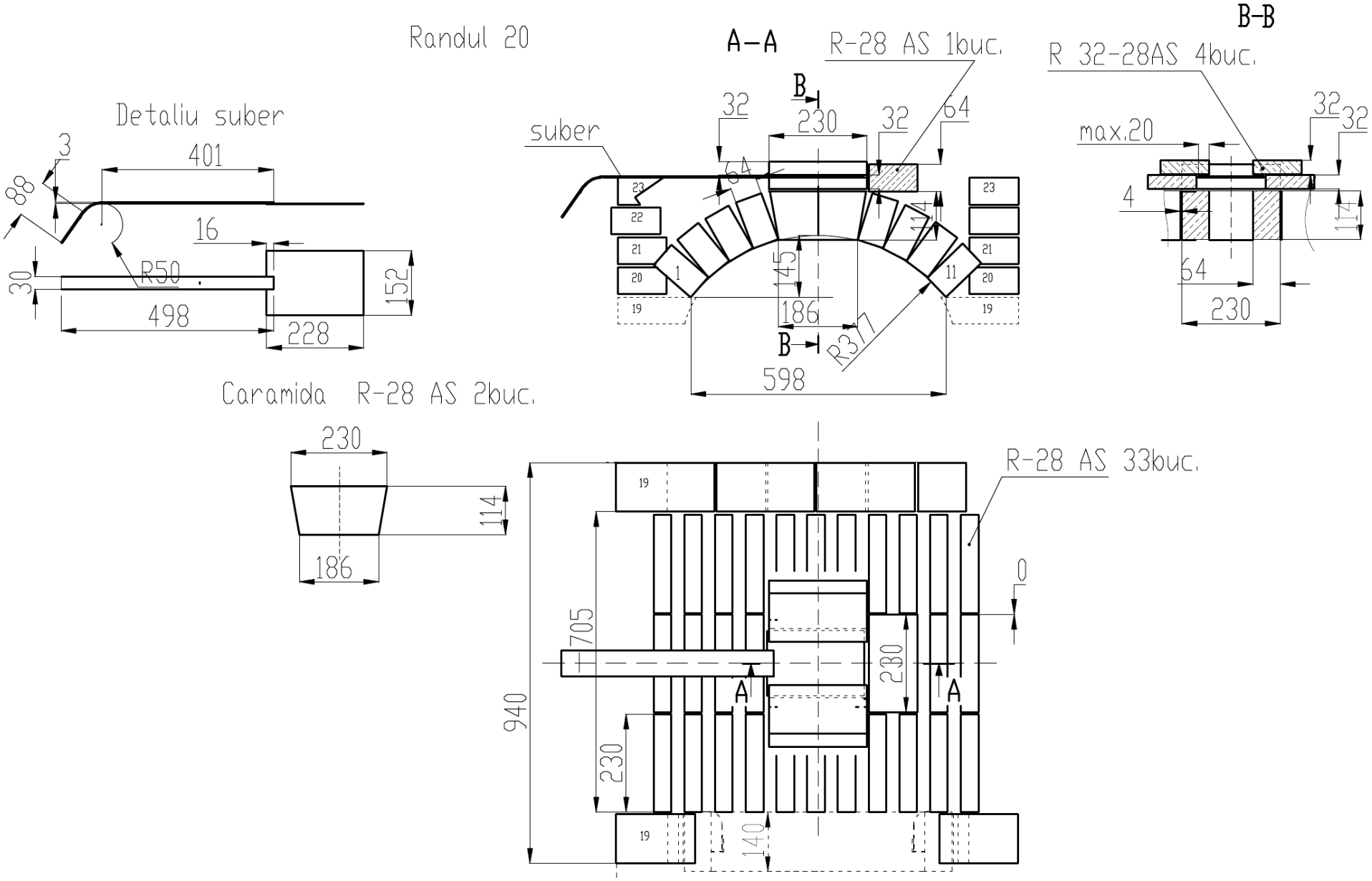
SC. HELIOS SA. RO 98716 · J 05/216/1991
417020 Aștileu, str. Principală, nr. 236, BIHOR, ROMÂNIA
P +40 259/349015 / +40 259/349020 **F** 0259/349019
E vanzari@heliossa.ro **W** www.heliossa.ro

PLAN DE MONTAJ

Varianta 5 – cuptor, grill și chiuvetă



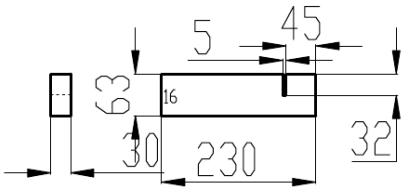
Constructia arcadei interioare si a suberului



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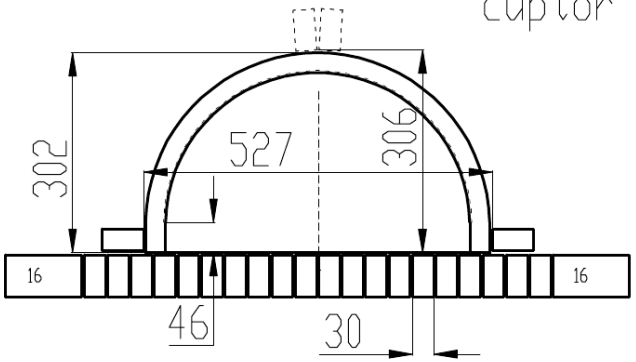
Arcada R 22
63
82
115
22
17
R576
84
45°
68
61
62
77
14
81
R481
R289
230
5
6
30
1 buc. dreapta+
1 buc. stanga

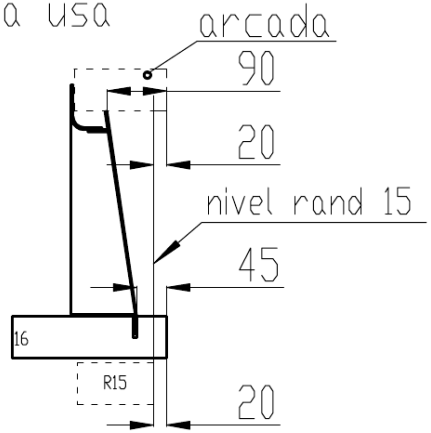
Taiere caramizi sub rama usii 20 buc.



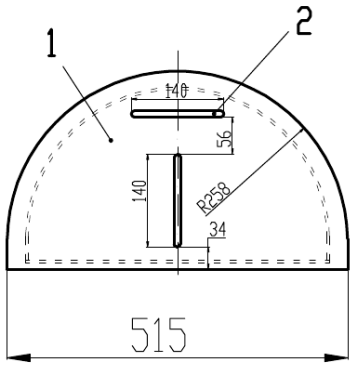
Se taie din caramida R-28 AS, dar numai din zona ramei (cota 525)

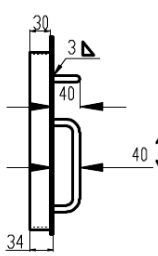
Detaliu montaj rama usa cuptor pizza

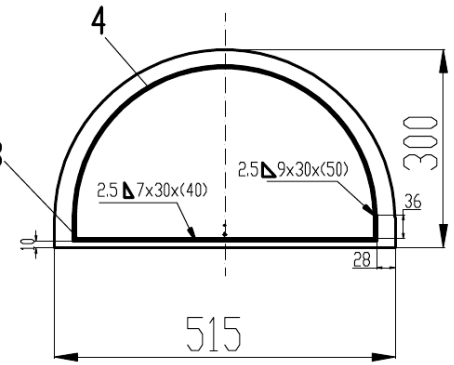




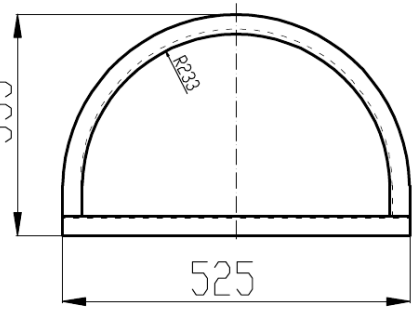
ANSAMBLU USA

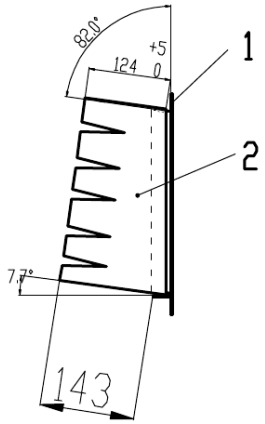


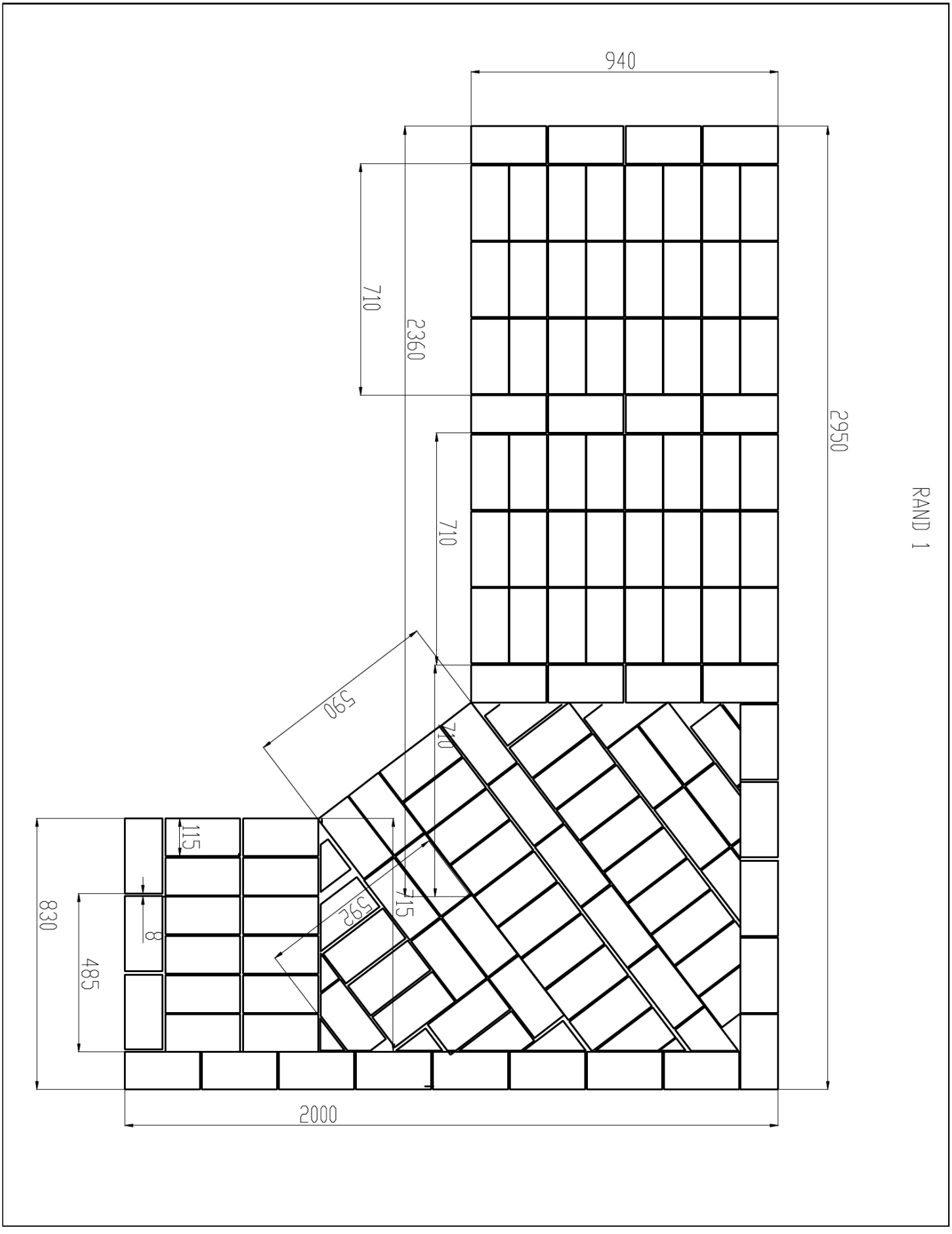


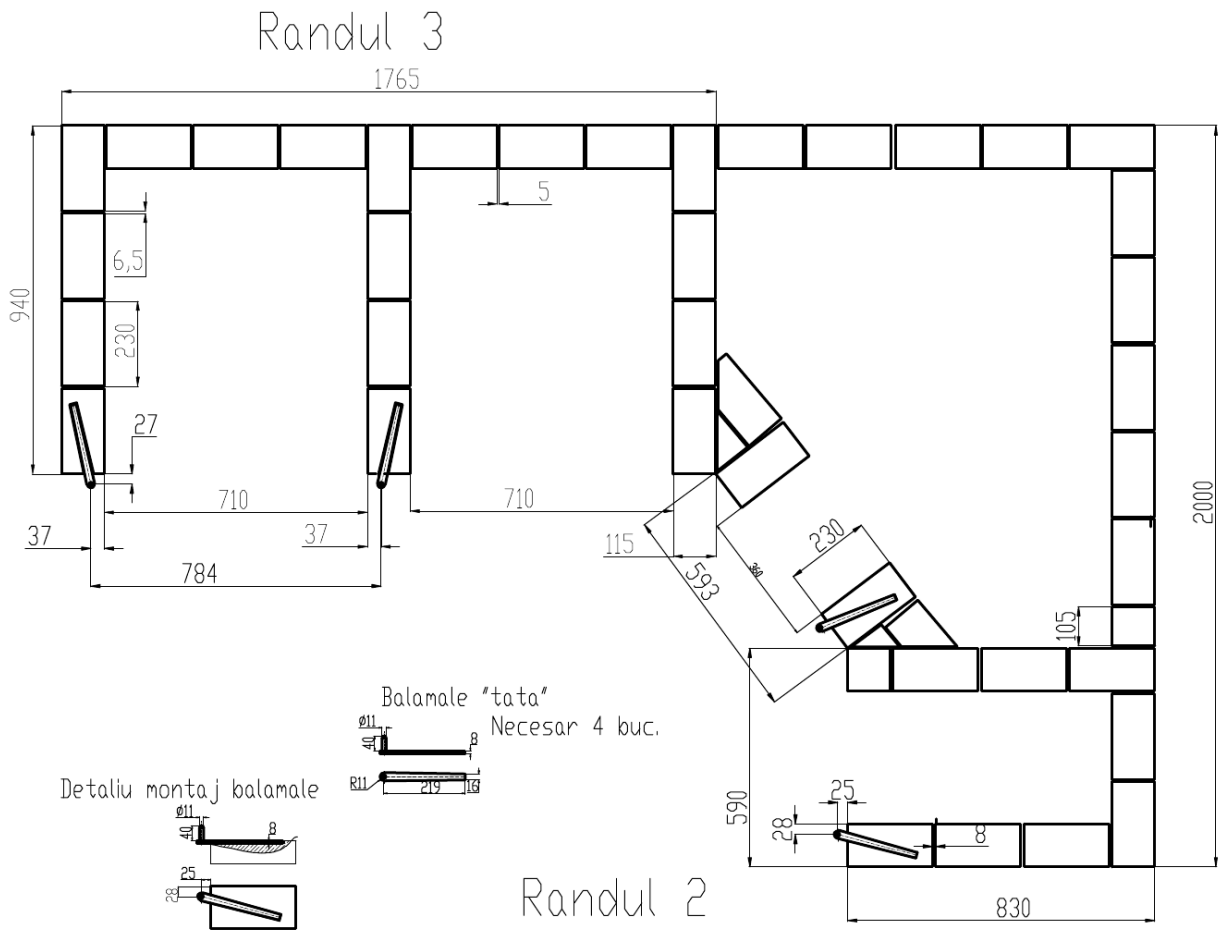


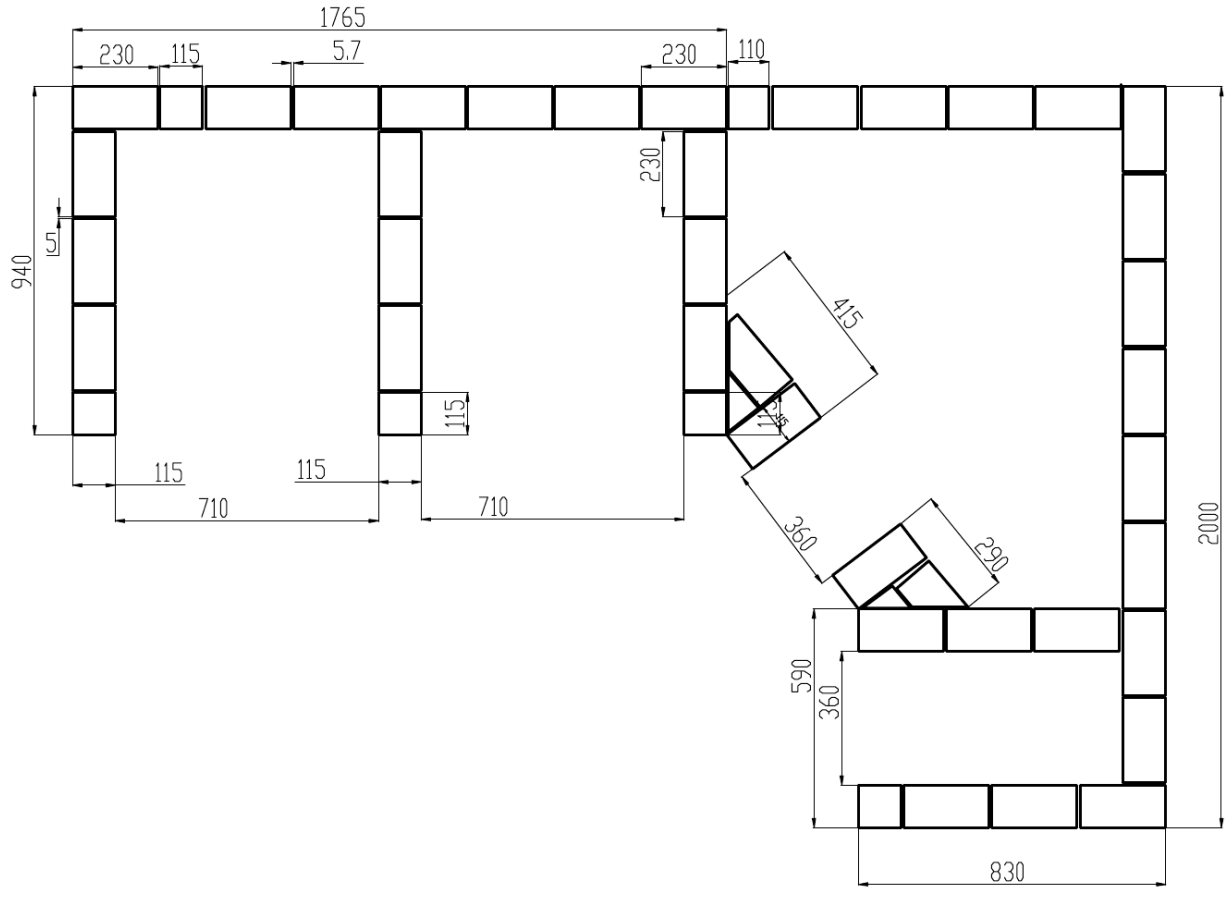
ANSAMBLU RAMA



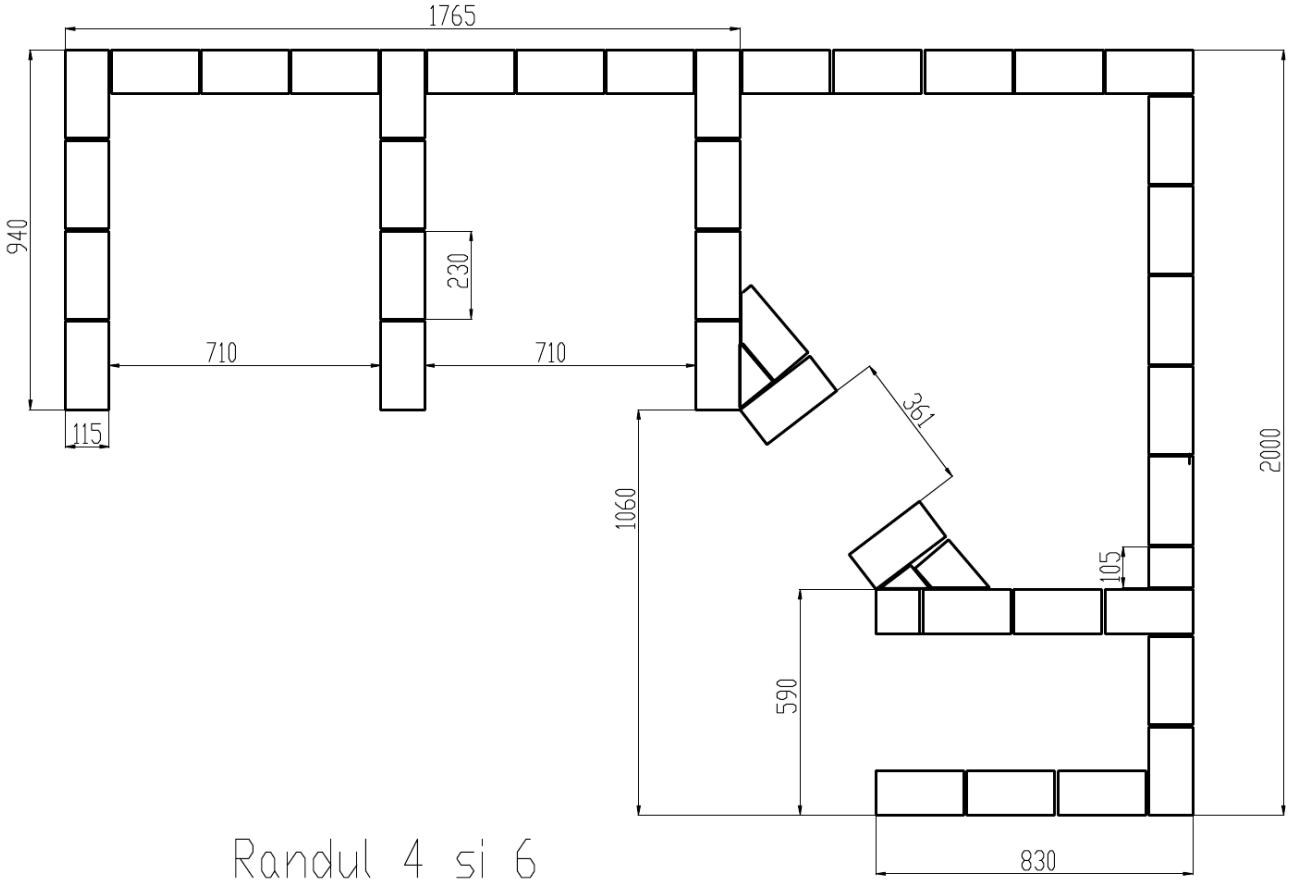



940
710
2360
2950
710
590
710
115
830
8
485
592
715
2000
RAND 1

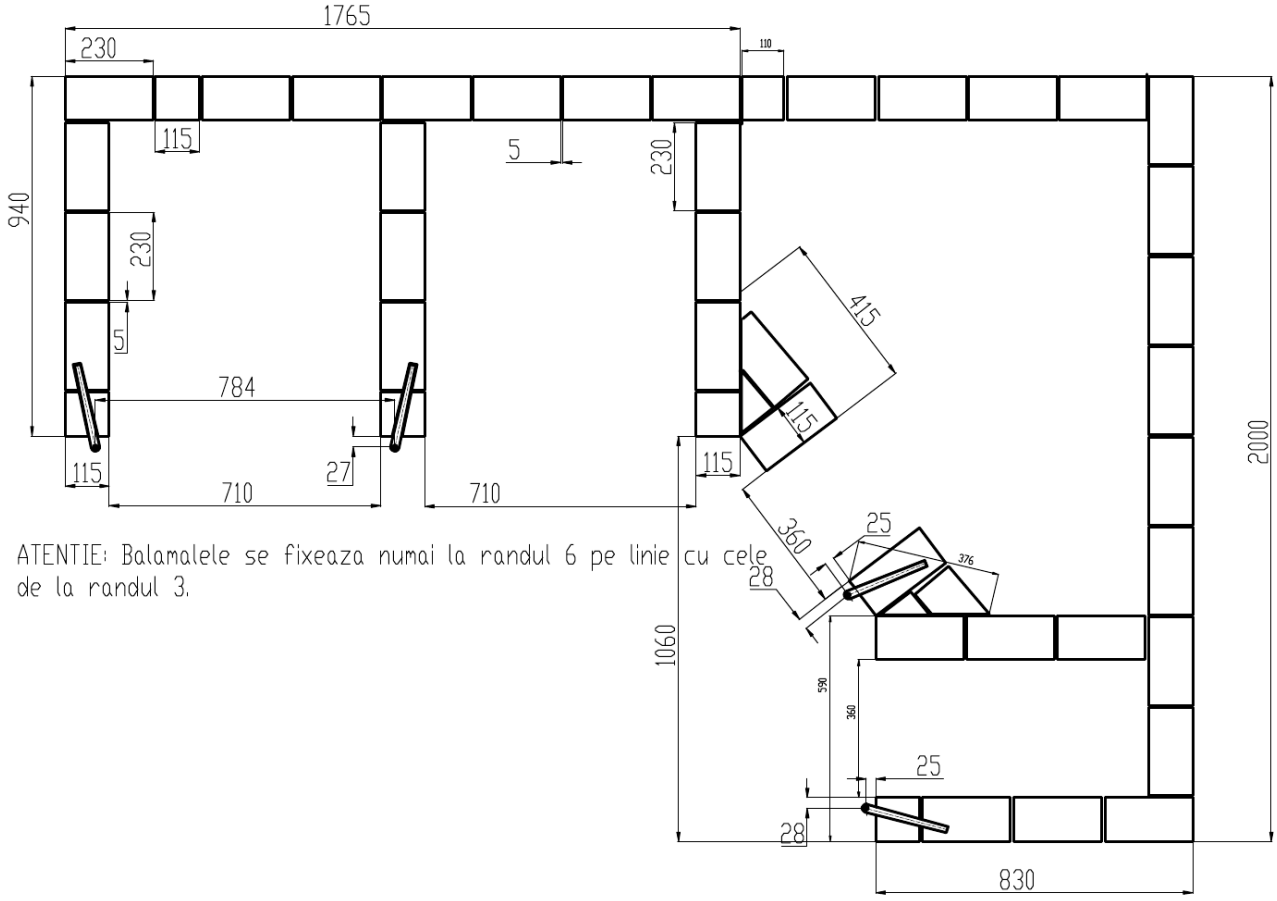

Randul 3
1765
5
6,5
940
230
27
710
710
37
37
784
115
593
360
230
105
2000
Balamale "tata"
Necesar 4 buc.
Detaliu montaj balamale
Ø11
40
8
R11
219
15
25
28
590
8
830
Randul 2


1765
230
115
5.7
230
110
230
940
5
415
115
115
115
710
710
360
290
590
360
2000
830

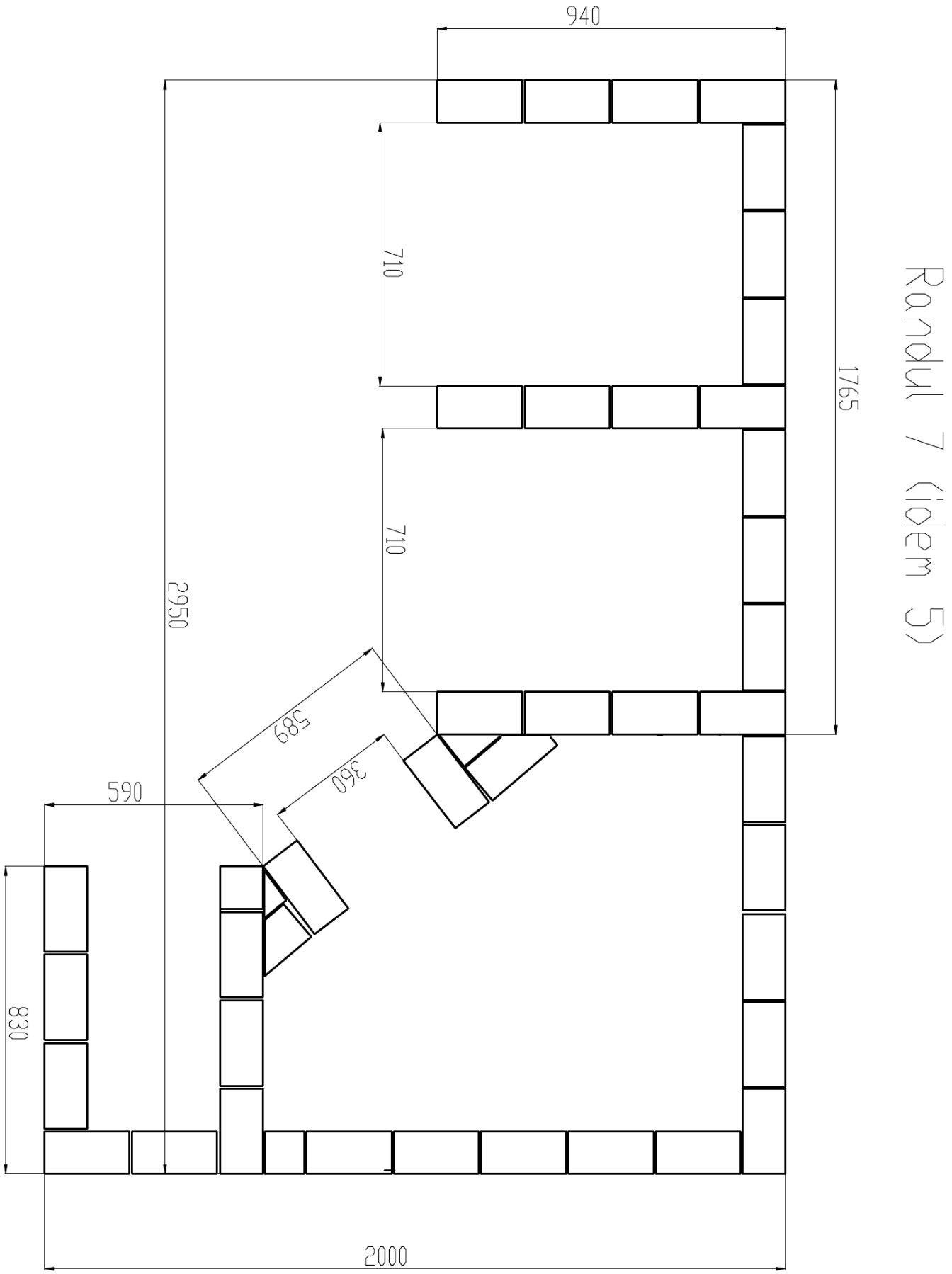
Randul 5 (idem 3 fara balamale)



Randul 4 si 6

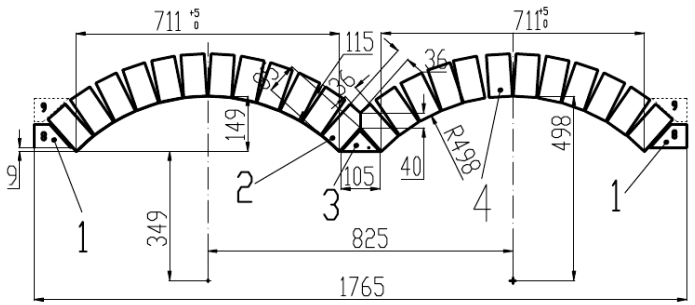


ATENTIE: Balamalele se fixeaza numai la randul 6 pe linie cu cele de la randul 3.

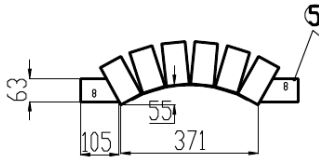

940
710
1765
710
2950
589
360
590
830
2000
Randul 7 (idem 5)

Constructia arcadelor la R8

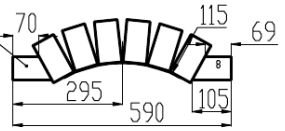
Vedere din A



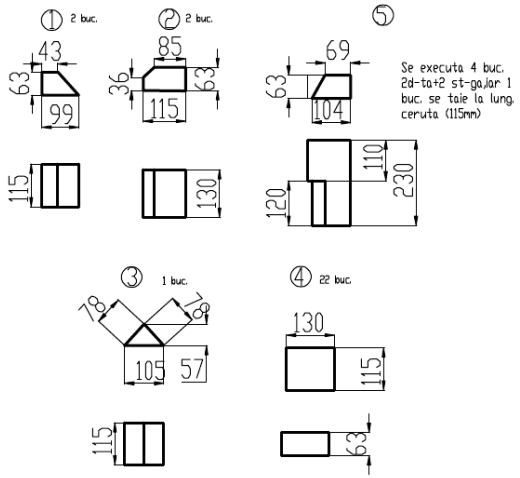
Arcada.
Vedere din B



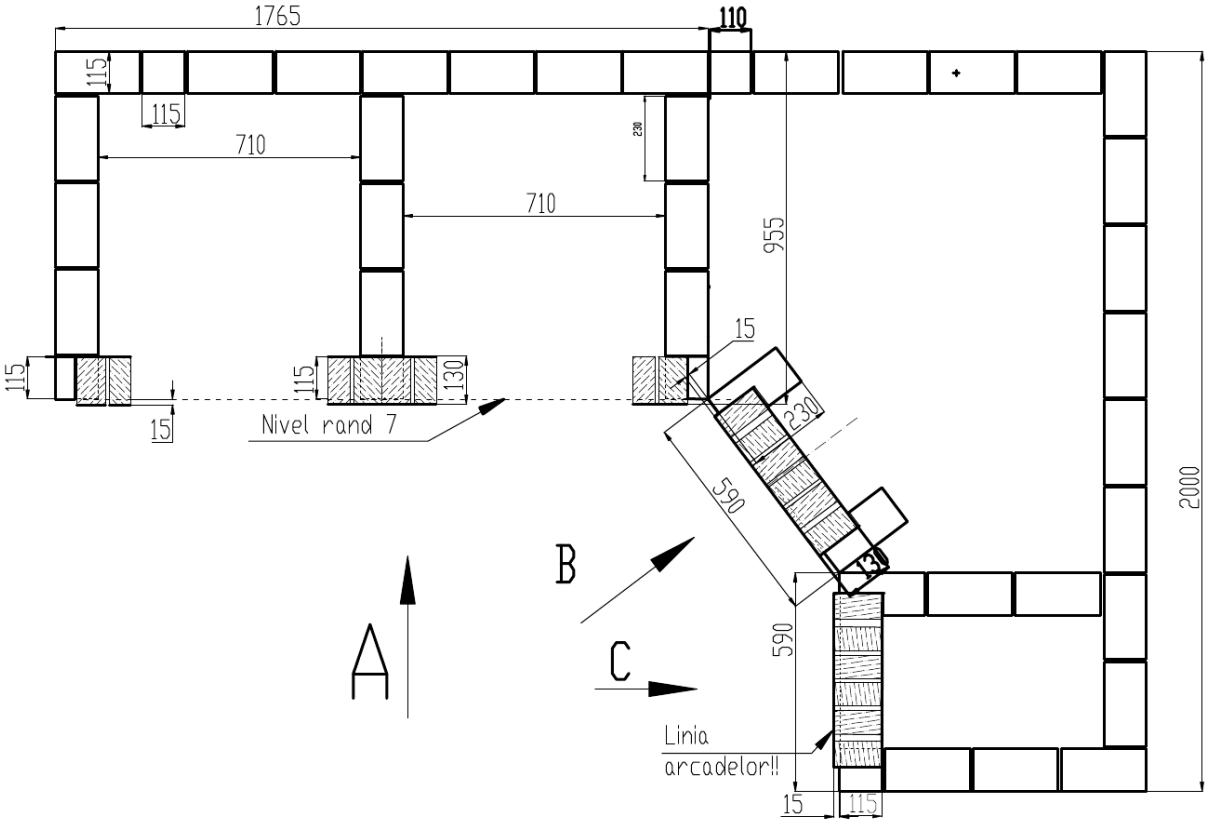
Arcada.
Vedere din C



Caramizi taiate **R8**



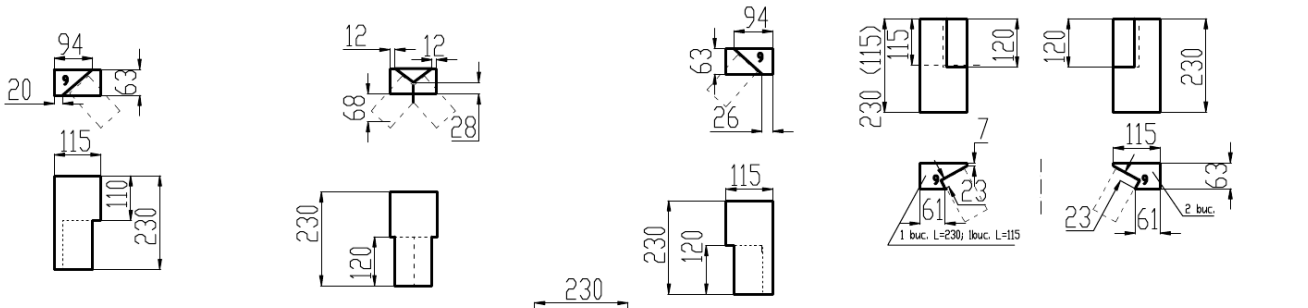
Randul 8

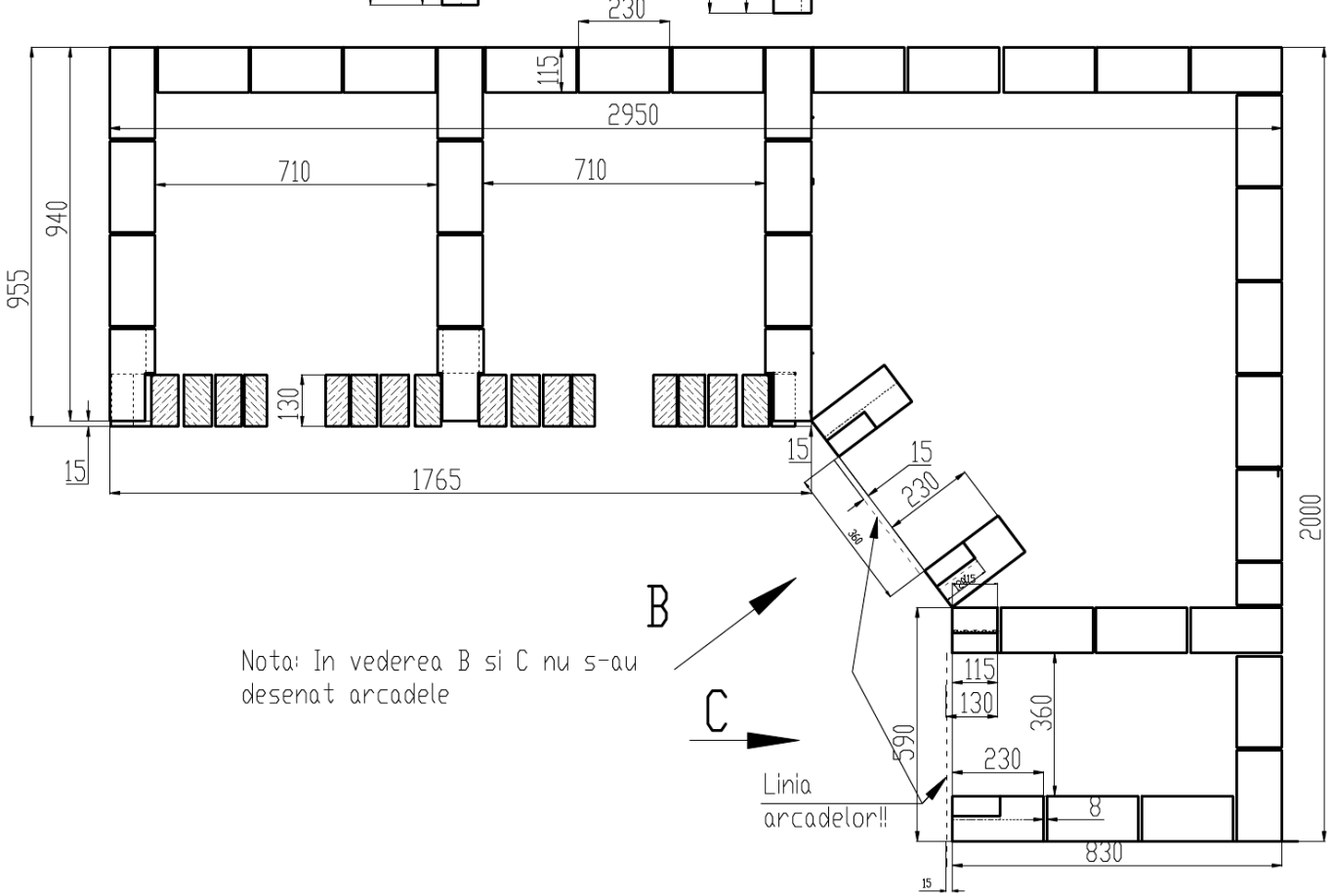


Randul 9

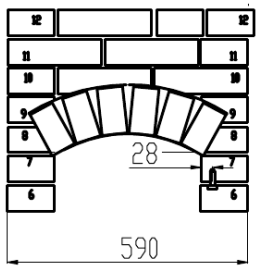
Caramizile prelucrate la R9

Vedere din B si C

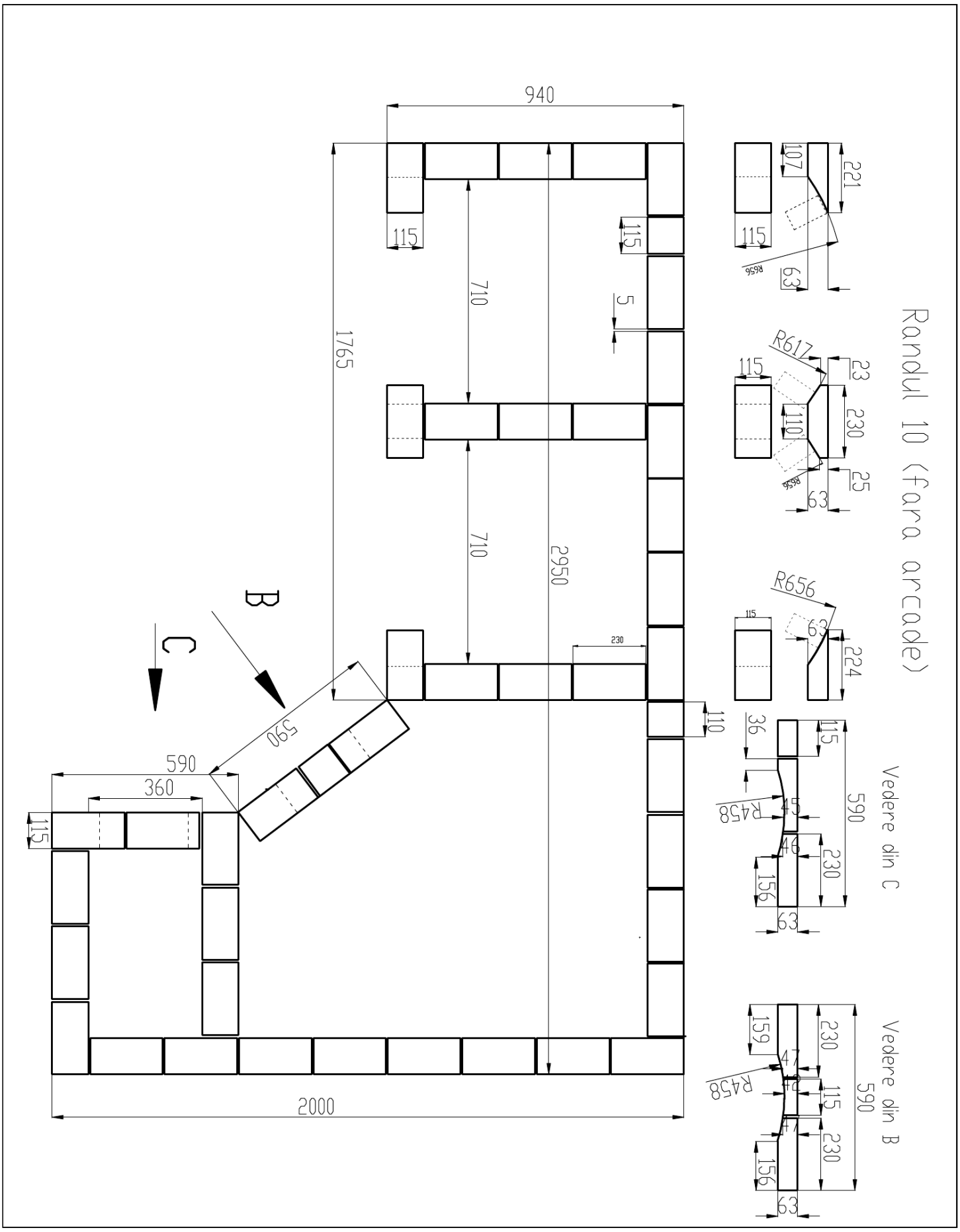


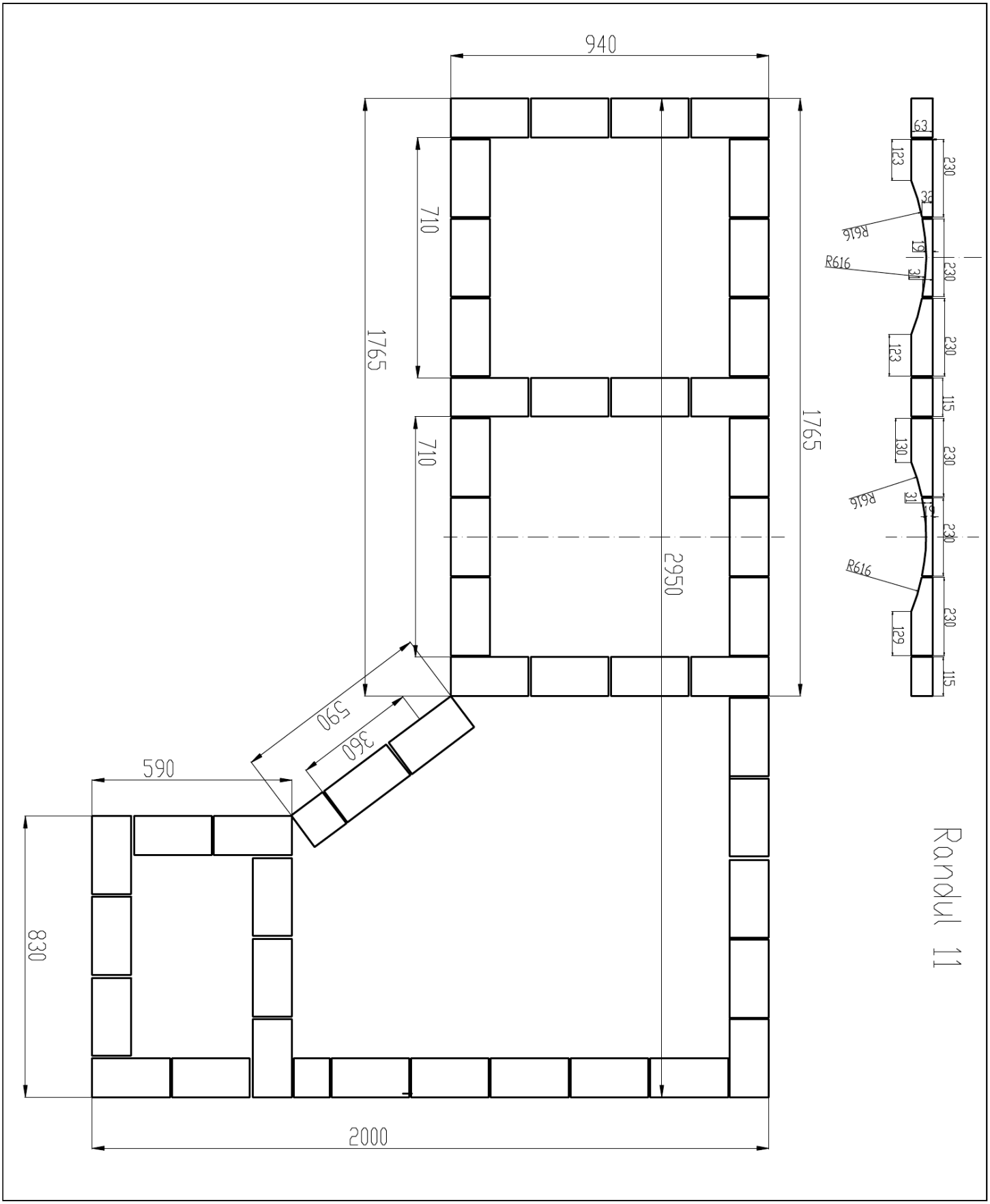


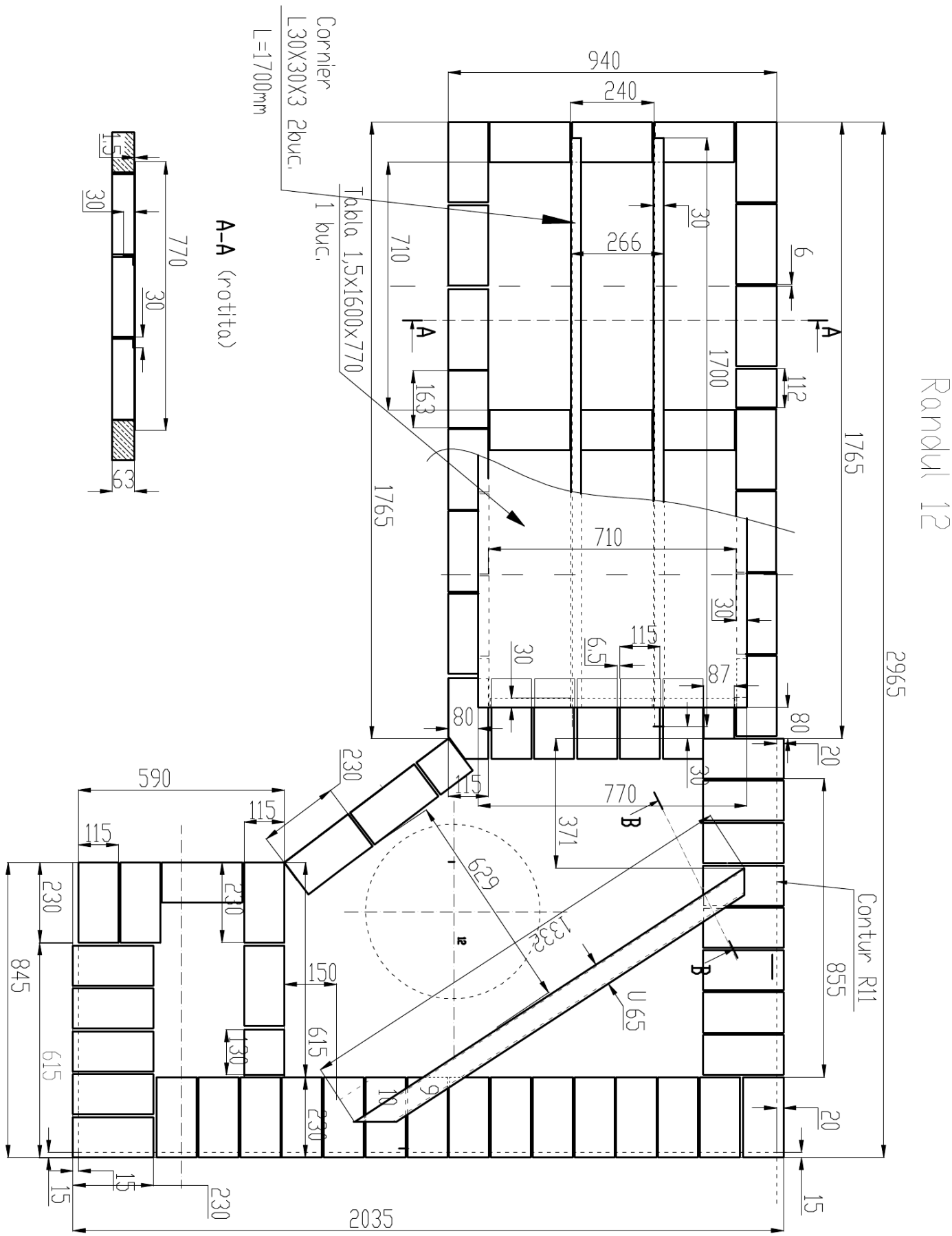
Vedere din B si C

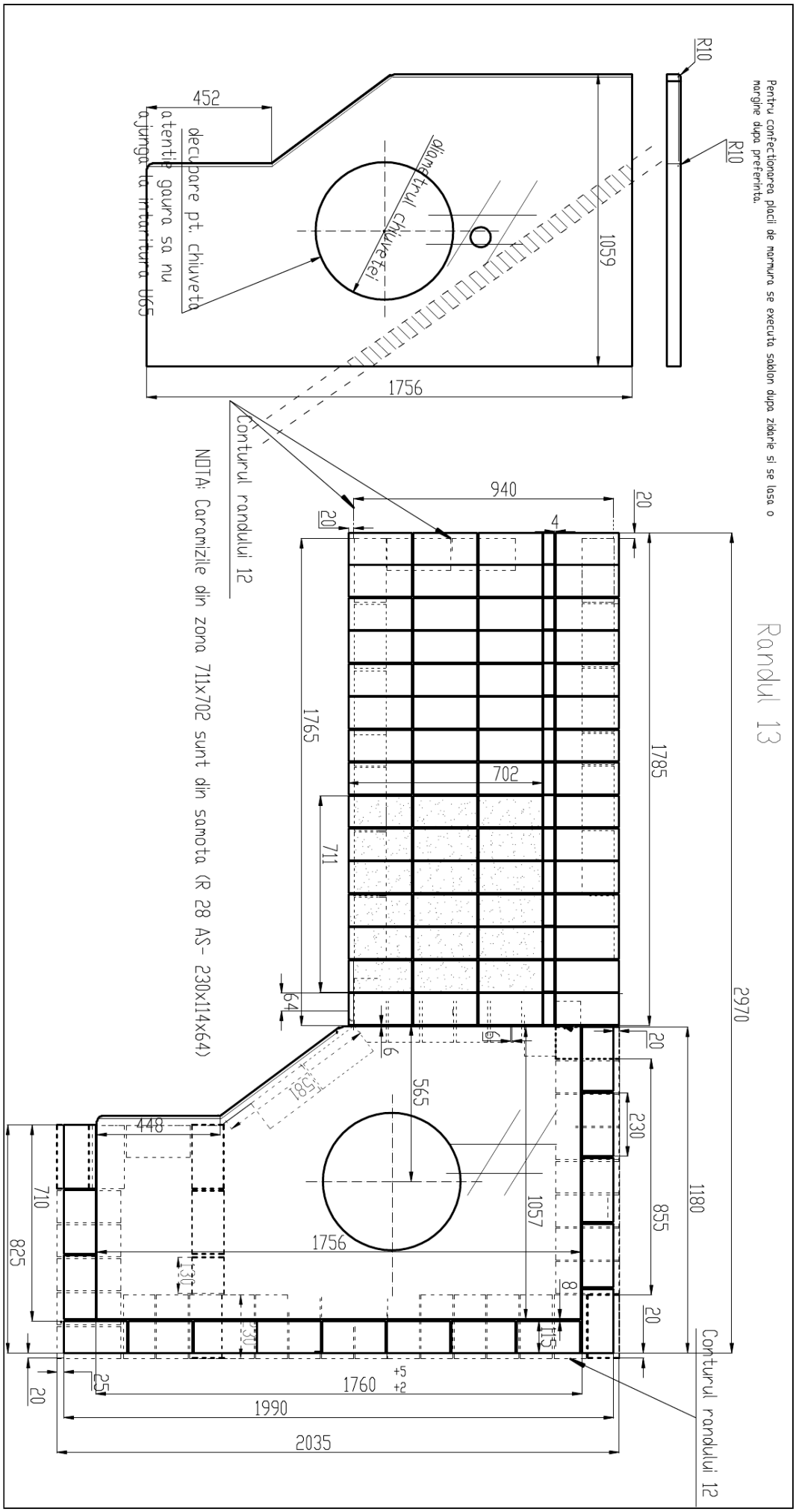


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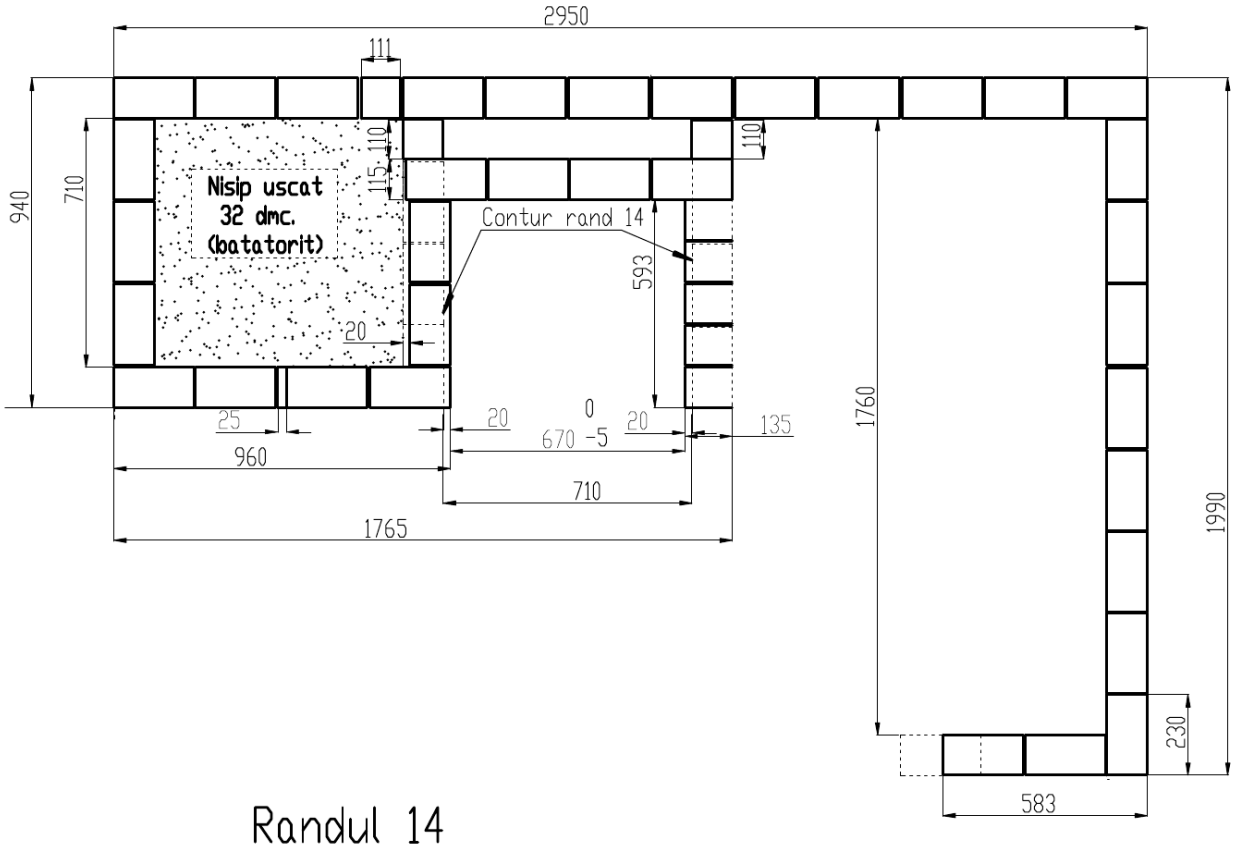

Randul 10 (fara arcade)
940
1765
710
710
2950
115
115
5
230
110
590
590
360
115
2000
B
C
107
221
115
63
R656
R617
23
230
110
25
63
R656
115
63
224
36
115
590
R458
45
46
230
156
63
Vedere din C
159
230
47
R458
115
590
230
156
63
Vedere din B


940
1765
710
710
1765
2950
590
590
360
830
2000
63
123
230
39
R616
19
R616
31
230
230
123
115
130
230
R616
31
230
R616
230
129
115
Randul 11

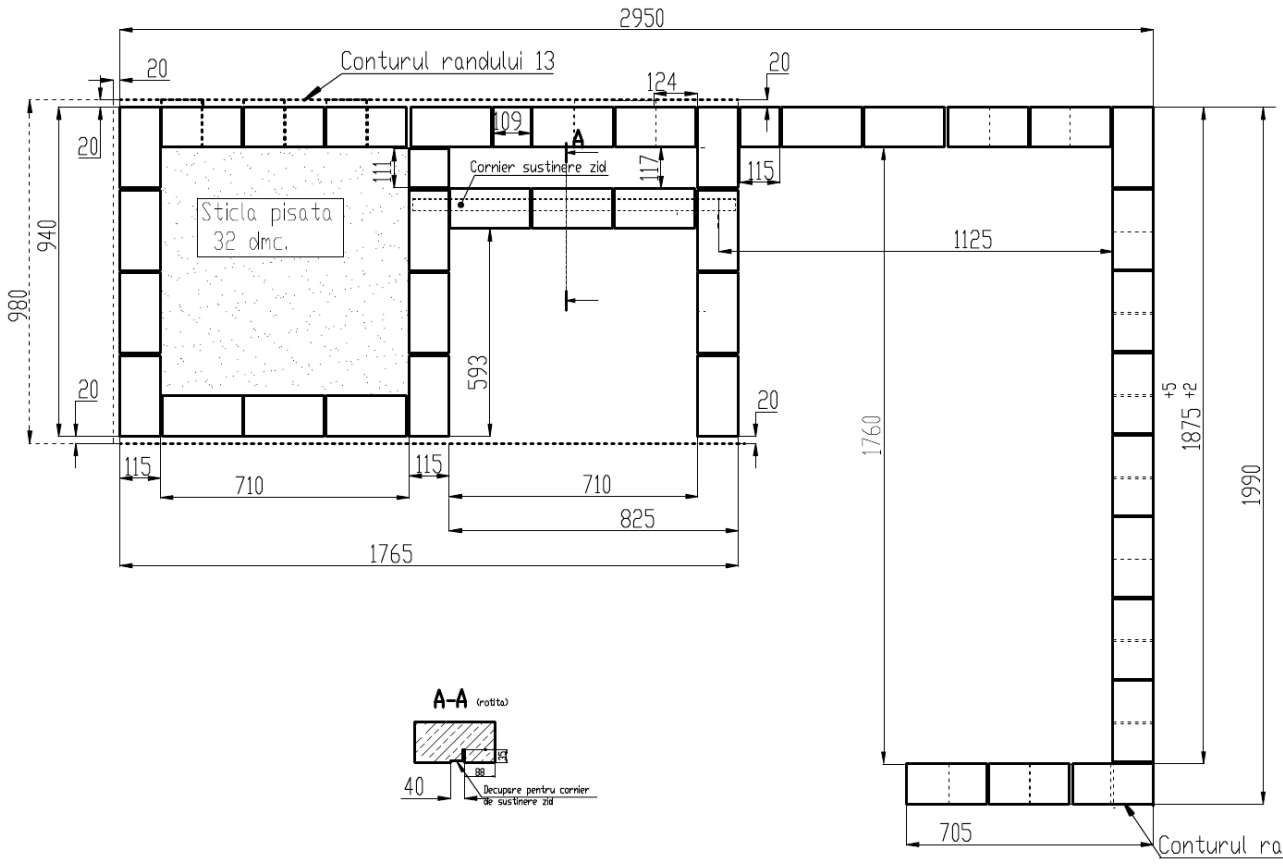

Corniер
L30X30X3 2buc.
L=1700mm
Tabla 1,5x1600x770
1 buc.
A-A (rotita)
Randul 12
Contur R11
940
240
266
710
1700
1765
2965
770
590
2035
845
615
855
371
629
U65
R33
R12

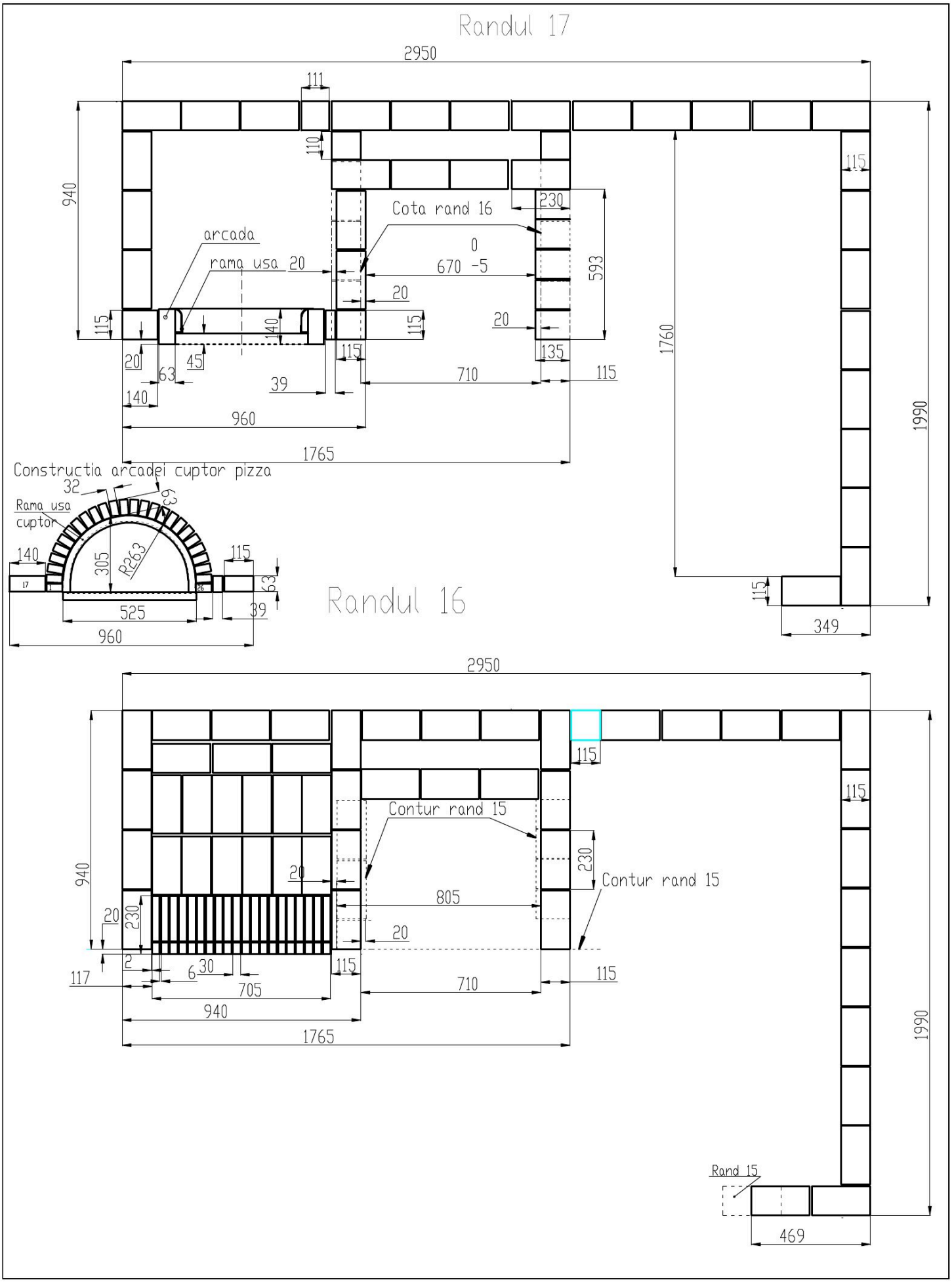

Pentru confectionarea placii de marmura se executa sablon dupa zidarie si se lasa o margine dupa preferinta.
R10
R10
452
decupare pt. chiuveta
atentie gaura sa nu ajunga la intaritura U65
diametrul chiuvetei
1059
1756
Conturul randului 12
NOTA: Caramizile din zona 711x702 sunt din samota (R 28 AS- 230x114x64)
940
20
20
4
1765
1785
2970
702
711
64
6
6
20
565
185°
448
230
710
825
1057
1180
855
1756
130
8
20
230
115
25
20
1760
+5
+2
1990
2035
Randul 13
Conturul randului 12

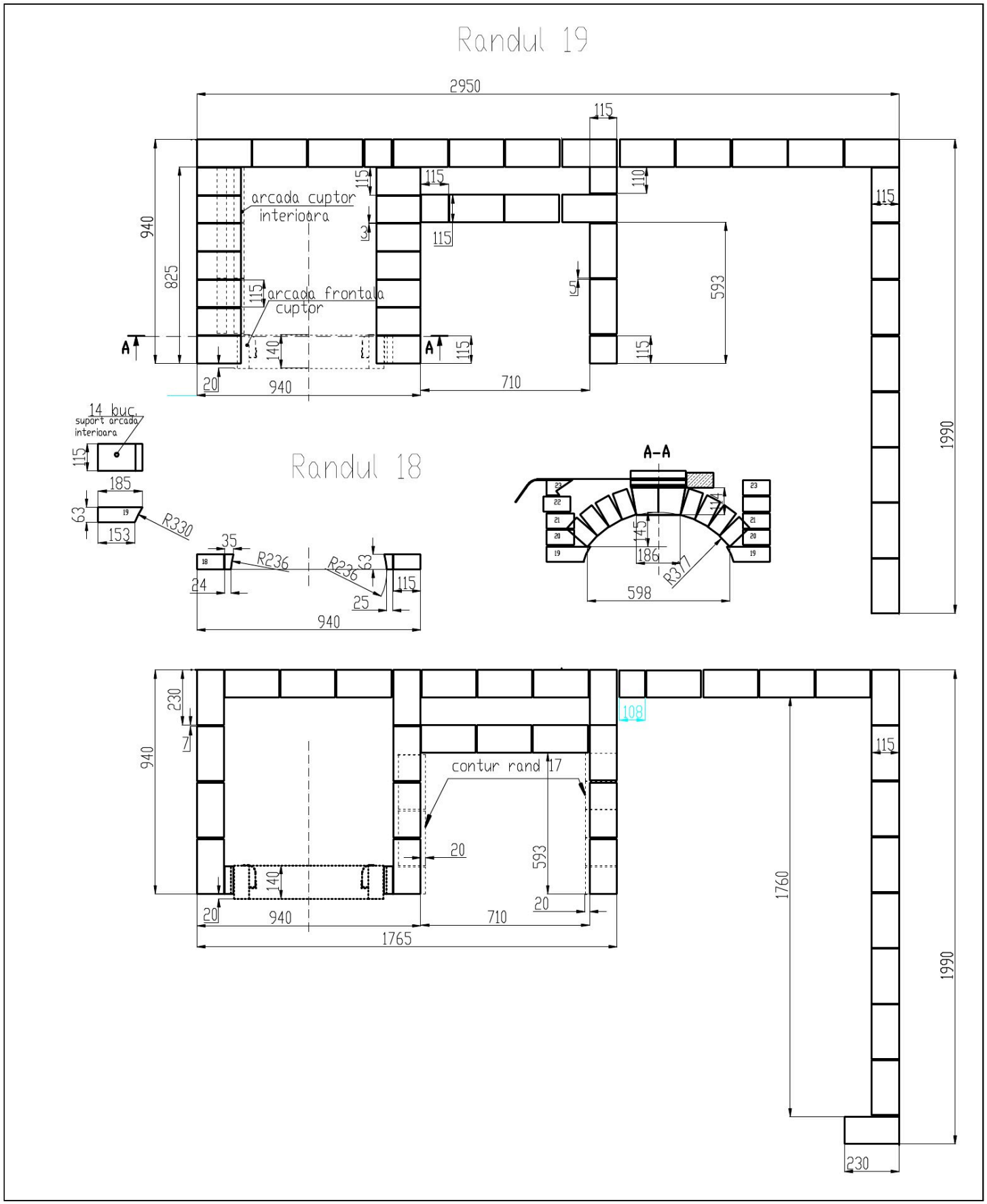
Randul 15

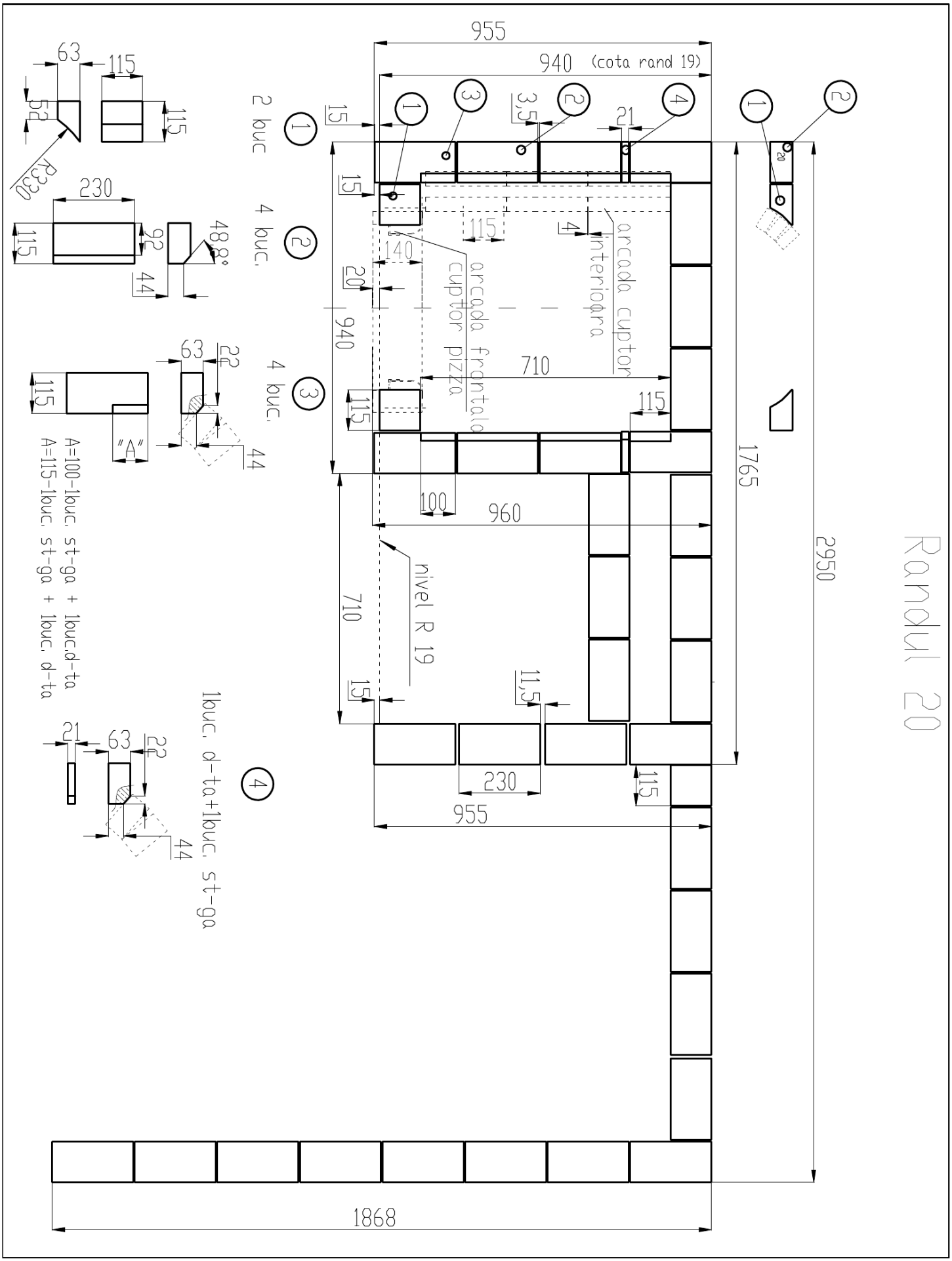


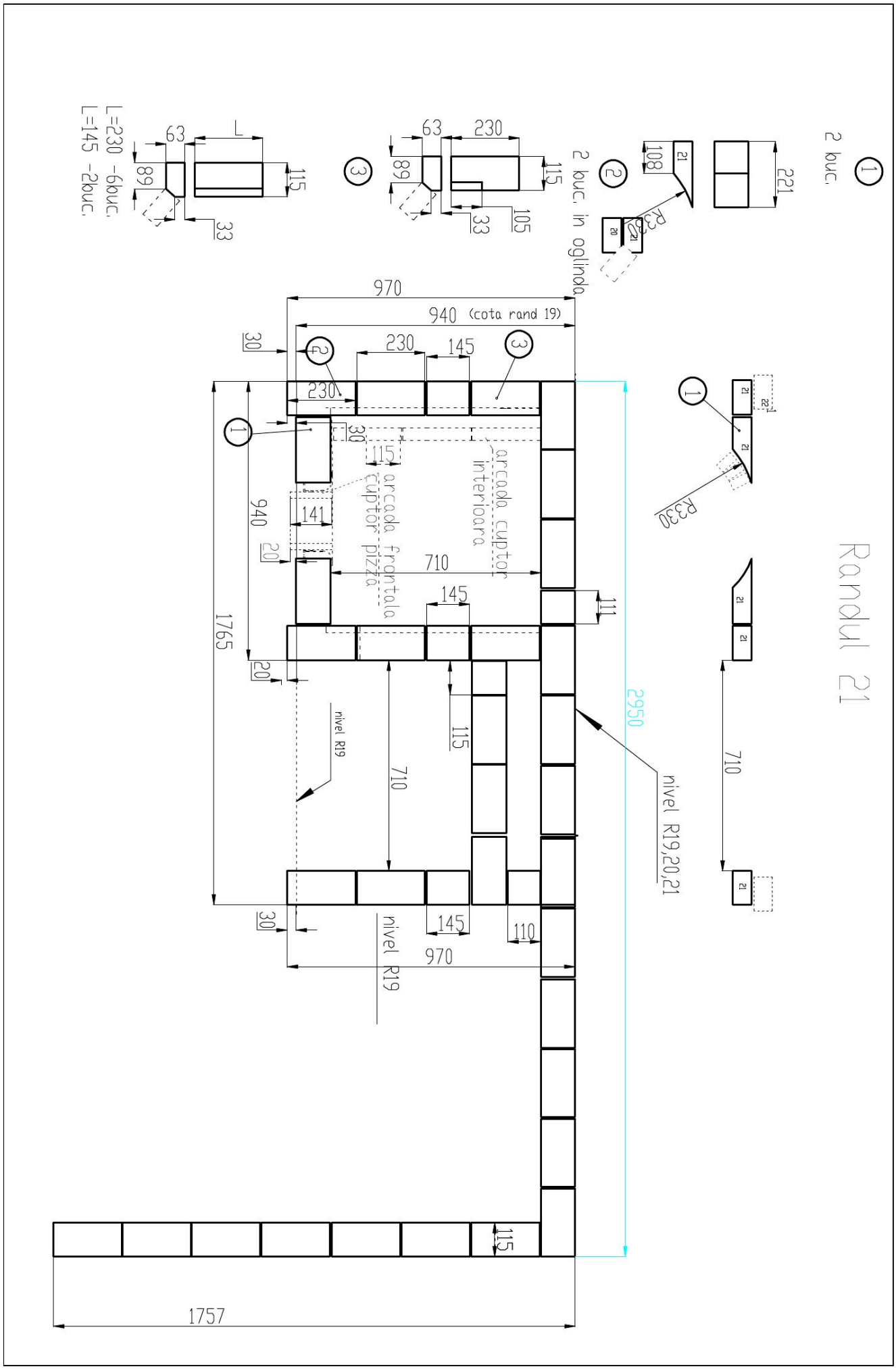
Randul 14

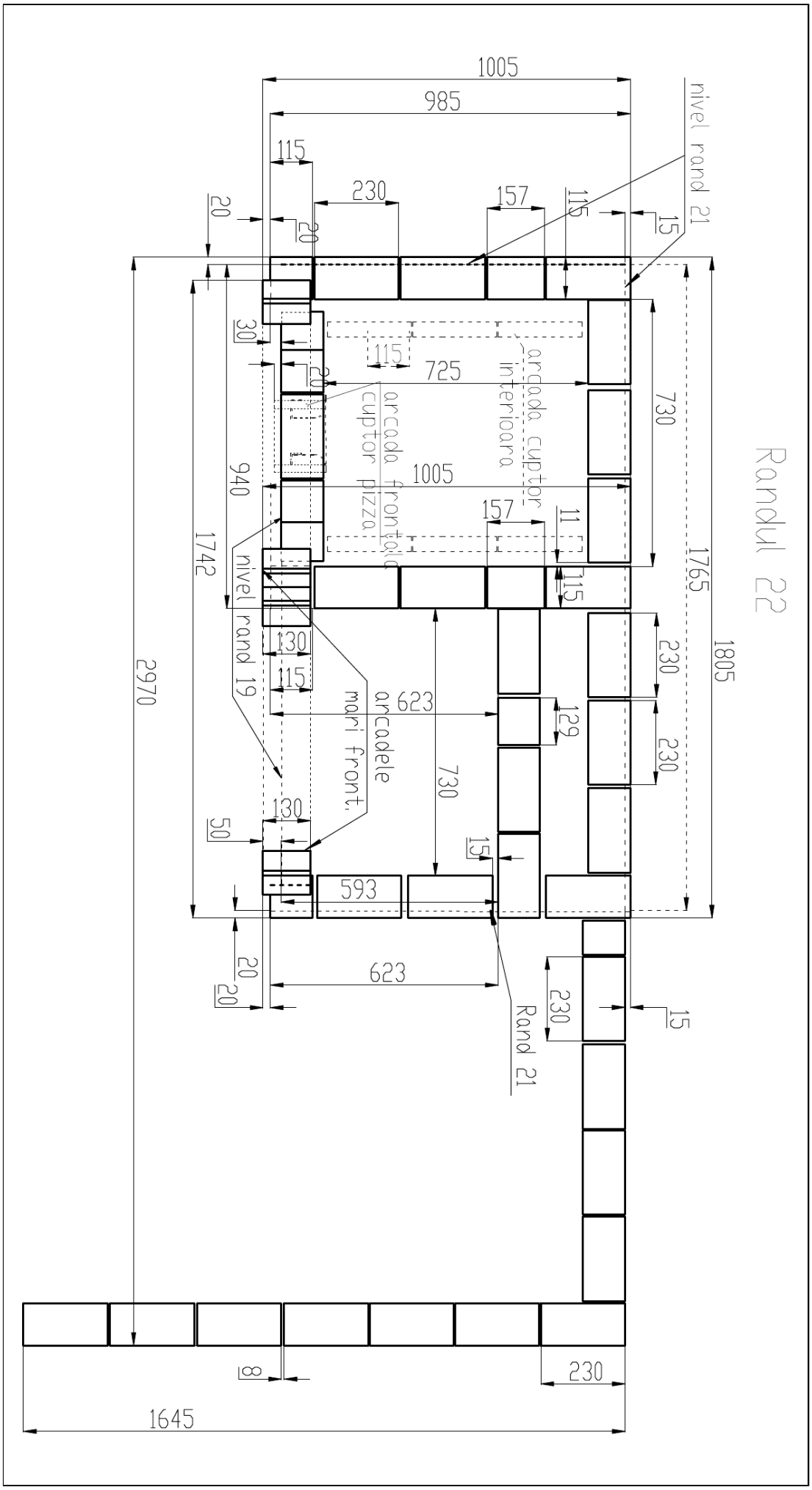


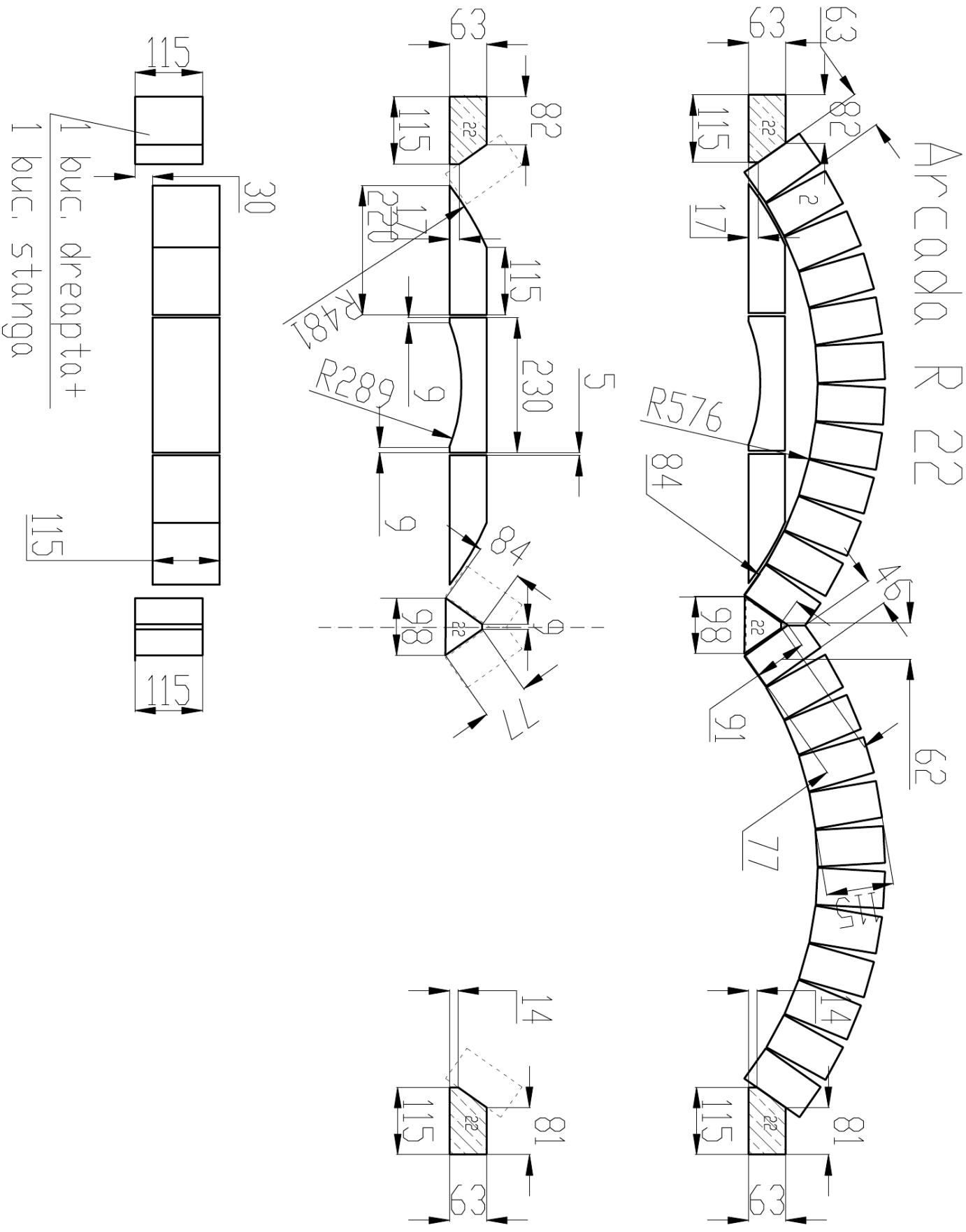

Randul 17
2950
111
110
940
115
230
Cota rand 16
0
670 -5
arcada
rama usa 20
20
593
115
140
115
20
20
45
63
115
135
39
710
115
140
960
1765
1760
1990
115
349
Constructia arcadei cuptor pizza
32
63
Rama usa
cuptor
140
305
R263
115
63
525
39
960
Randul 16
2950
115
115
Contur rand 15
940
20
230
Contur rand 15
805
20
20
230
2
6
30
117
115
710
115
705
940
1765
1990
Rand 15
469

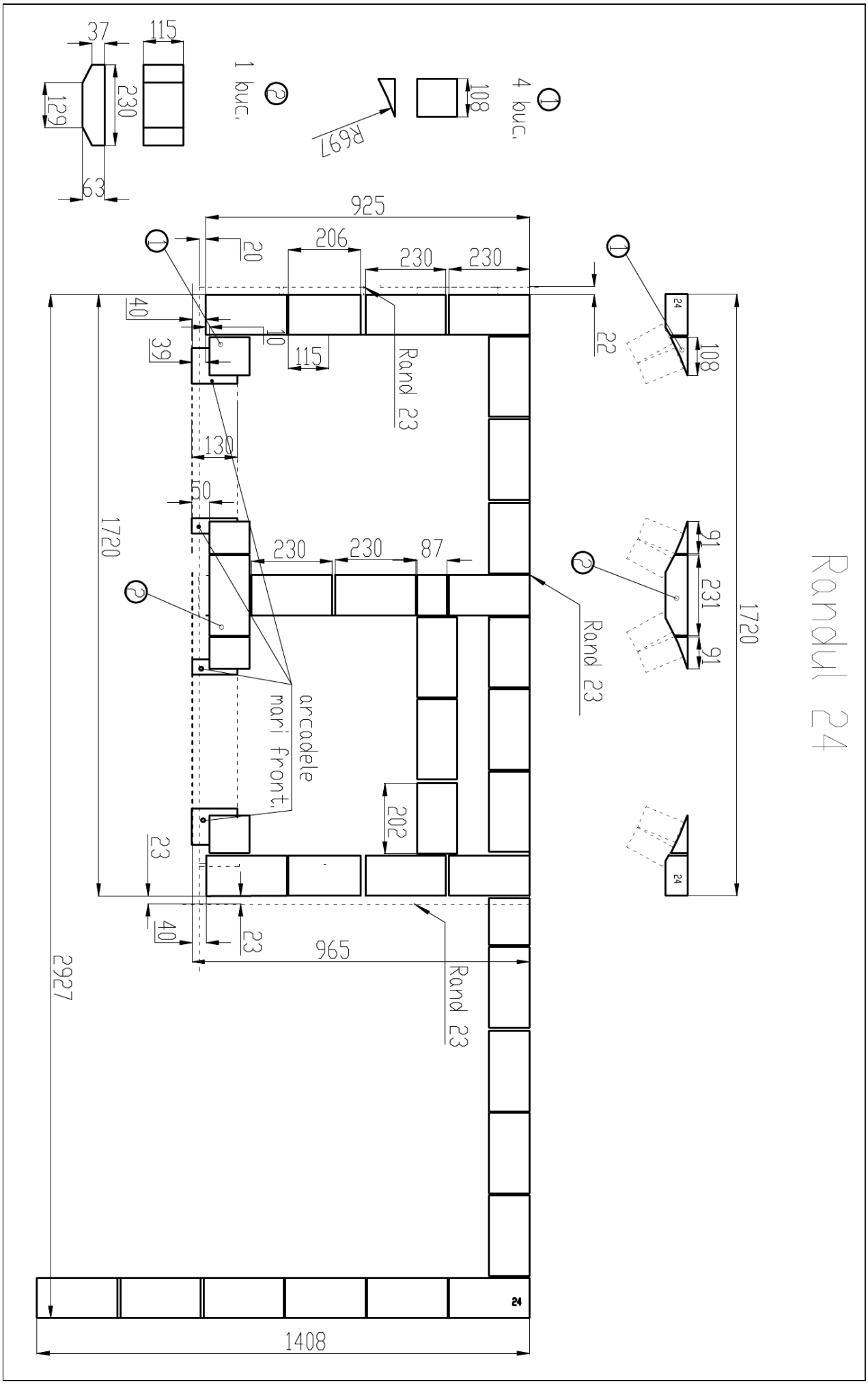

Randul 19
2950
115
940
825
arcada cuptor interioara
arcada frontala cuptor
593
140
20
940
710
1990
14 buc.
suport arcada interioara
185
153
63
R330
Randul 18
35
R236
24
25
940
A-A
145
186
598
R317
230
7
108
contur rand 17
20
1760
1765
230

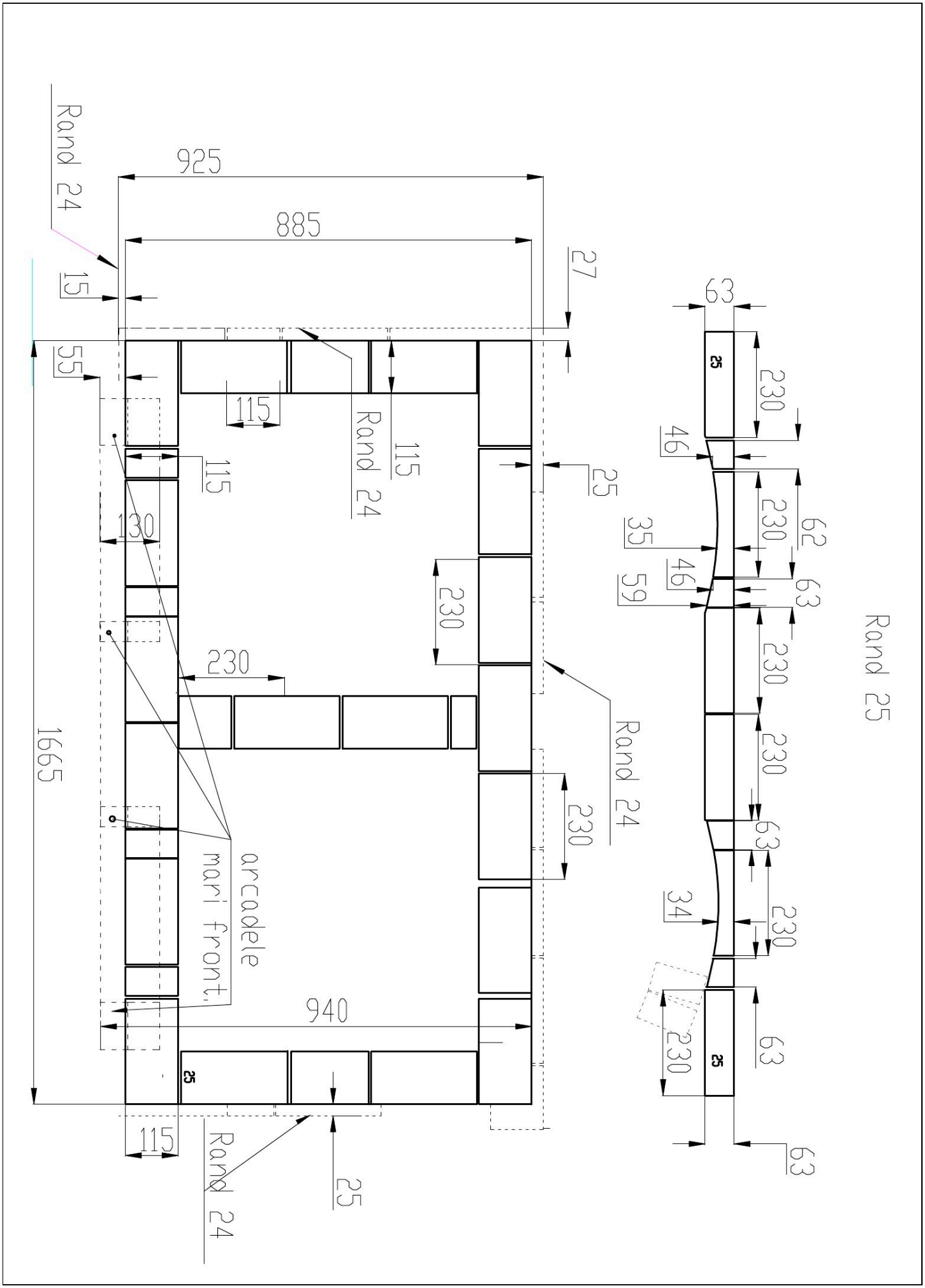

955
940 (cota rand 19)
63
115
53
115
R30
230
115
92
48,8°
44
2 buc
4 buc.
4 buc.
63
22
115
"A"
44
A=100-1buc. st-ga + 1buc.d-ta
A=115-1buc. st-ga + 1buc. d-ta
21
63
22
44
1buc. d-ta+1buc. st-ga
15
3,5
21
15
115
4
interioara
arcada cuptor
140
arcada frontala
cuptor pizza
20
940
710
115
115
100
960
710
nivel R 19
15
11,5
230
115
955
1765
2950
1868
Randul 20

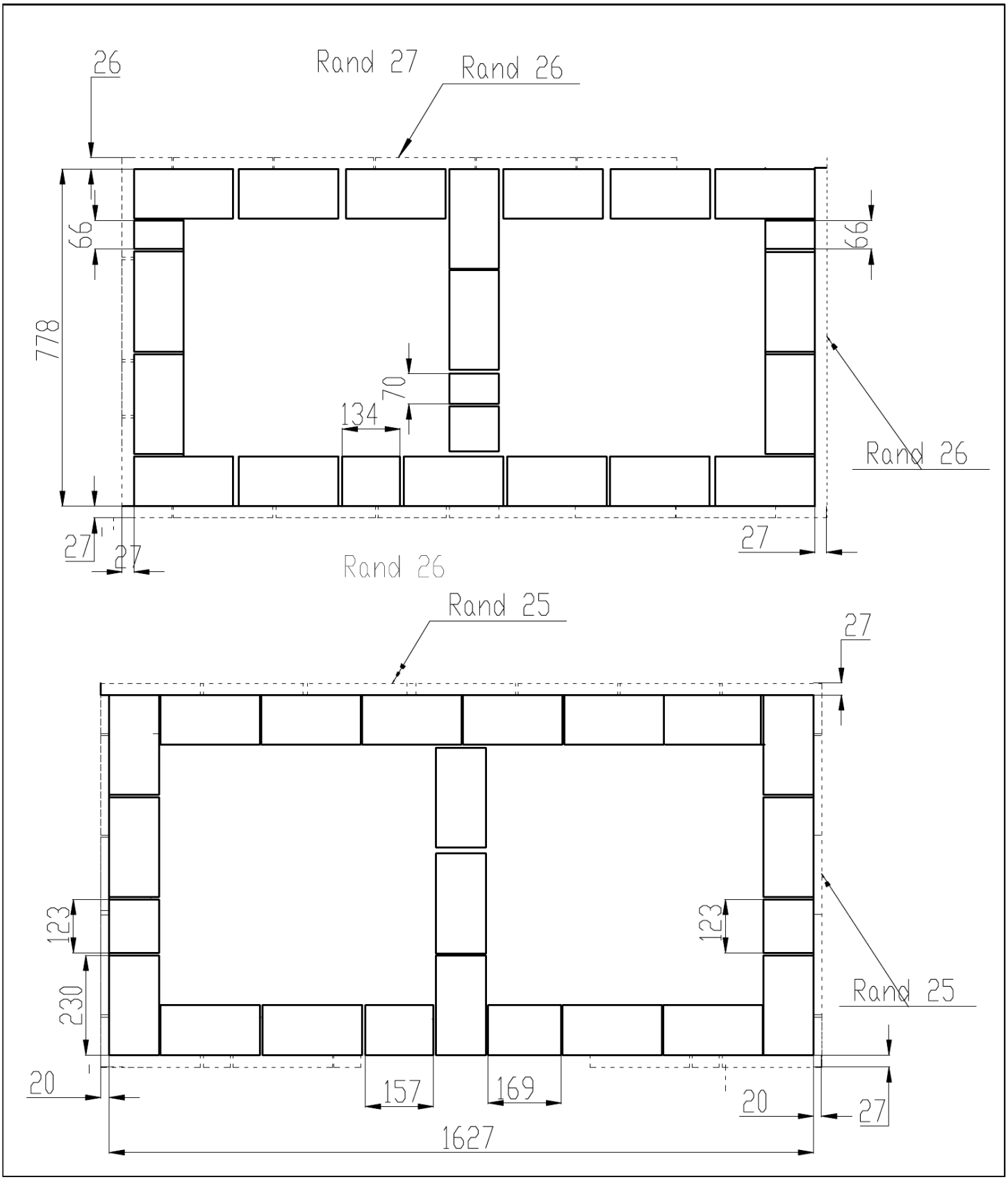

Randul 21
2 buc.
2 buc. in oglinda
L=230 -6buc.
L=145 -2buc.
970
940 (cota rand 19)
230
145
arcada cuptor interioara
arcada frontala cuptor pizza
710
1765
940
141
111
115
nivel R19
nivel R19,20,21
2950
1757

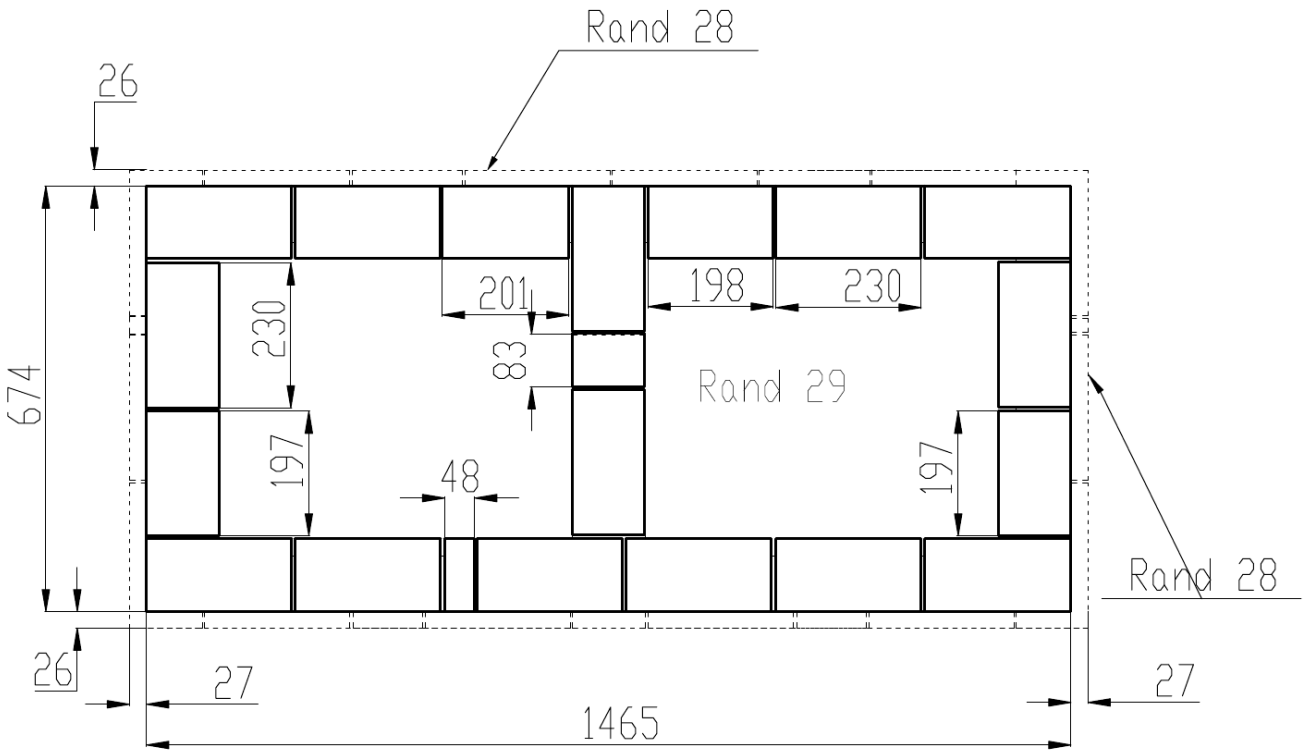

1005
985
115
230
157
115
15
20
20
nivel rand 21
30
115
725
arcada cuptor interioara
arcada frontala cuptor pizza
730
940
1005
157
11
1742
nivel rand 19
115
1765
1805
2970
130
115
623
arcadele mari front.
129
230
230
730
130
50
15
593
20
20
623
230
15
Rand 21
Randul 22
8
230
1645

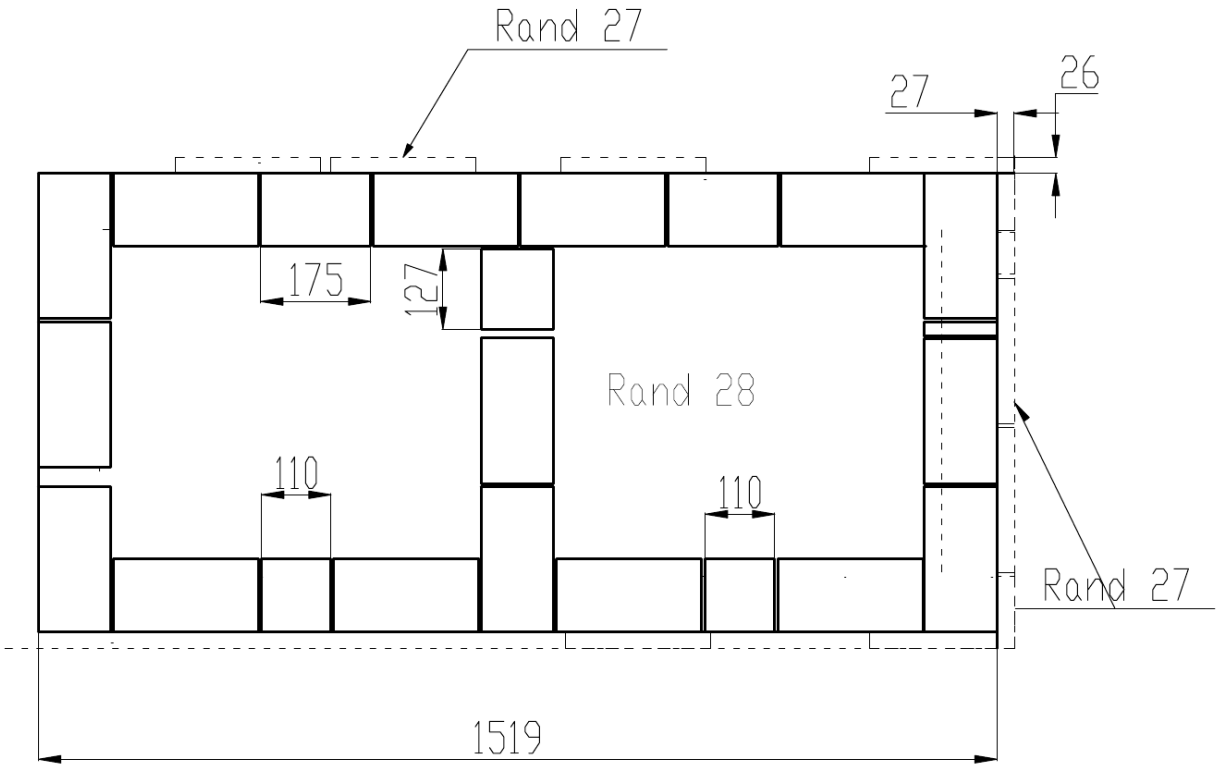

Arcada R 22
63
82
115
22
17
2
R576
84
45°
68
61
62
77
14
81
1 buc. dreapta+
1 buc. stanga
30
220
R481
R289
230
5
6
7

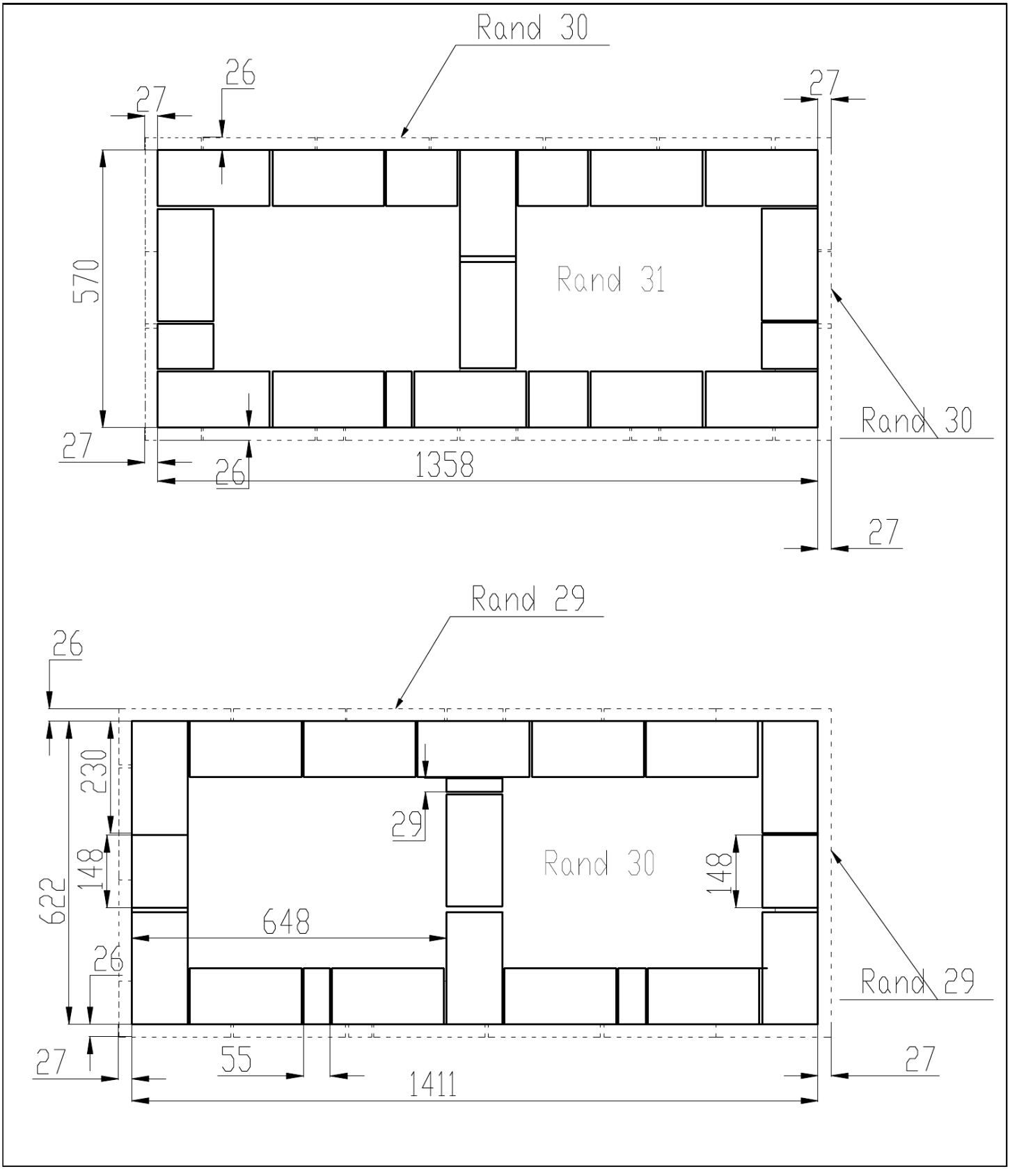

37
115
129
230
63
1 buc.
R697
108
4 buc.
925
206
20
230
230
40
39
10
115
Rand 23
22
108
130
60
1720
230
230
87
91
231
91
1720
Rand 23
arcadele
mari front.
202
23
40
23
965
Rand 23
2927
1408
Randul 24

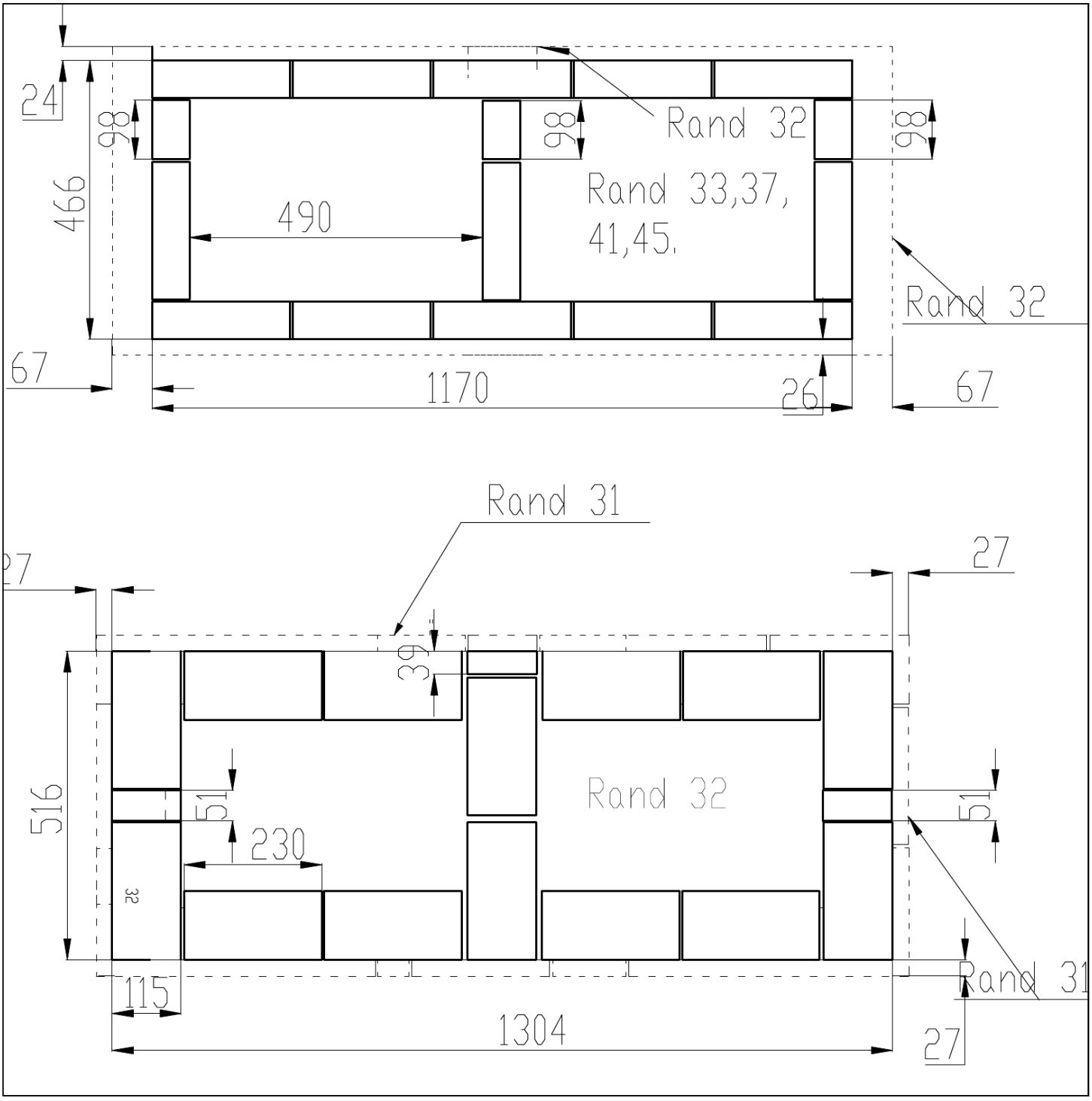

Rand 24
925
885
15
27
55
115
115
Rand 24
115
25
130
230
230
1665
Rand 24
230
arcadele
mari front.
940
25
115
Rand 24
25
63
25
230
46
230
62
35
46
63
59
230
230
230
63
34
230
63
25
230
63
Rand 25

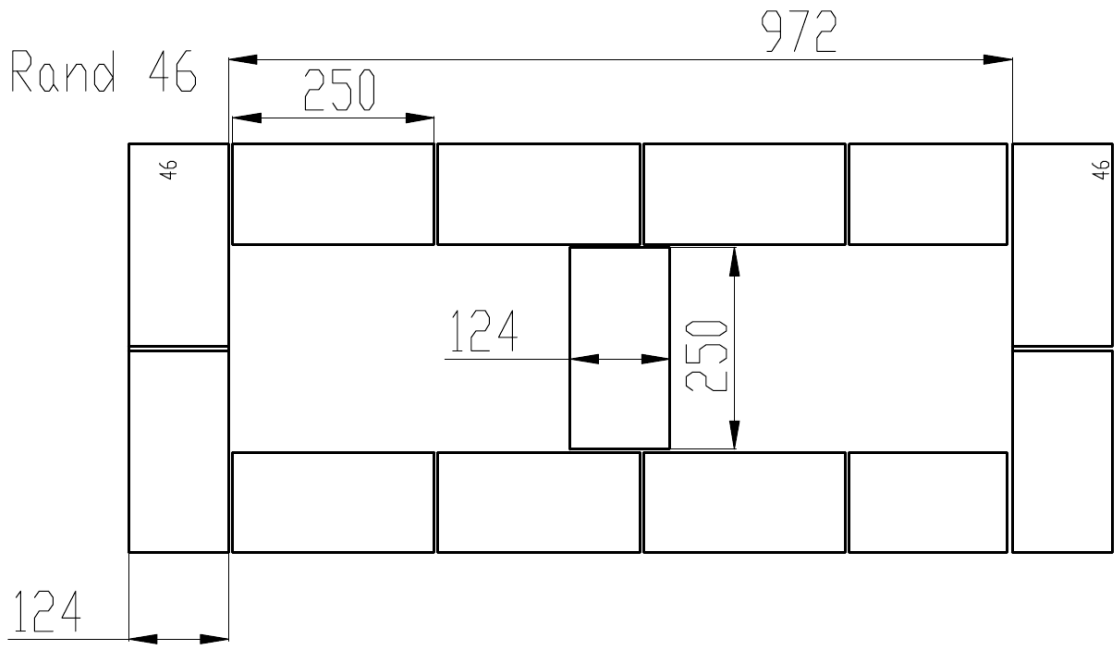

26
Rand 27
Rand 26
66
66
778
70
134
Rand 26
27
27
27
Rand 26
Rand 25
27
123
123
230
Rand 25
20
157
169
20
27
1627

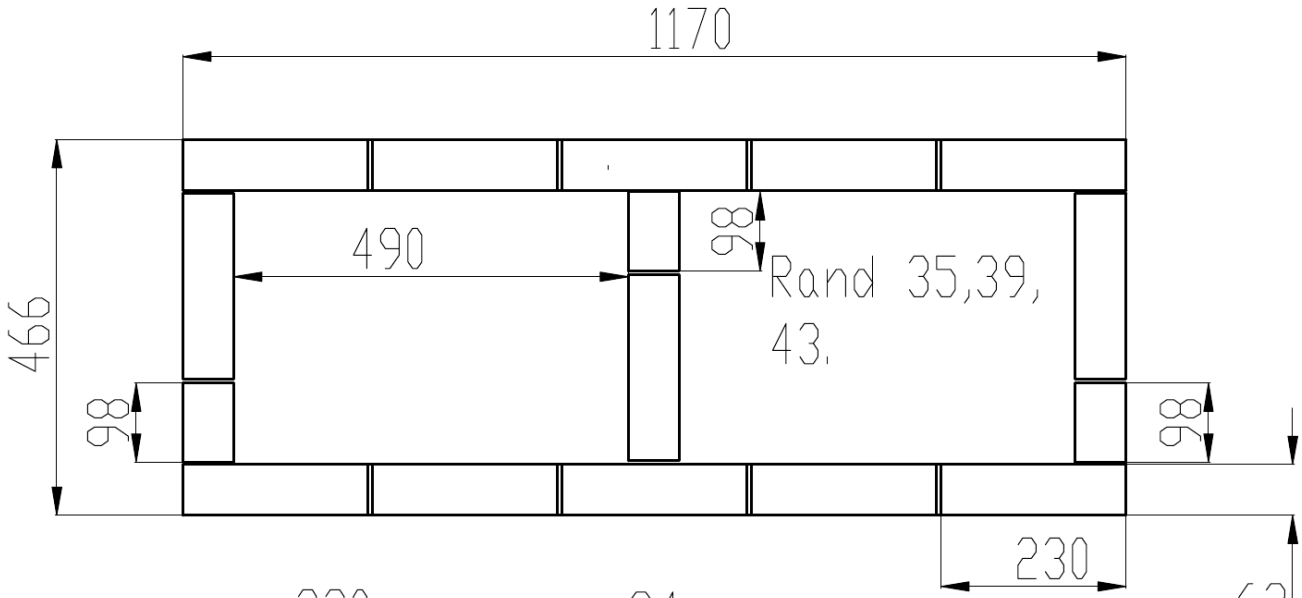

Rand 28
26
201
198
230
230
83
Rand 29
674
197
48
197
Rand 28
26
27
27
1465

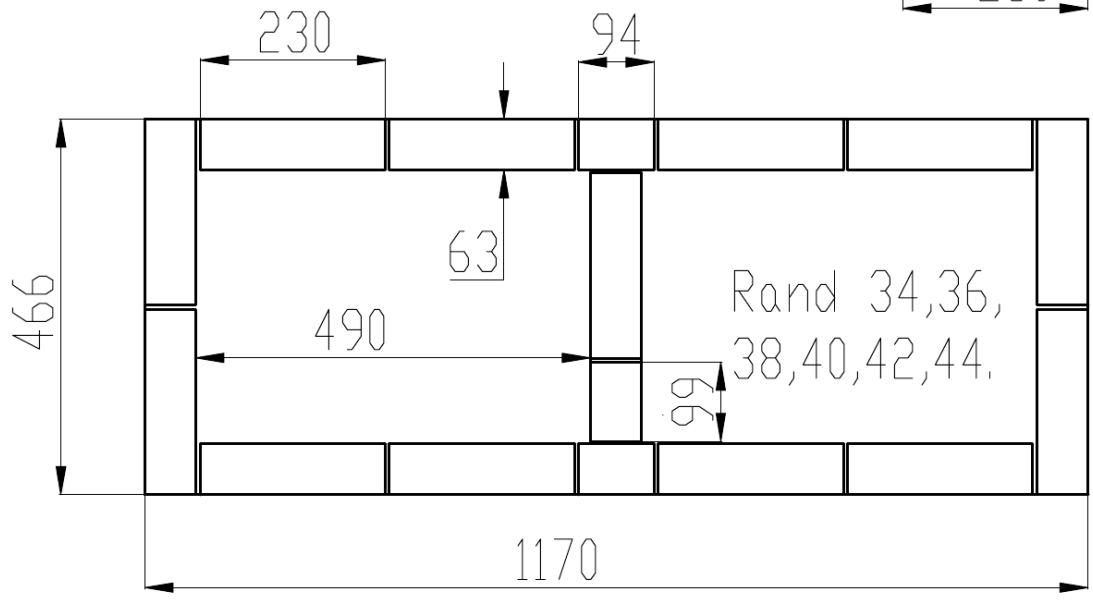

Rand 27
27
26
175
127
Rand 28
110
110
Rand 27
1519


Rand 30
26
27
27
570
Rand 31
Rand 30
27
26
1358
27
Rand 29
26
230
29
148
622
Rand 30
148
648
26
Rand 29
27
55
1411
27


24
98
466
98
98
Rand 32
Rand 33,37,
41,45.
490
Rand 32
67
1170
26
67
Rand 31
27
27
39
516
51
230
Rand 32
51
32
115
1304
Rand 31
27


Rand 46
972
250
46
46
124
250
124


1170
490
98
Rand 35,39,
43.
466
98
98
230
63


230
94
63
Rand 34,36,
38,40,42,44.
466
490
99
1170

Lista de caramizi varianta 5
Cuptor+grill+chiuveta

Caramizi P63 (230x115x63)

Nr. rand	Nr. caramizi
1	134
2	47
3	43
4	48
5	43
6	48
7	42
8	79
9	46
10	44
11	48
12	65
13	56
14	41
15	43
16	50
17	40
18	37
19	42
20	36
21	38
22	63
23	39
24	41
25	28
26	23
27	25
28	23
29	19
30	18
31	17
32	14
33	135
34	14
35	145
36	14
37	135
38	14
39	145
40	14
41	135
42	14
43	145
44	14
45	145
Total	1563 buc.

Caramizi R-28 AS

Nr. rand	Nr. caramizi
13	18
16	10
20	36
Total	64

Caramizi 2R-28 AS

Nr. rand	Nr. caramizi
46	13
Total	13 buc.

Caramizi R32-28 AS

Nr. rand	Nr. caramizi
17	26
20	4
Total	30 buc.