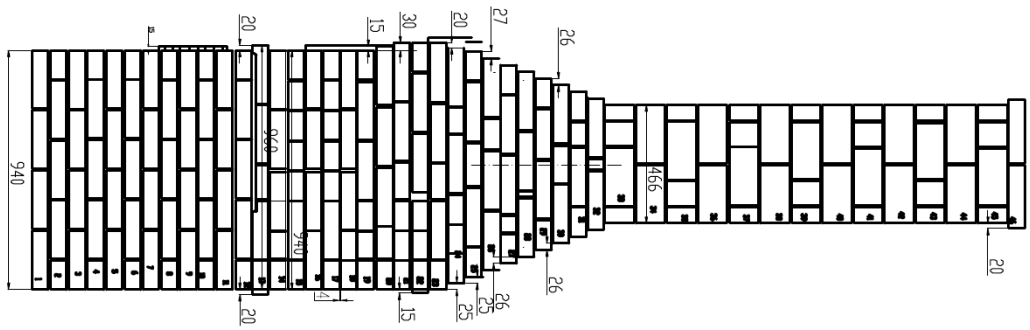
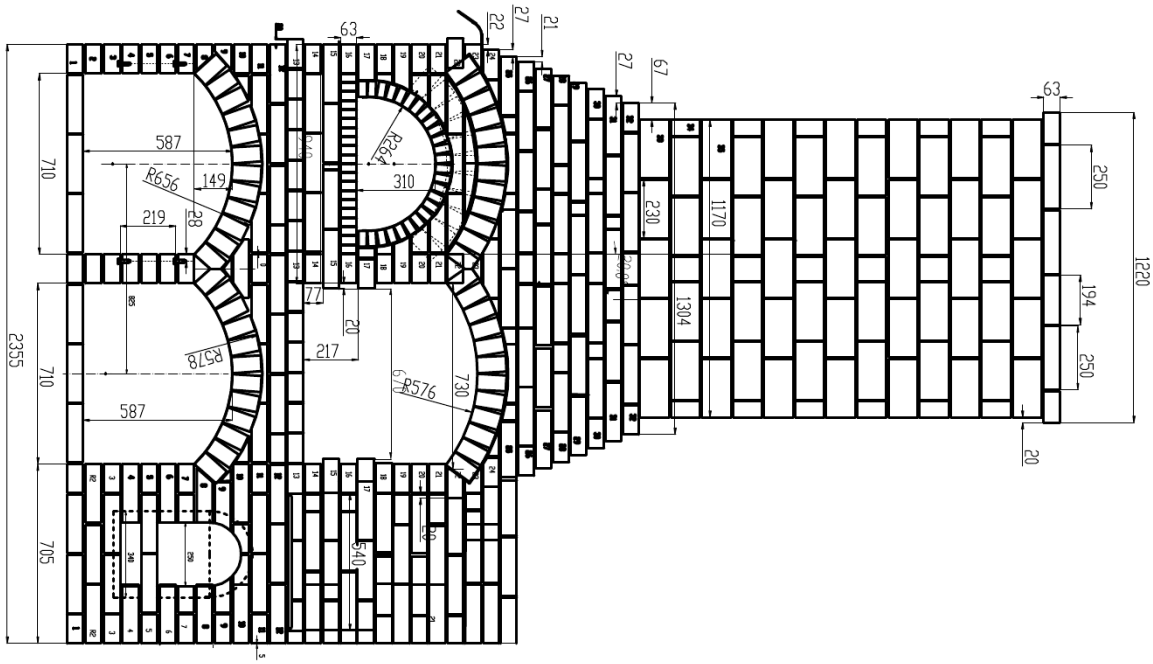
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A DAN STEEL COMPANY

SC. HELIOS SA. RO 98716 · J 05/216/1991
417020 Aștileu, str. Principală, nr. 236, BIHOR, ROMÂNIA
P +40 259/349015 / +40 259/349020 **F** 0259/349019
E vanzari@heliossa.ro **W** www.heliossa.ro

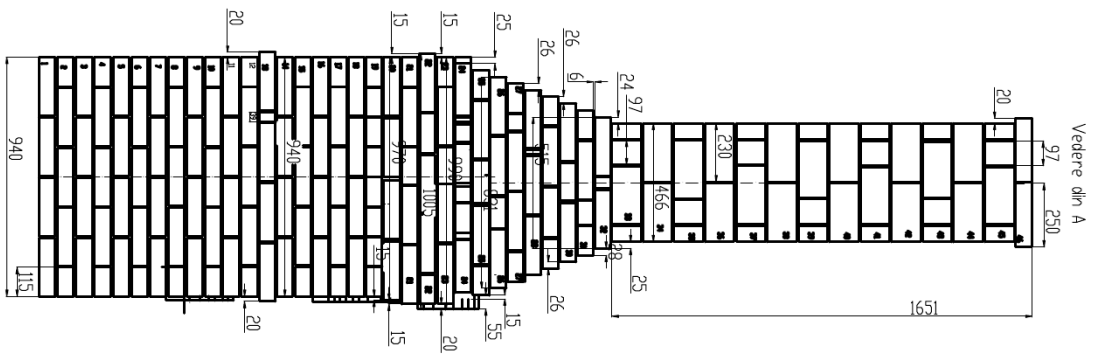
PLAN DE MONTAJ

Varianta 2 – cuptor, grill și plită

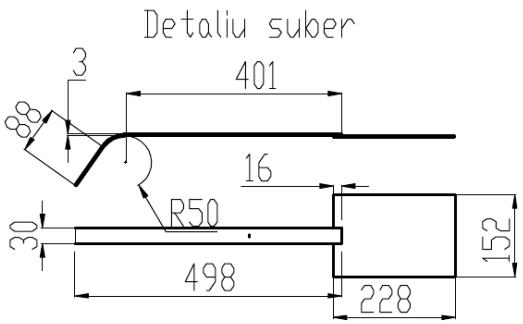


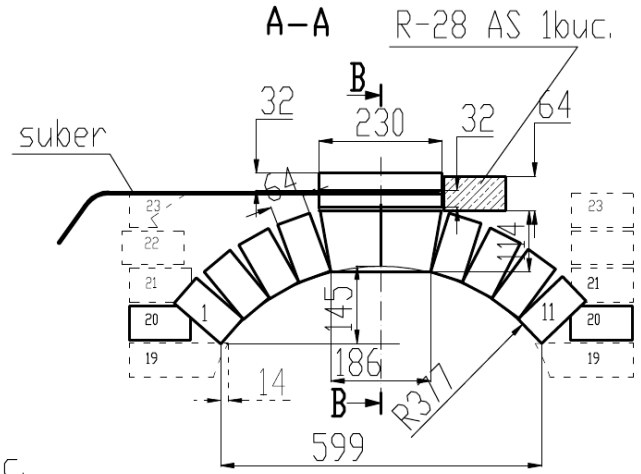


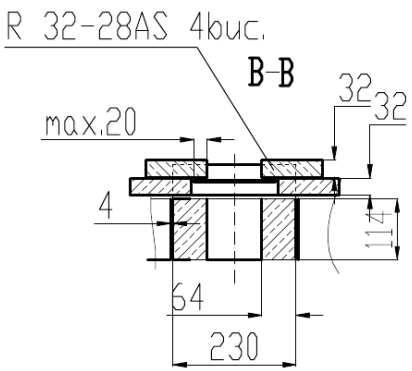
GRILL Varianta 2 Cuptor +grill+plita



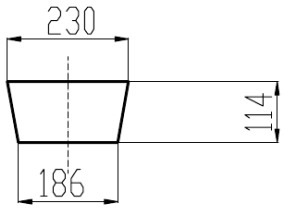
Constructia arcadei interioare si a suberului

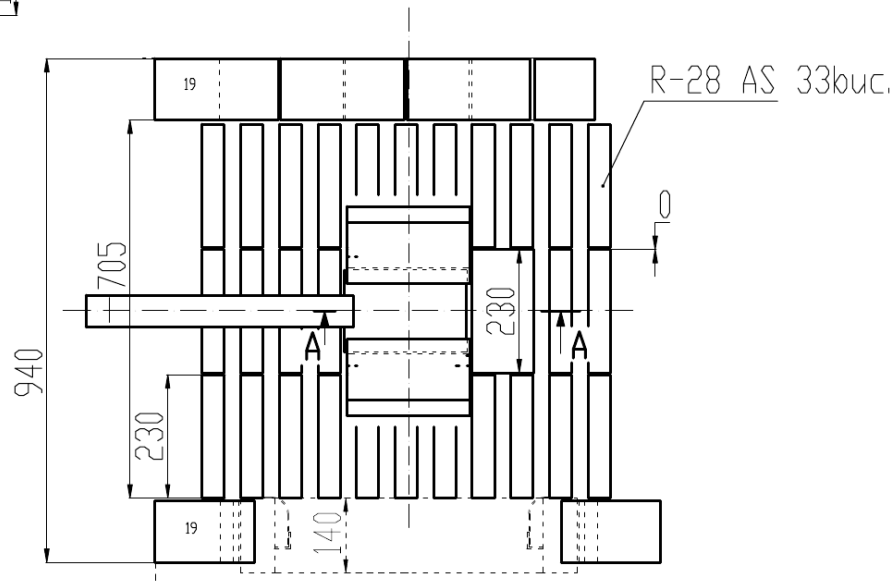






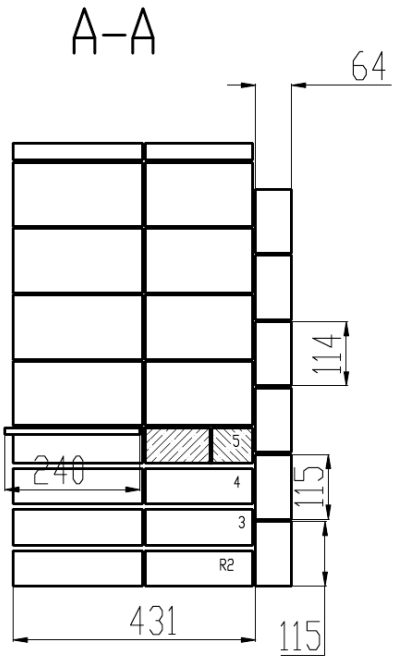
Caramida R-28 AS 2buc.

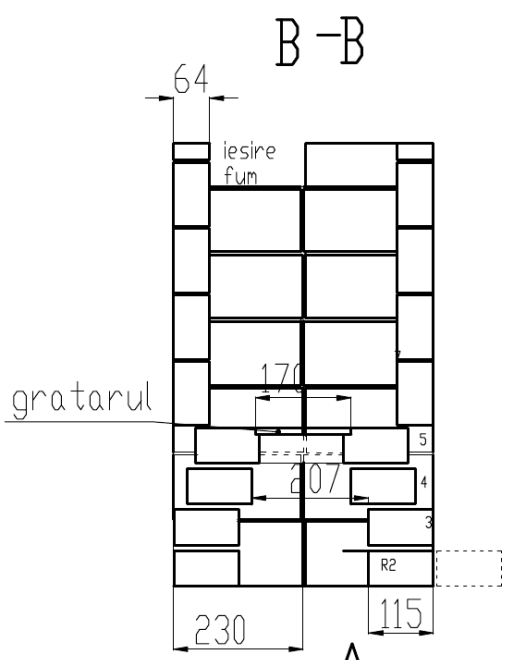




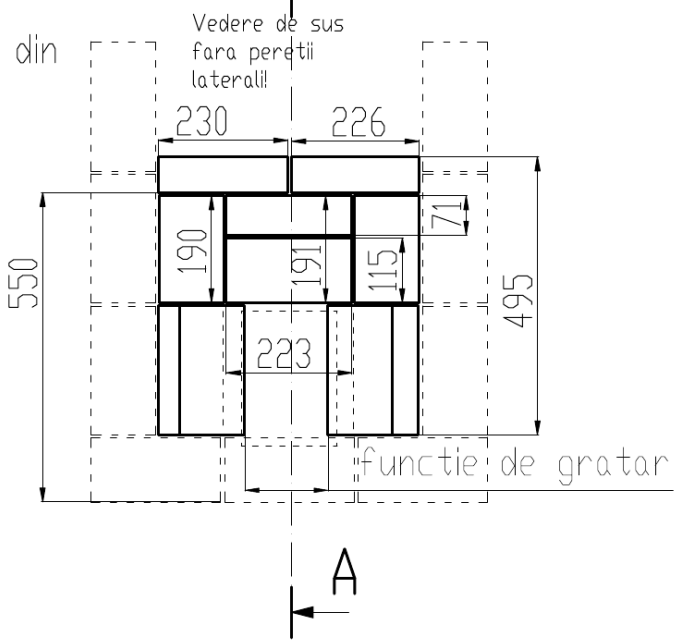
www.heliossa.ro

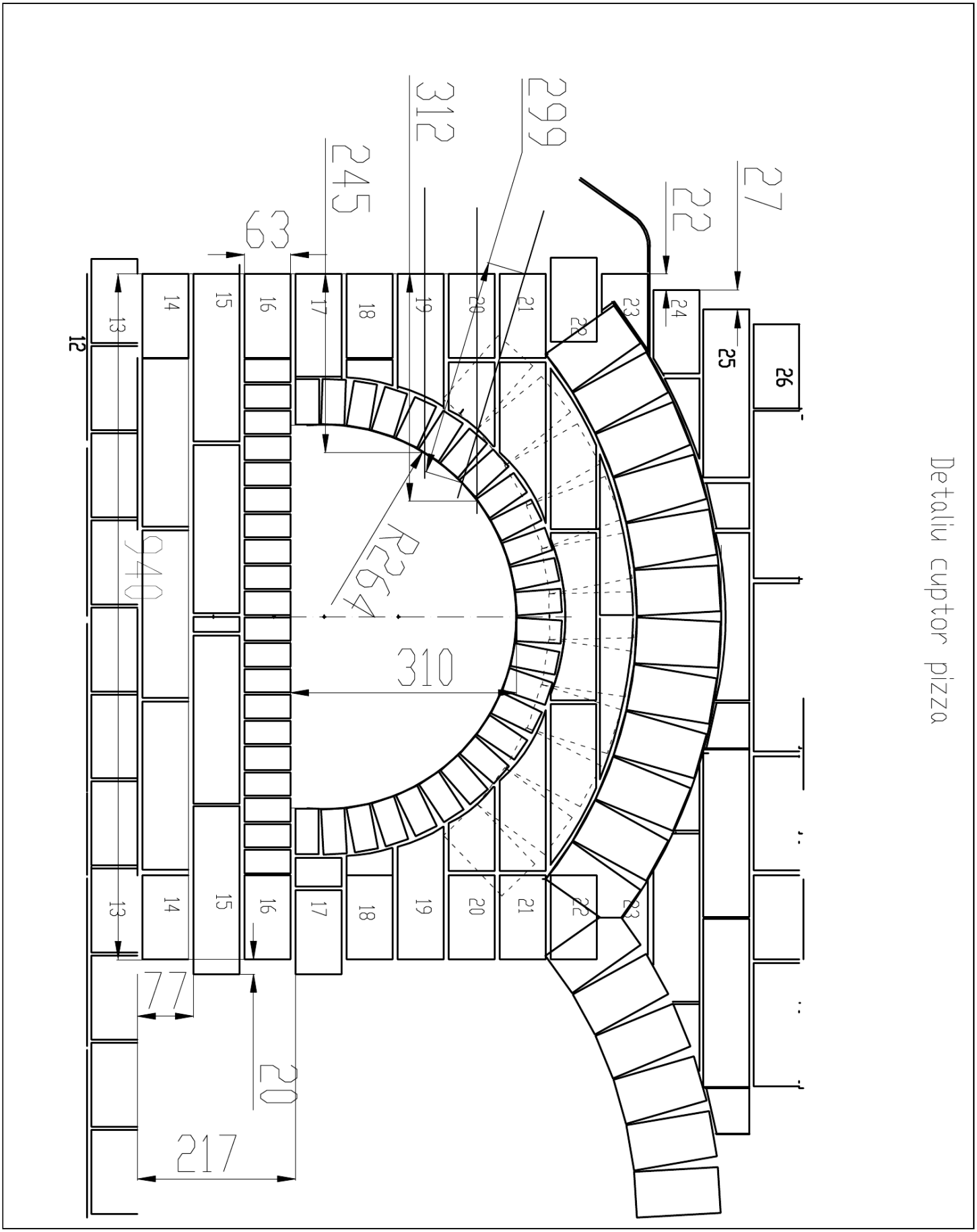
CAPTUSEALA SOBEI LA FOCAR



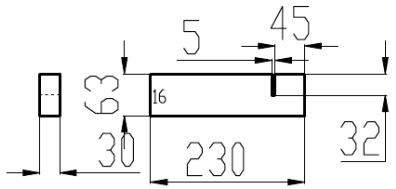


Nota: Pana la randul 4 se executa din rosie iar mai sus samota.



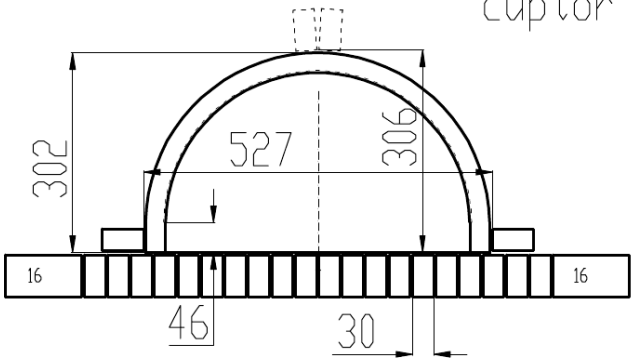

Detaliu cuptor pizza
312
299
245
63
27
22
940
R264
310
77
20
217
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26

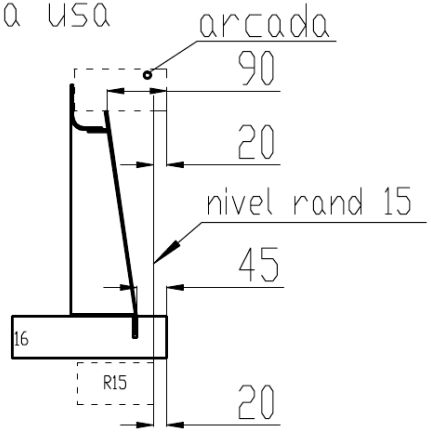
Taiere caramizi sub rama usii 20 buc.



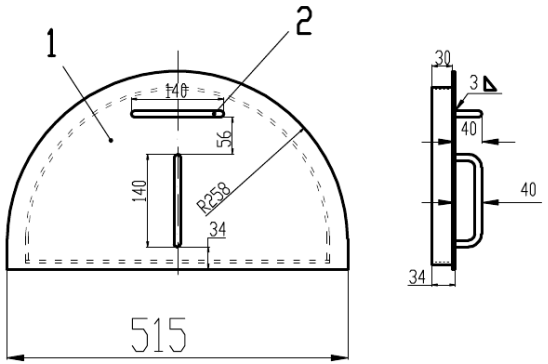
Se taie din caramida R-28 AS, dar numai din zona ramei (cota 525)

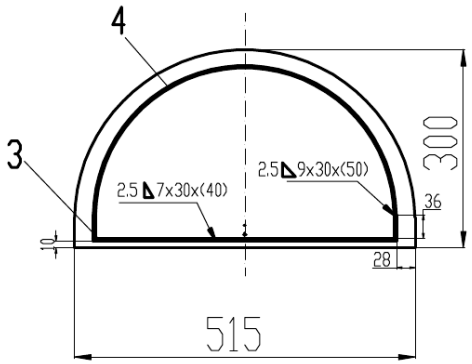
Detaliu montaj rama usa cuptor pizza



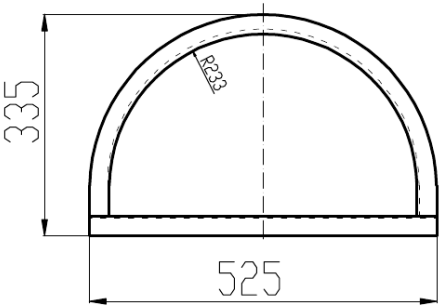


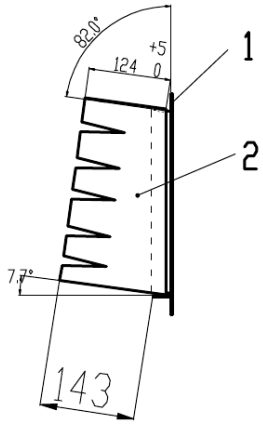
ANSAMBLU USA



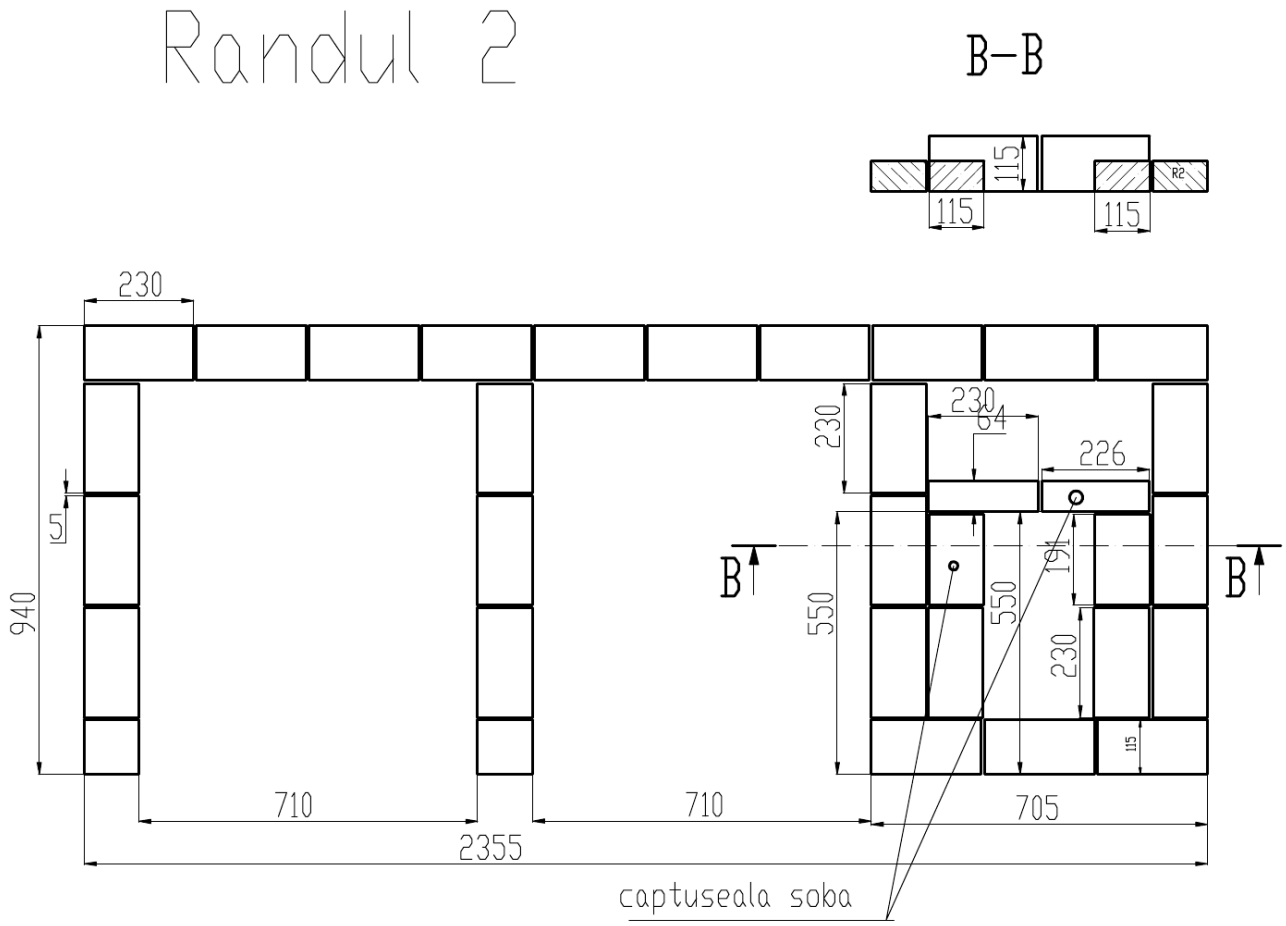


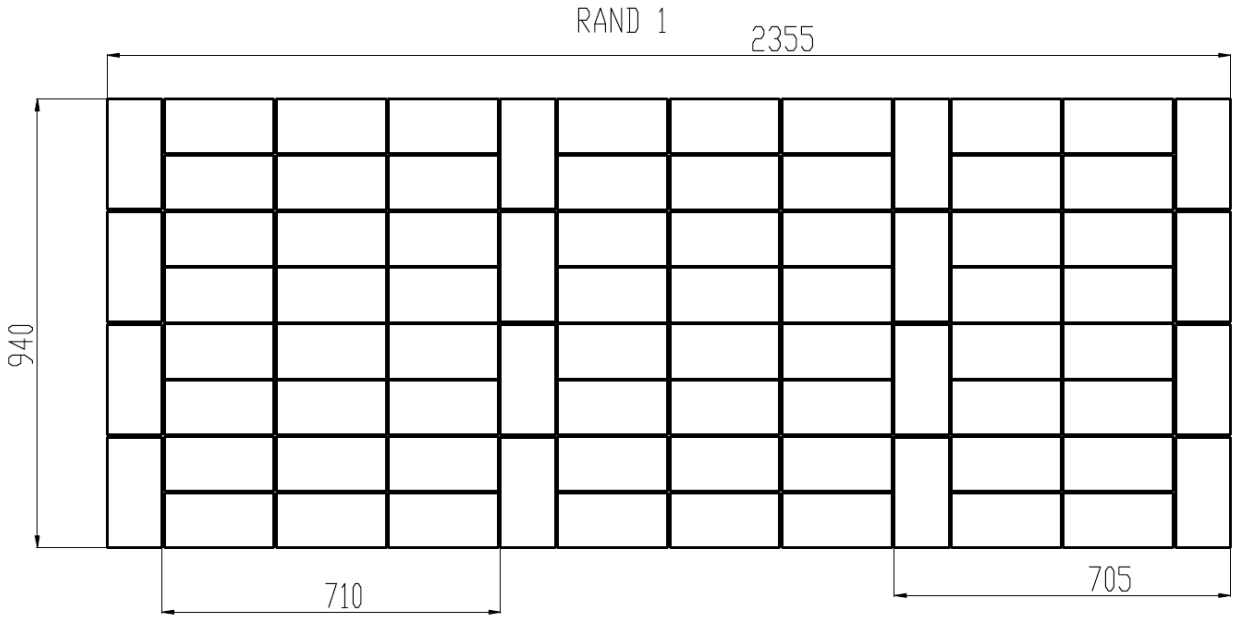
ANSAMBLU RAMA



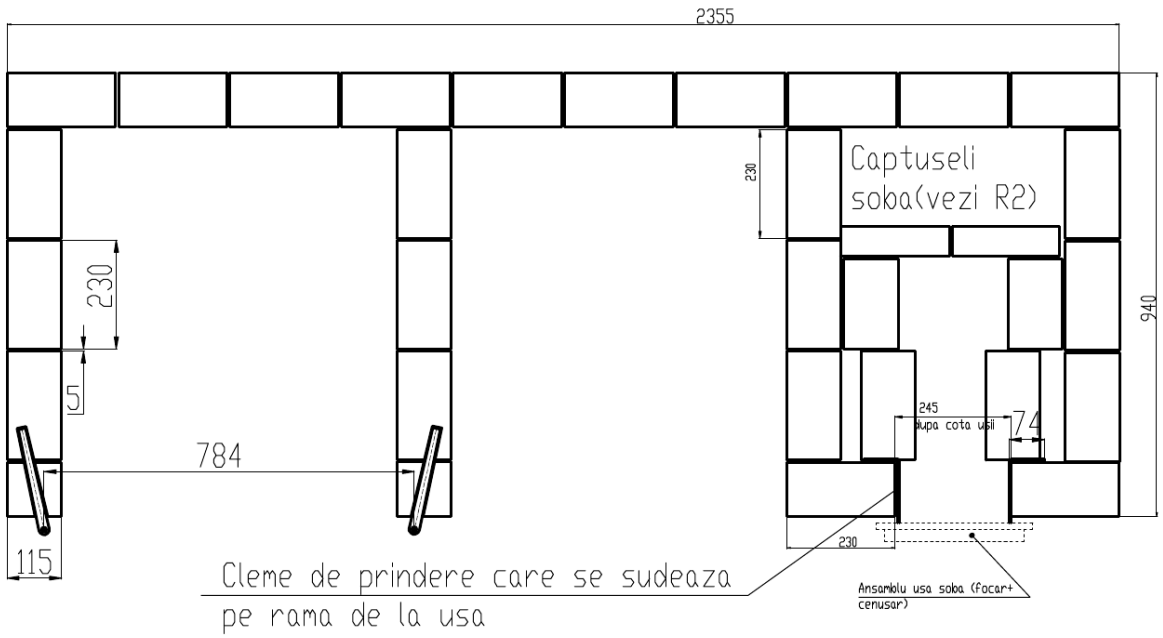


Randul 2


B-B
115
115
115
R2
230
230
64
226
5
940
B
B
550
550
191
230
115
710
710
705
2355
captuseala soba

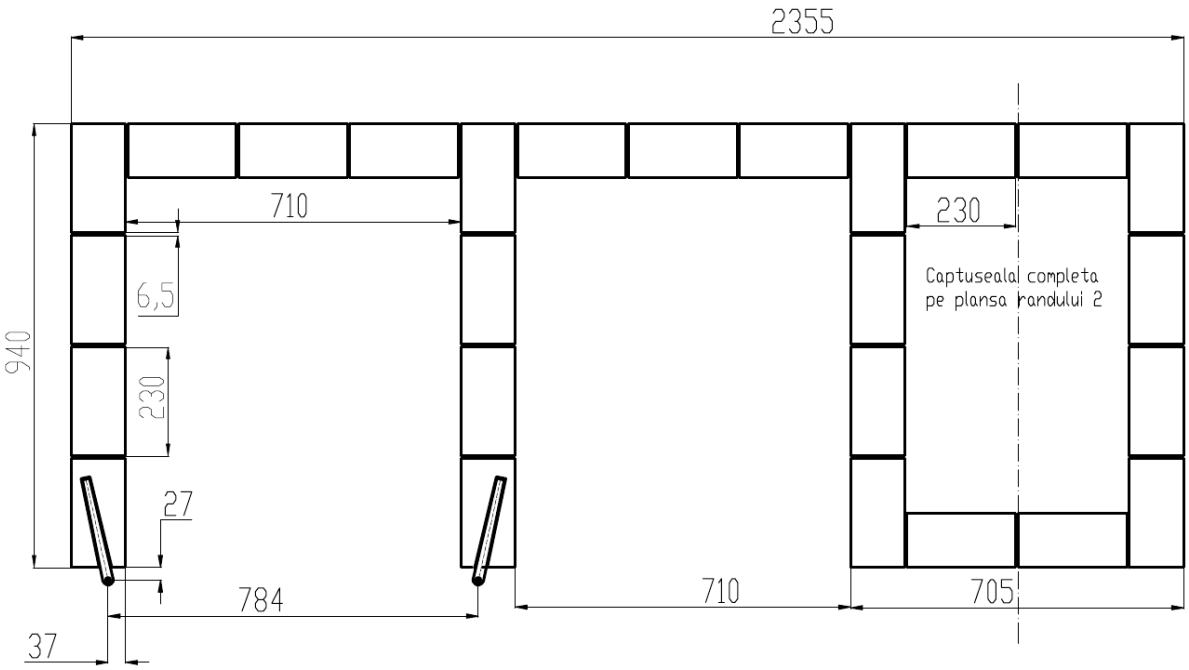

RAND 1
2355
940
710
705

Randul 4 si 6

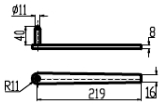


ATENTIE: Balamalele se fixeaza numai la randul 6 pe linie cu cele de la randul 3.

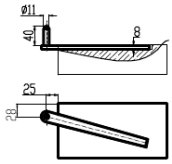
Randul 3



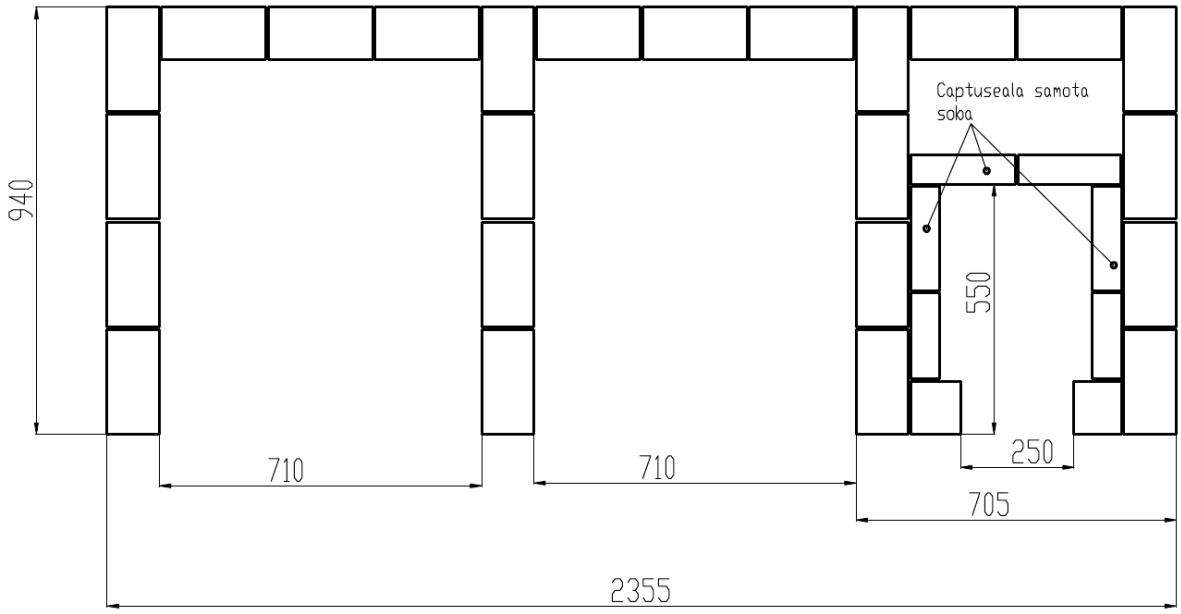
Balamale 'tata' Necesar 8 buc.



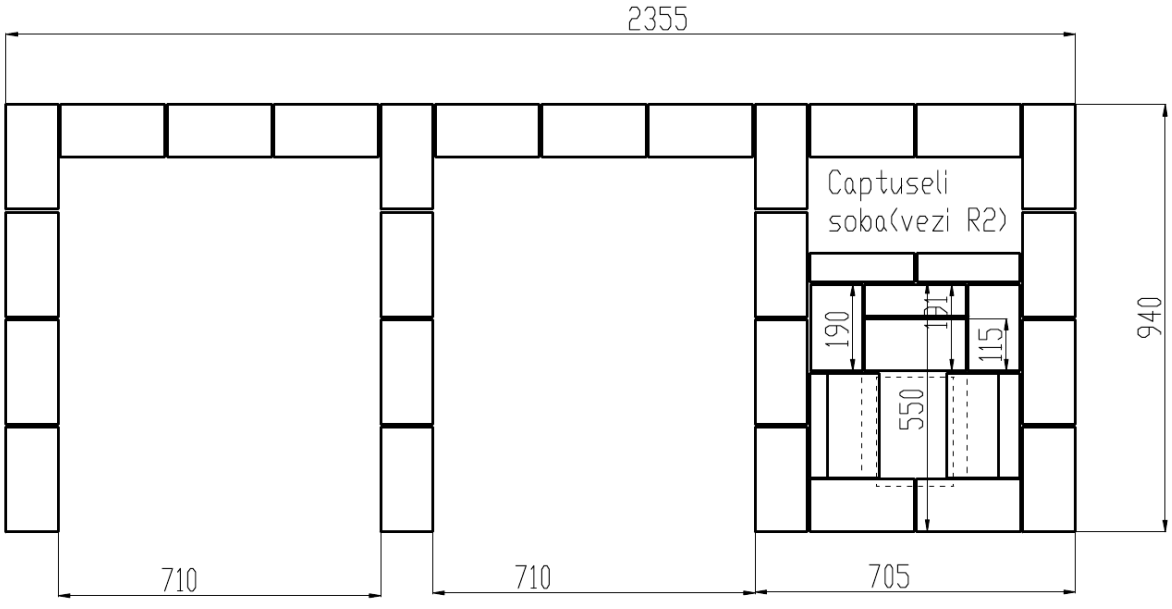
Detaliu montaj balamale

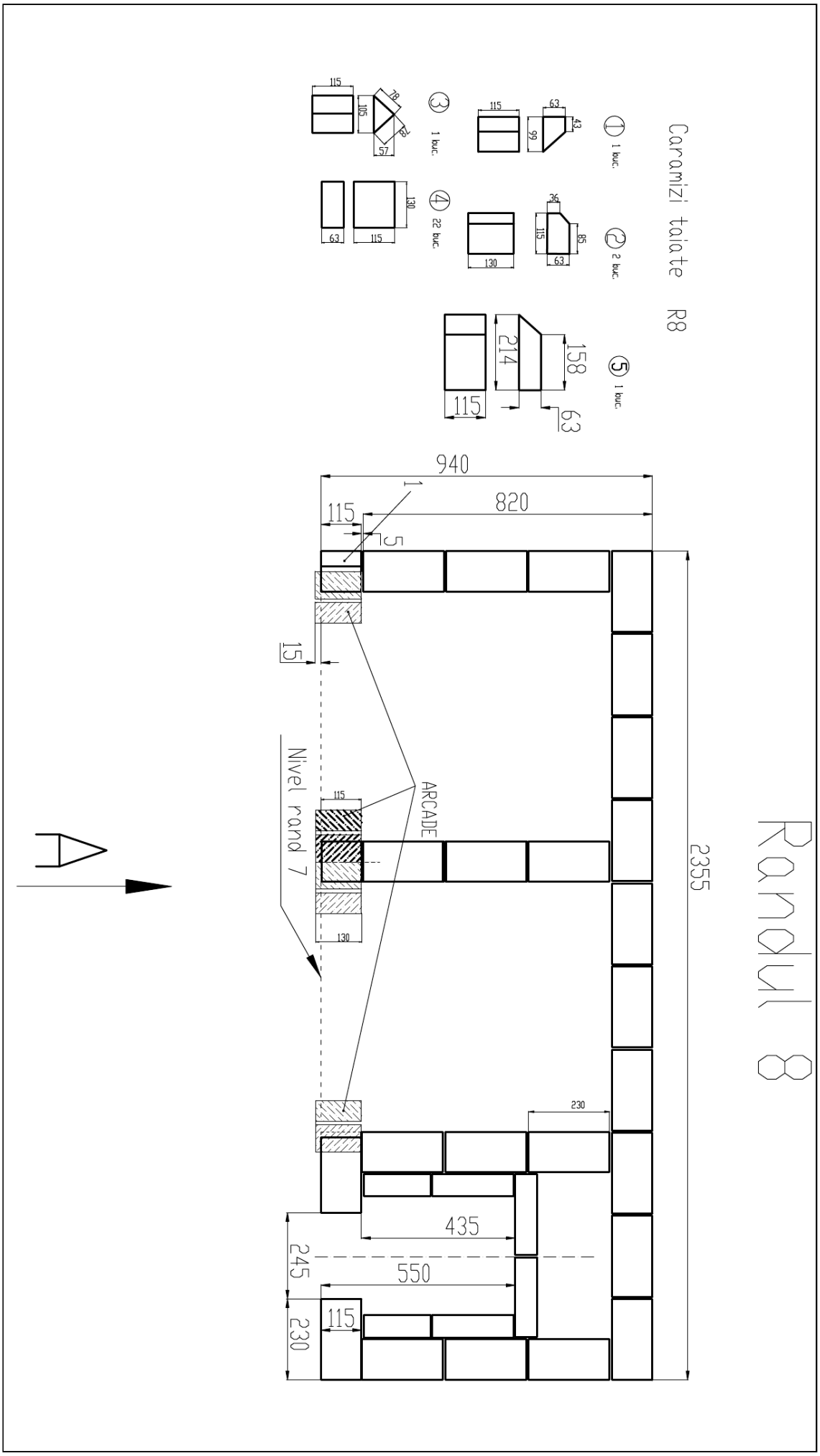


Randul 7



Randul 5

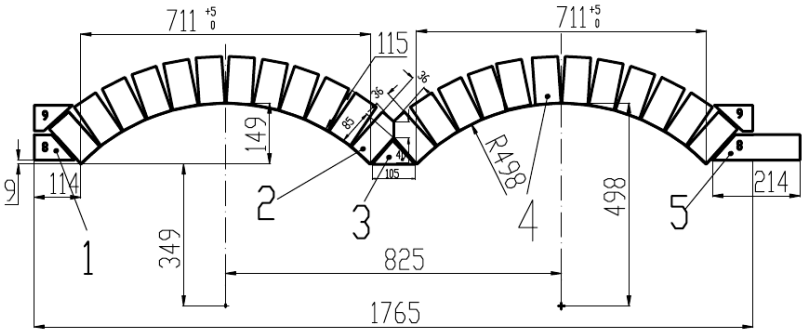



Randul 8
Caramizi taiate R8
1 buc.
2 buc.
22 buc.
1 buc.
940
820
115
5
15
1
2355
ARCADE
Nivel rand 7
230
435
550
245
230
115
63
158
214
130
105
78
57
99
43
36
65

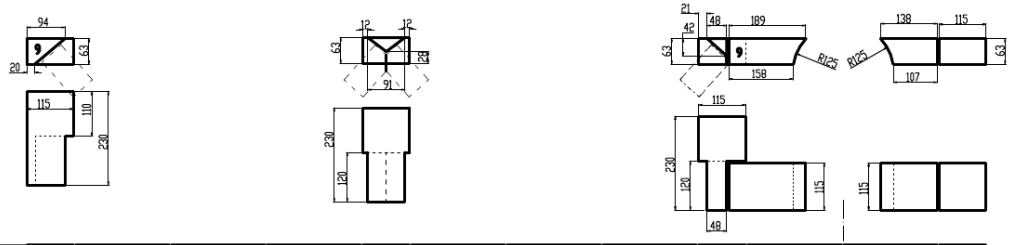
Randul 9

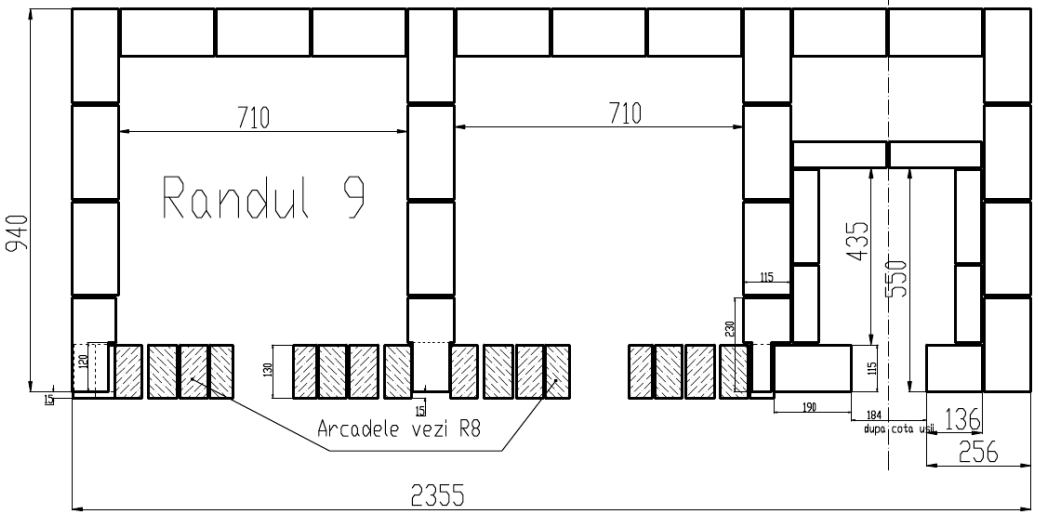
Constructia arcadelor la R8

Vedere din A



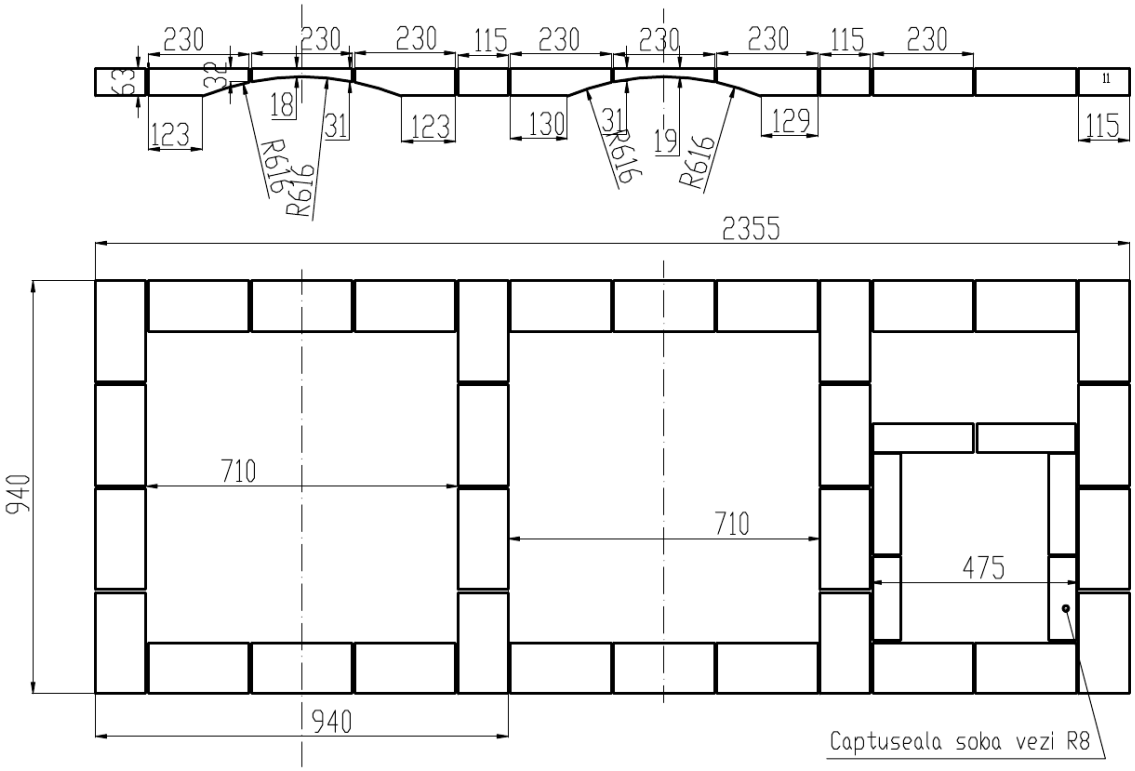
Caramizile prelucrate la R9



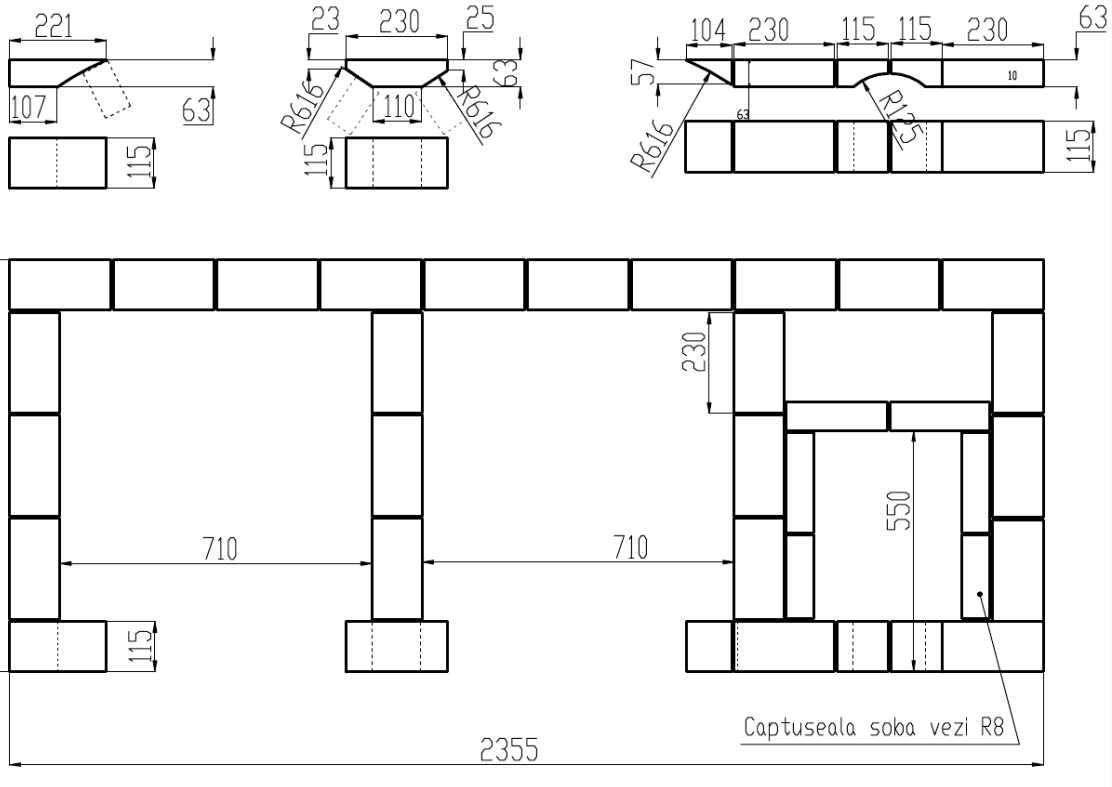


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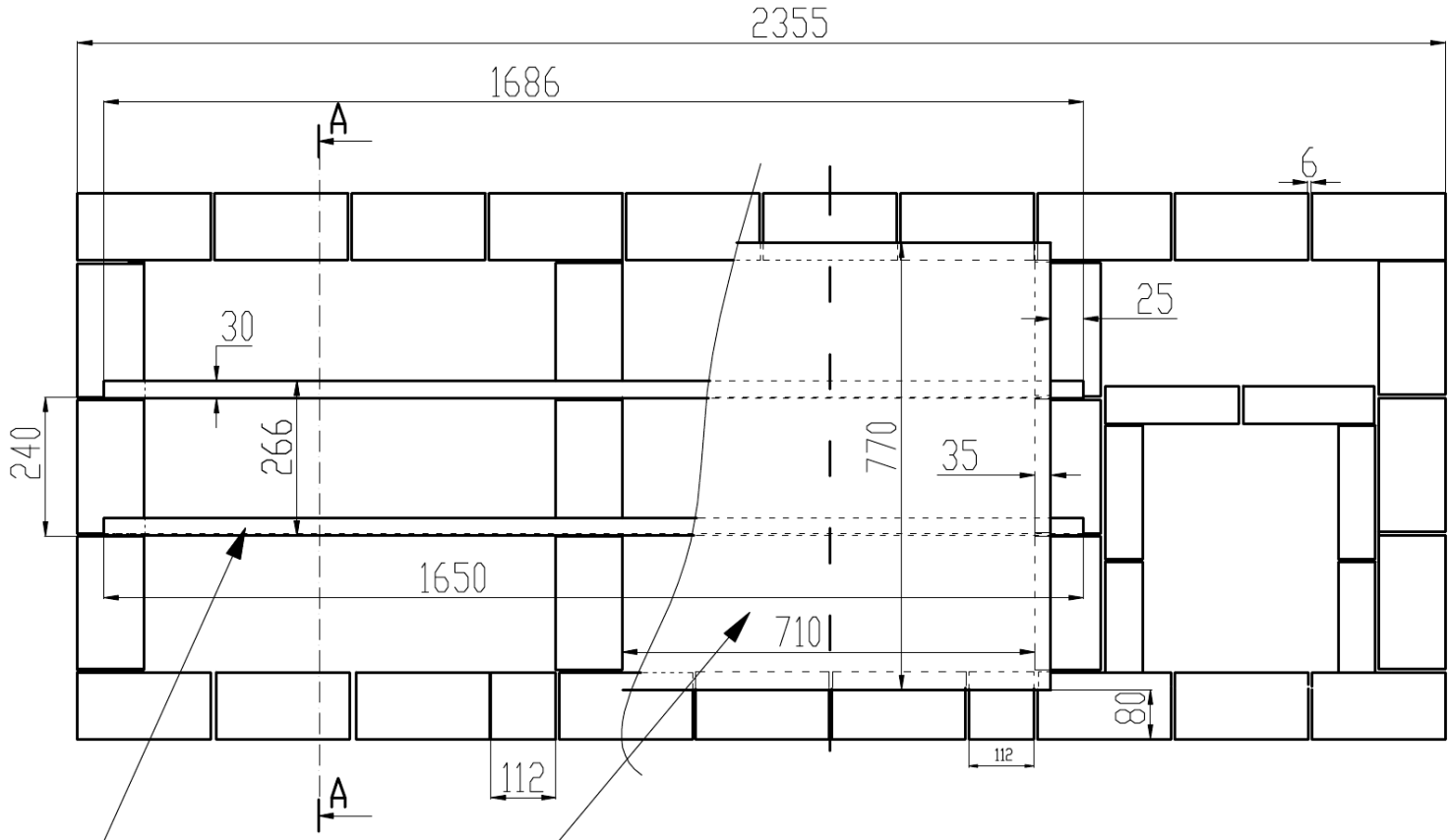
Randul 11



Randul 10
(fara arcade)



Randul 12

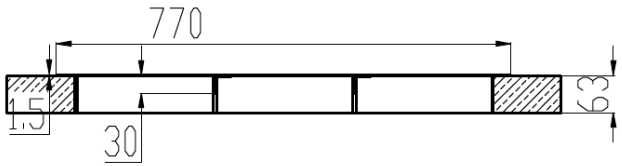


Cornier
L30X30X3 2buc.
L=1650mm

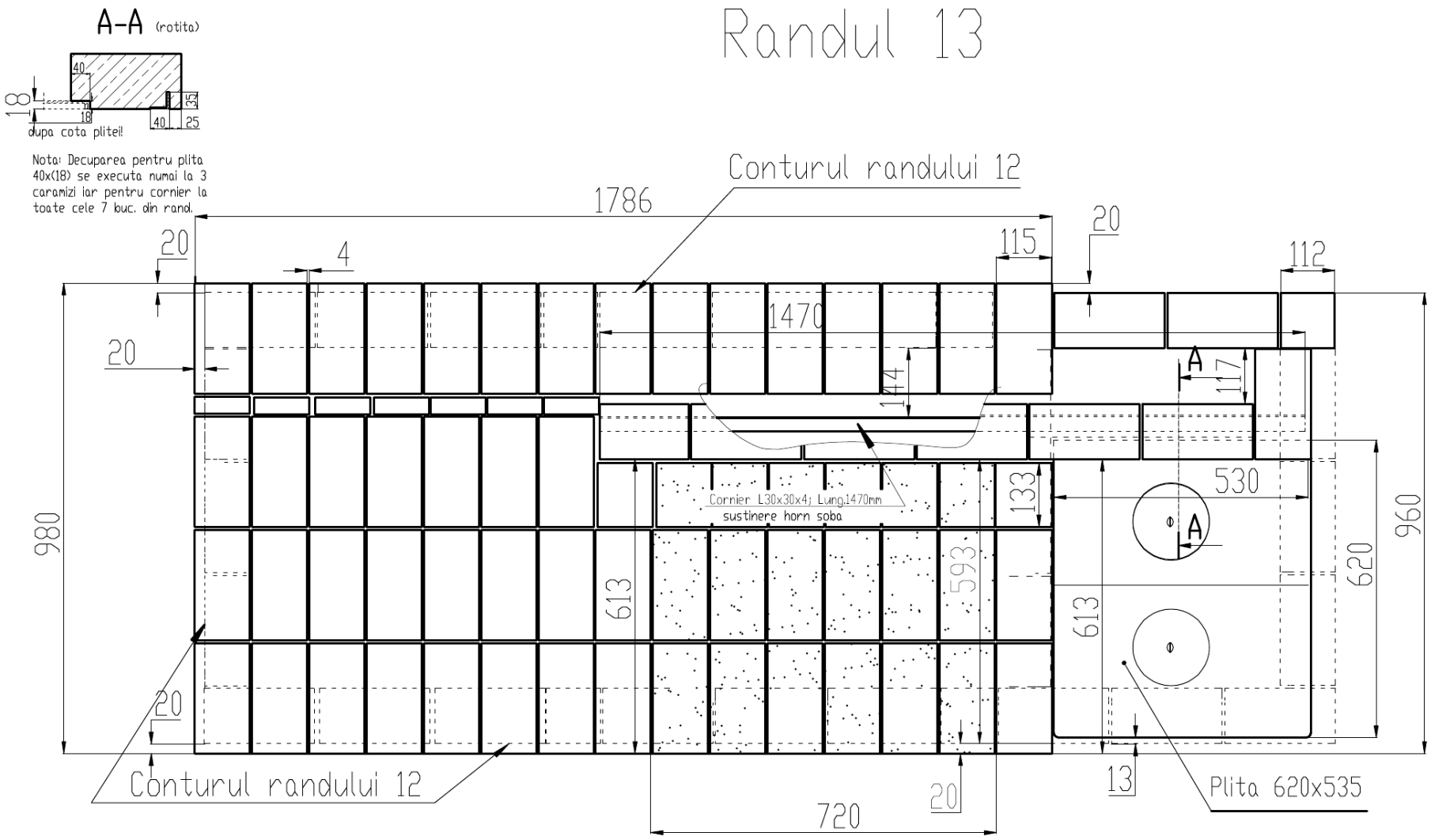
Tabla 1,5x1600x770
1 buc.

Nota: Cornierul va fi la nivelul superior al caramizilor peste care se pune tabla.

A-A (rotita)

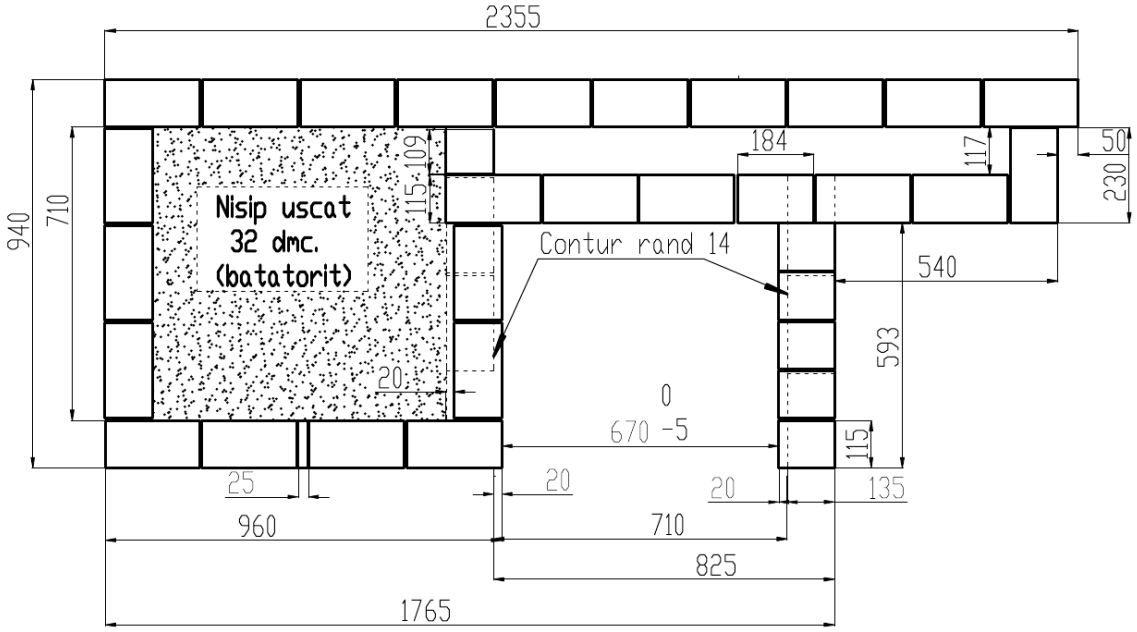


Randul 13

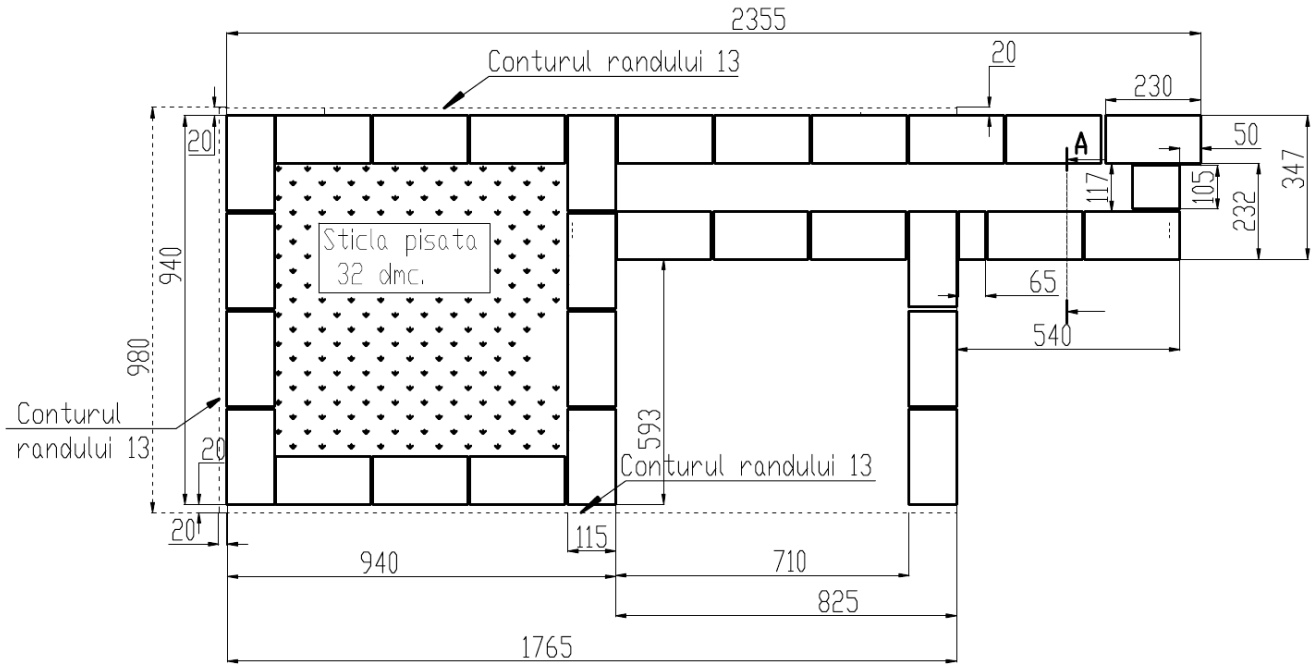


NOTA: Caramizile din zona 720x613 sunt din samota (R 28 AS- 230x114x64)

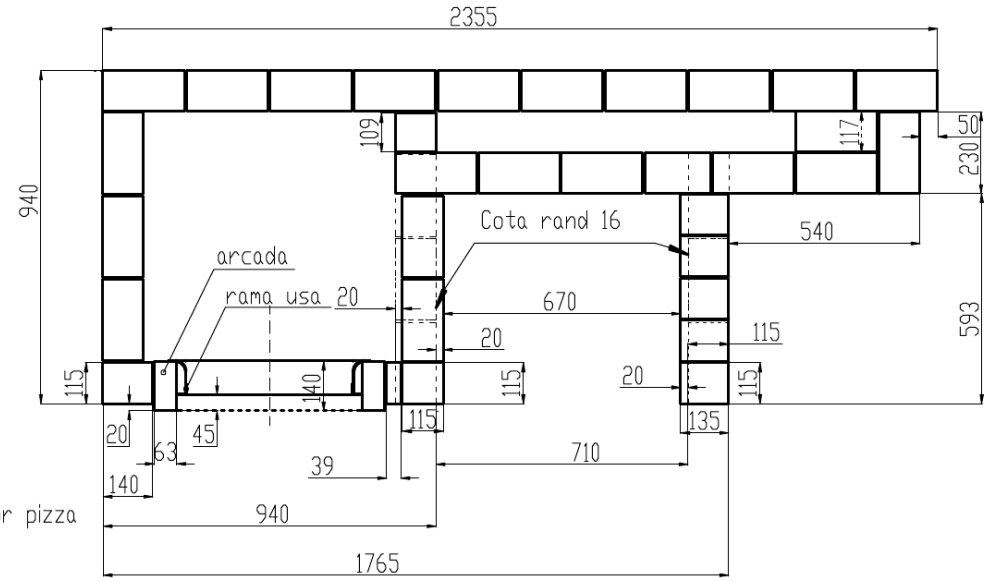
Randul 15



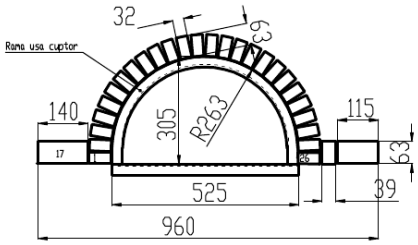
Randul 14



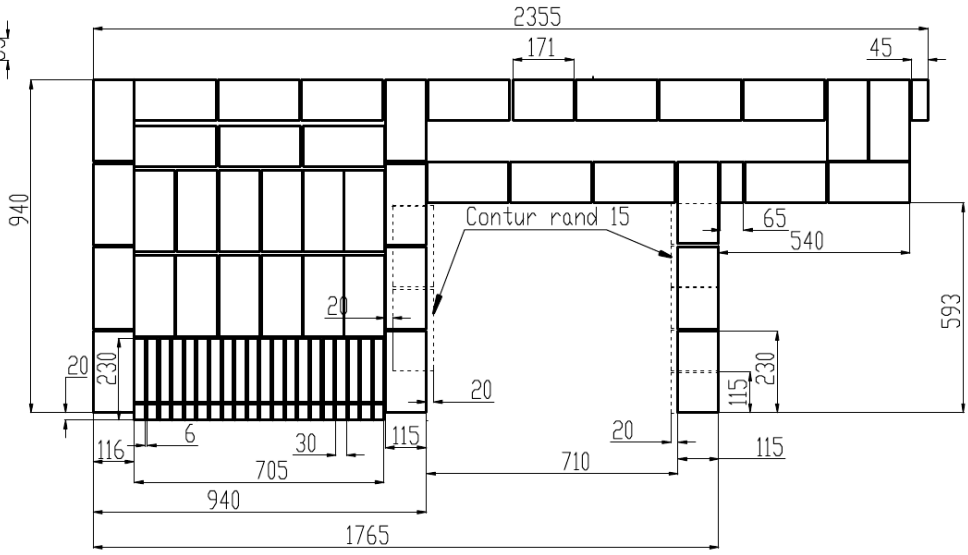
Randul 17



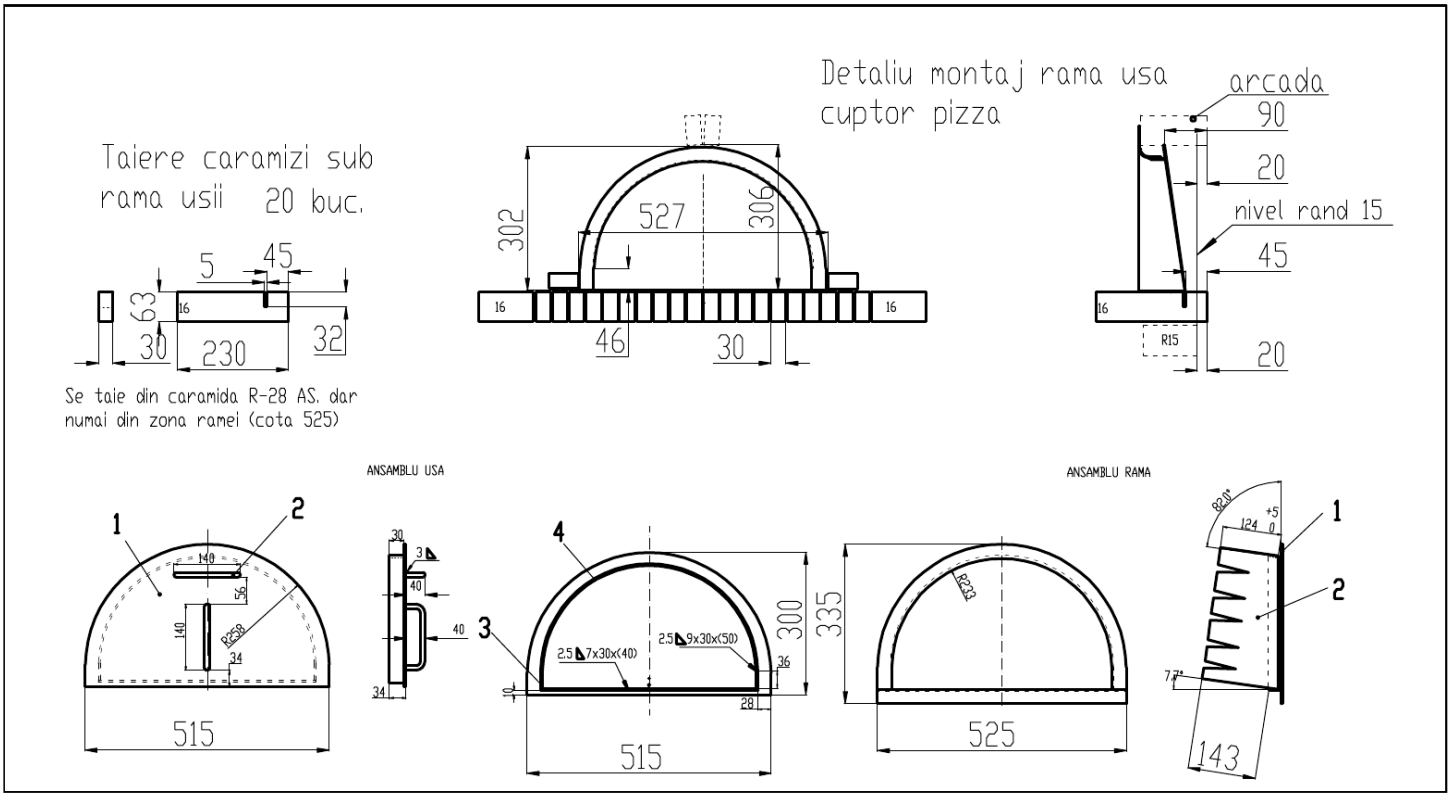
Constructia arcadei cuptor pizza

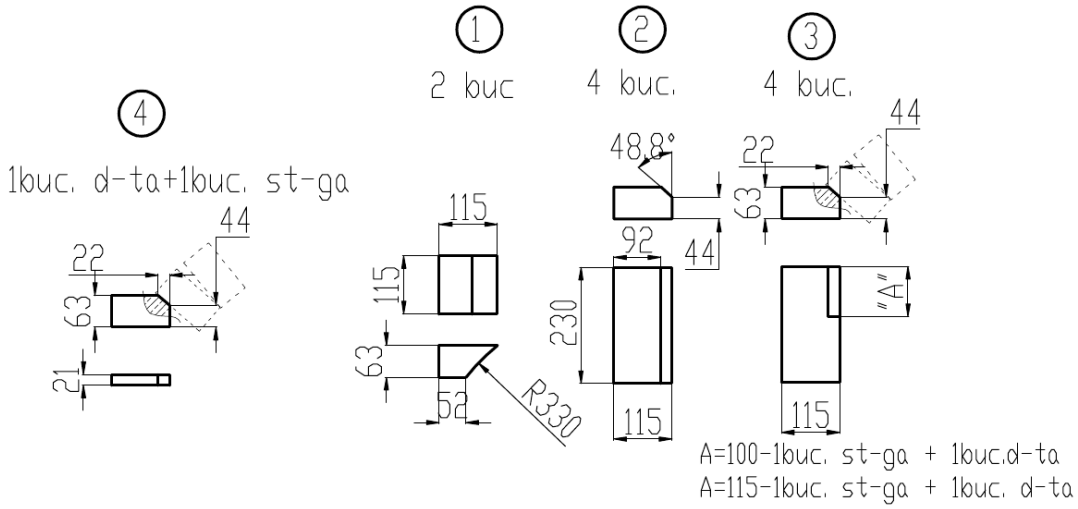


Randul 16

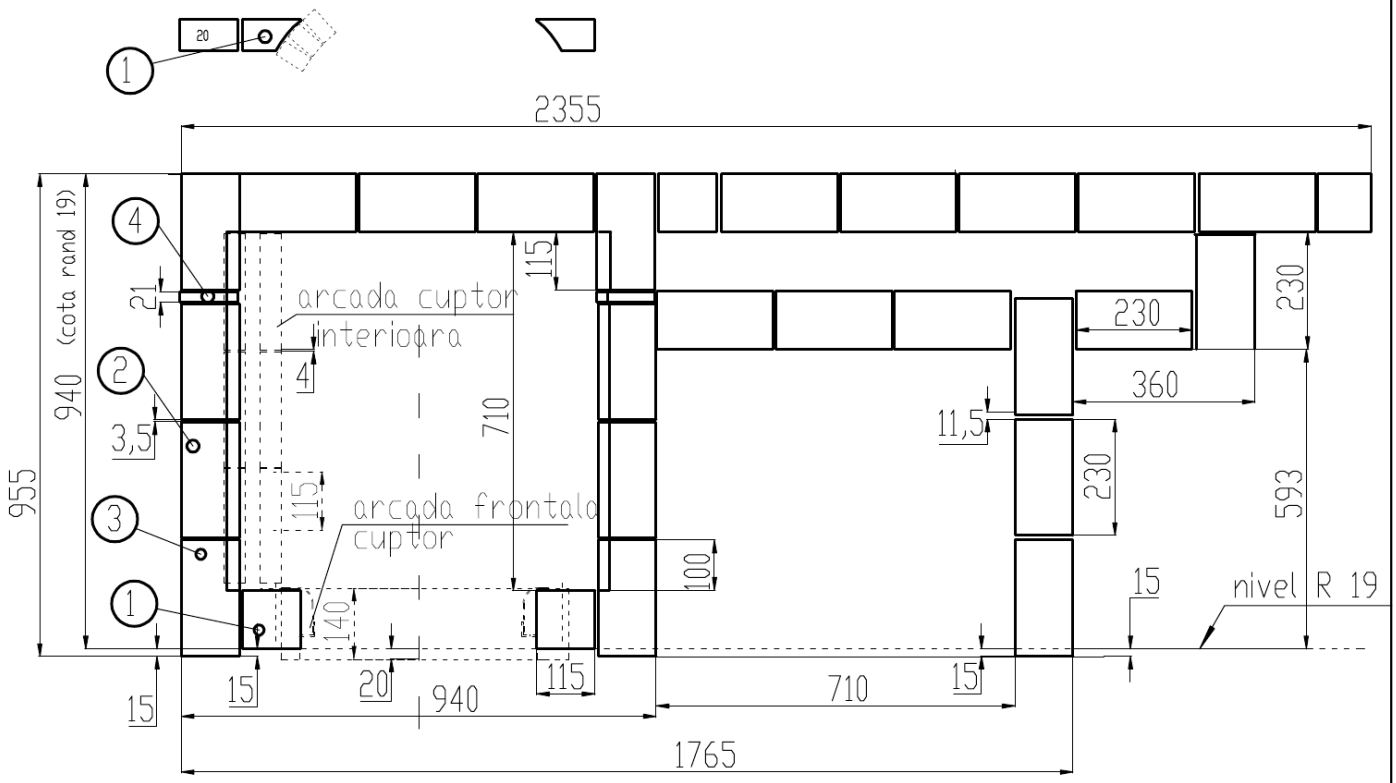


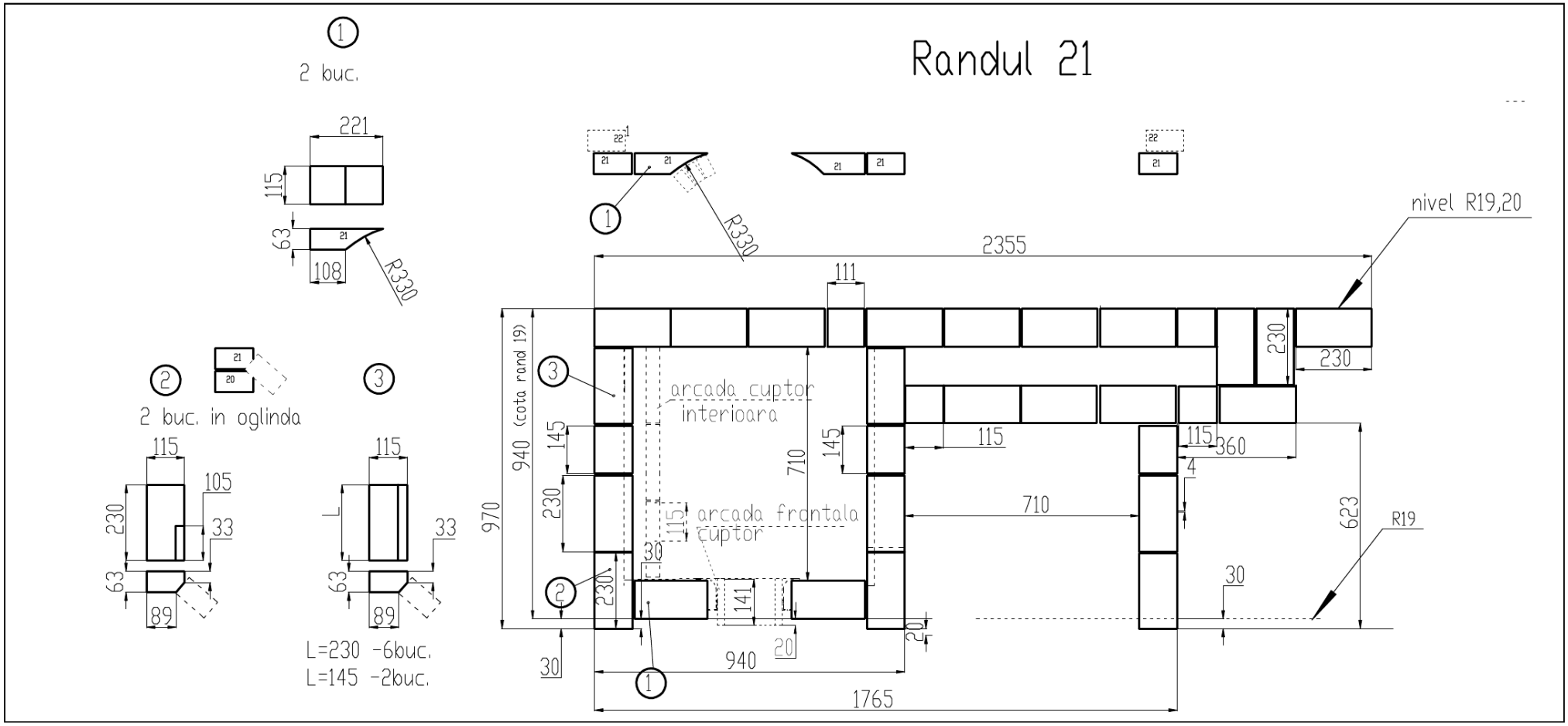
Randul 16
fara usa de la cupt. de pizza


Taiere caramizi sub rama usii 20 buc.
5
45
63
16
30
230
32
Se taie din caramida R-28 AS. dar numai din zona ramei (cota 525)
Detaliu montaj rama usa cuptor pizza
302
527
306
16
16
46
30
arcada
90
20
nivel rand 15
45
16
R15
20
ANSAMBLU USA
1
2
140
56
140
R258
34
515
30
3
40
40
34
4
3
2.5 7x30x(40)
2.5 9x30x(50)
300
36
10
28
515
335
R233
525
ANSAMBLU RAMA
82.01°
124 +5 0
1
2
7.7°
143

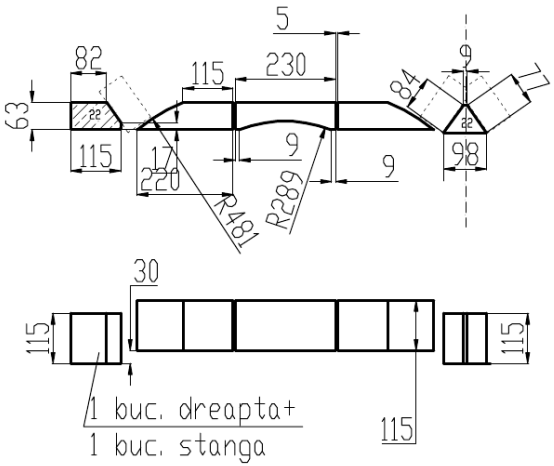

1
2 buc
2
4 buc.
3
4 buc.
4
1buc. d-ta+1buc. st-ga
44
22
63
21
115
115
63
52
R330
48,8°
92
44
230
115
22
44
63
"A"
115
A=100-1buc. st-ga + 1buc.d-ta
A=115-1buc. st-ga + 1buc. d-ta

Randul 20

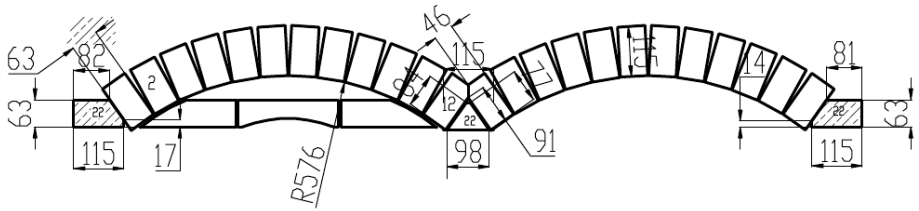

20
1
2355
4
21
arcada cuptor
interioara
4
115
710
2
3,5
940 (cota rand 19)
955
3
115
arcada frontala
cuptor
100
1
140
20
115
15
15
940
710
15
1765
230
230
360
11,5
230
593
15
nivel R 19

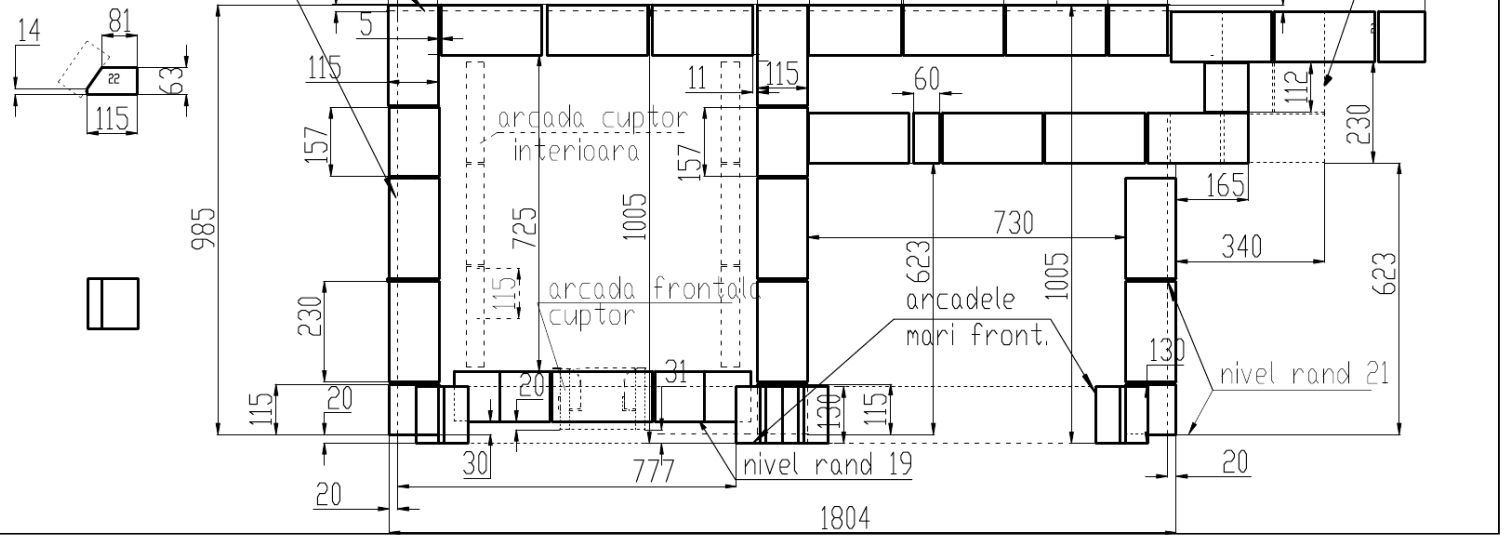

Randul 21
1
2 buc.
221
115
63
108
R330
21
2
2 buc. in oglinda
20
3
115
105
230
33
63
89
L=230 -6buc.
L=145 -2buc.
22
nivel R19,20
2355
111
940 (cota rand 19)
970
145
230
710
arcada cuptor interioara
arcada frontala cuptor
115
30
141
20
940
1765
360
4
623
R19

Randul 22



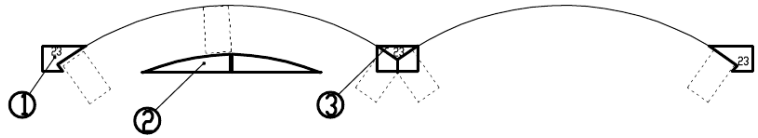
Arcadele frontale

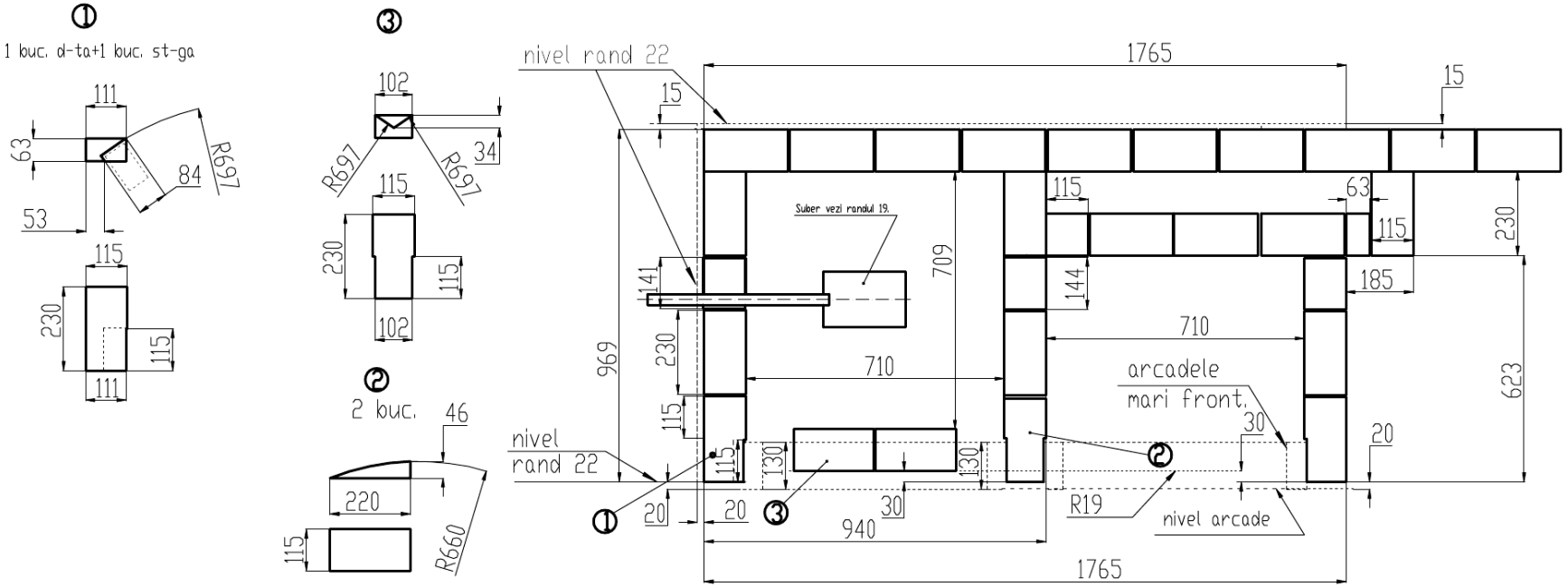




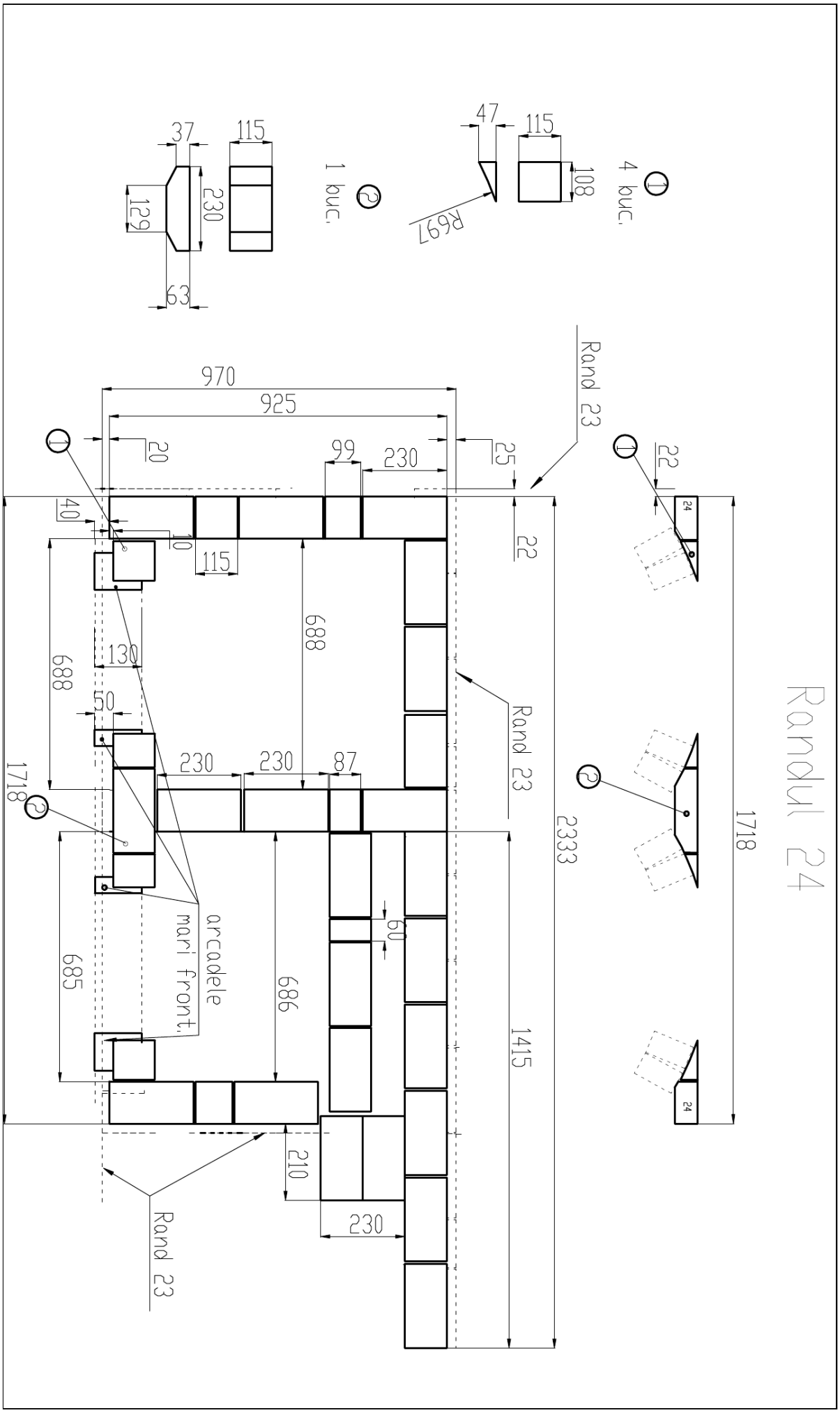
www.heliossa.ro

Randul 23

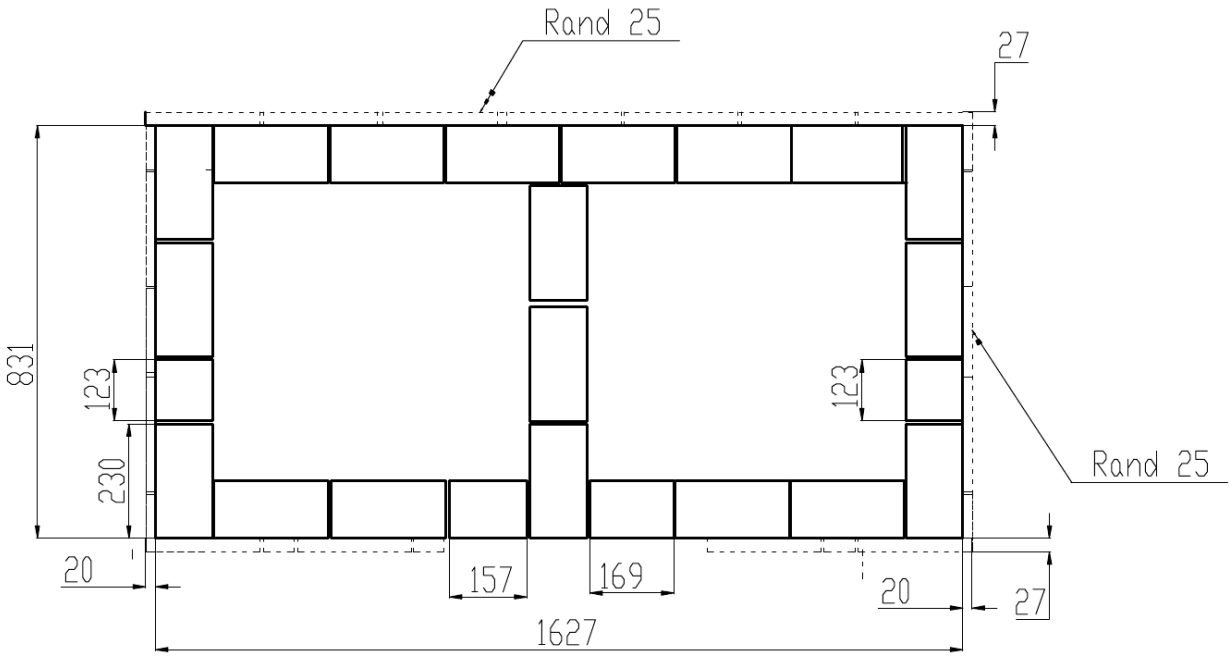




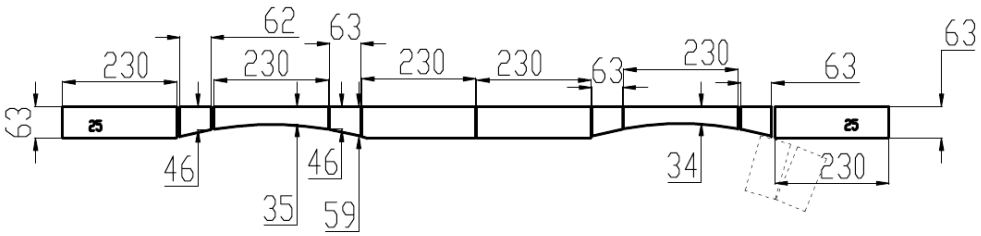
HELIOS

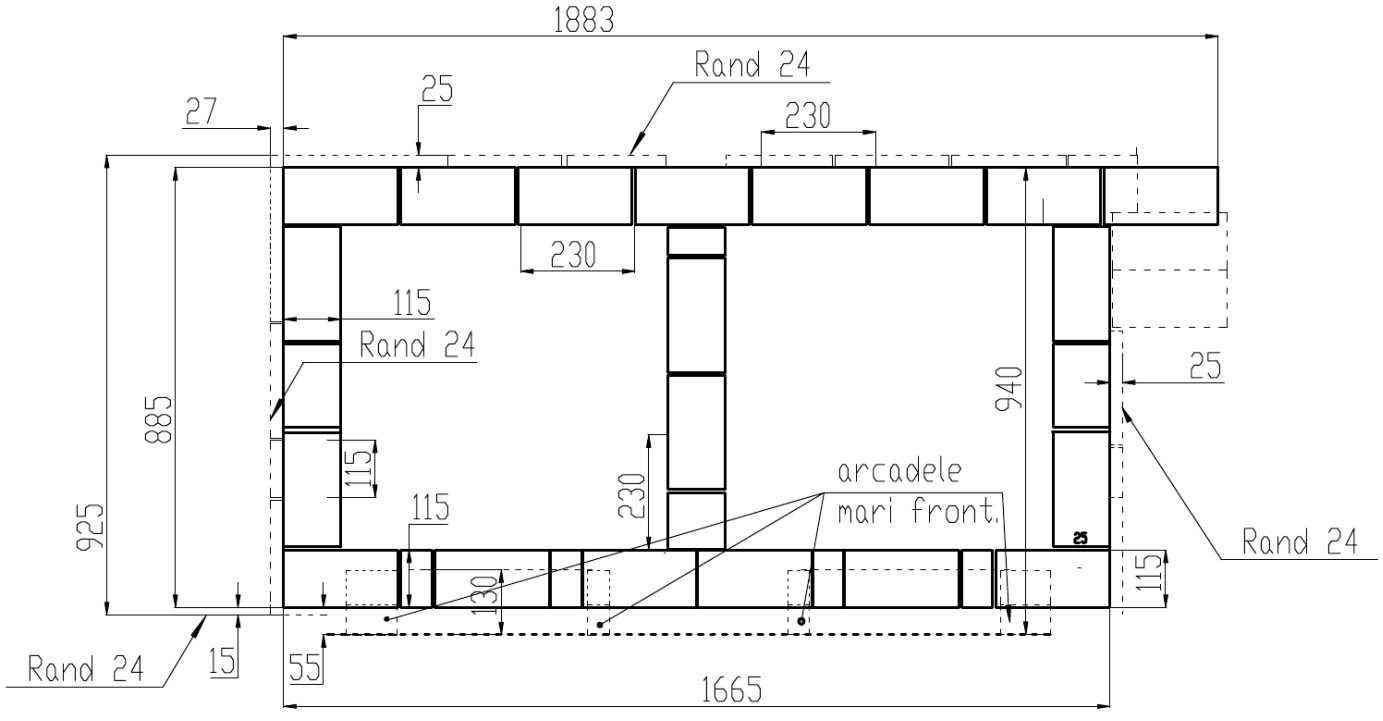

Randul 24
4 buc.
1 buc.
Rand 23
Rand 23
Rand 23
arcadele mari front.
970
925
1718
2333
1415
686
685
688
688
230
230
87
99
230
115
130
50
40
10
20
25
22
210
60
47
115
108
R697
37
115
129
230
63

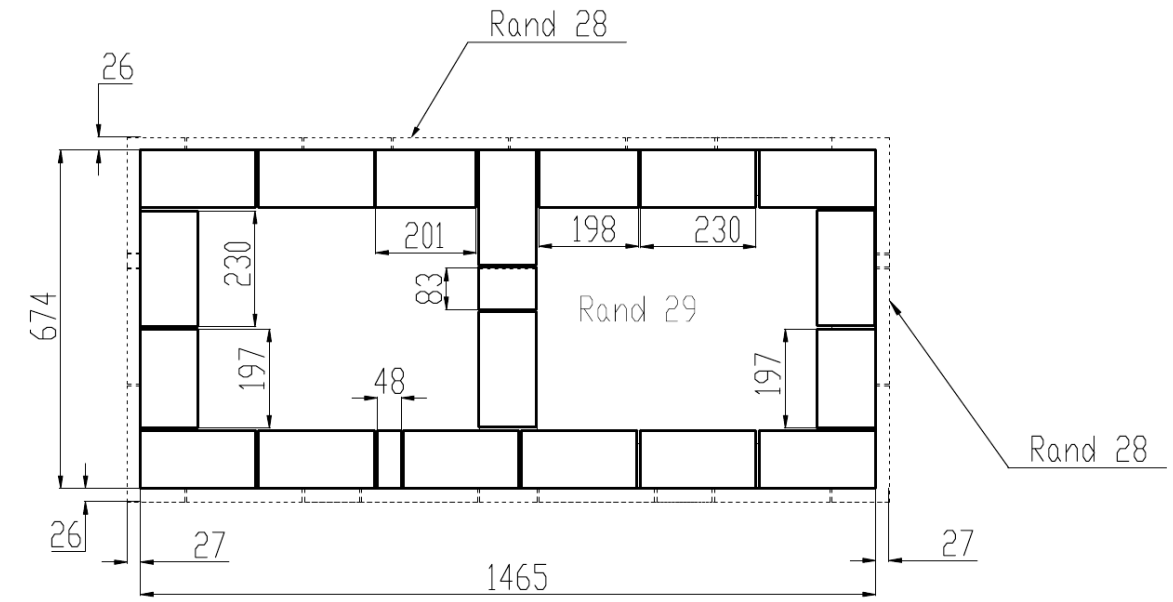
Rand 26

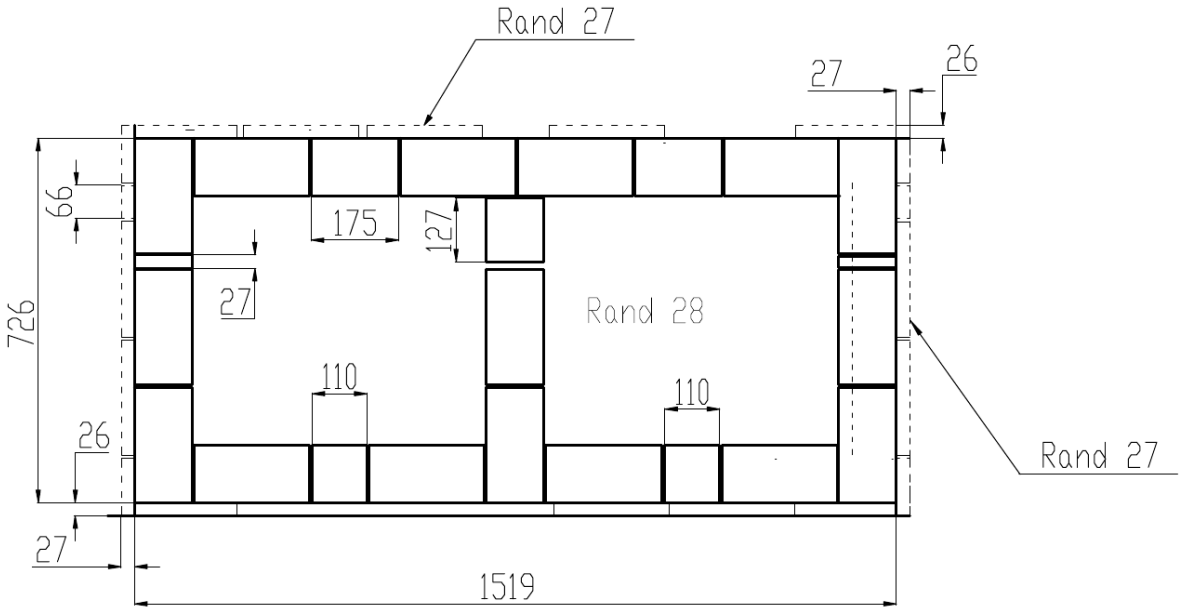


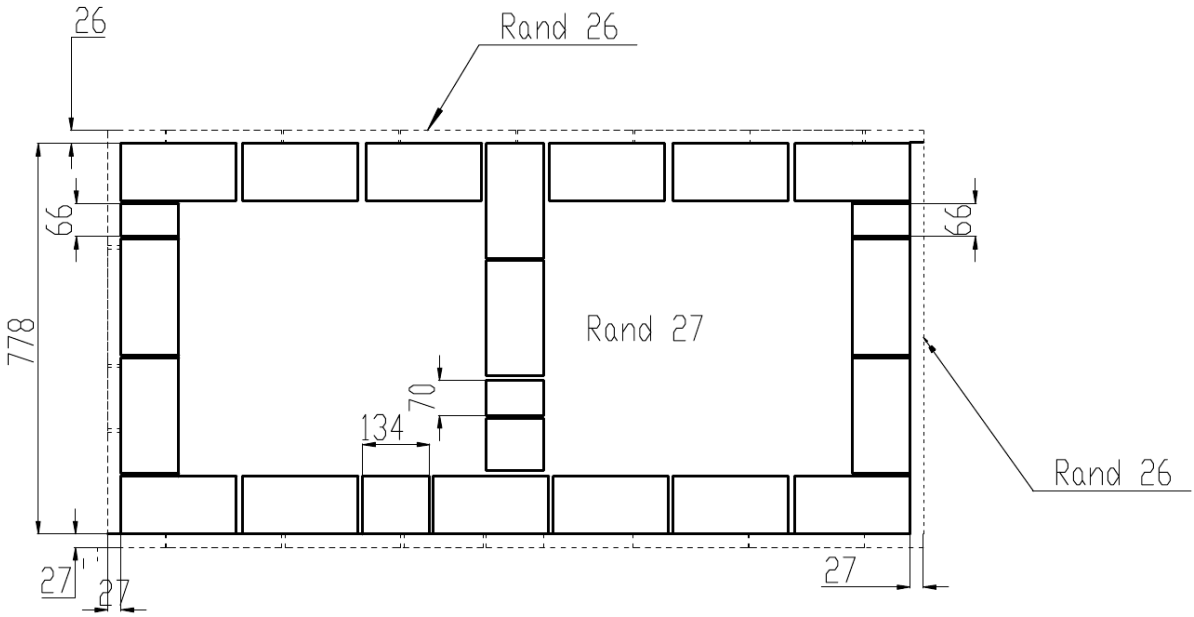
Rand 25

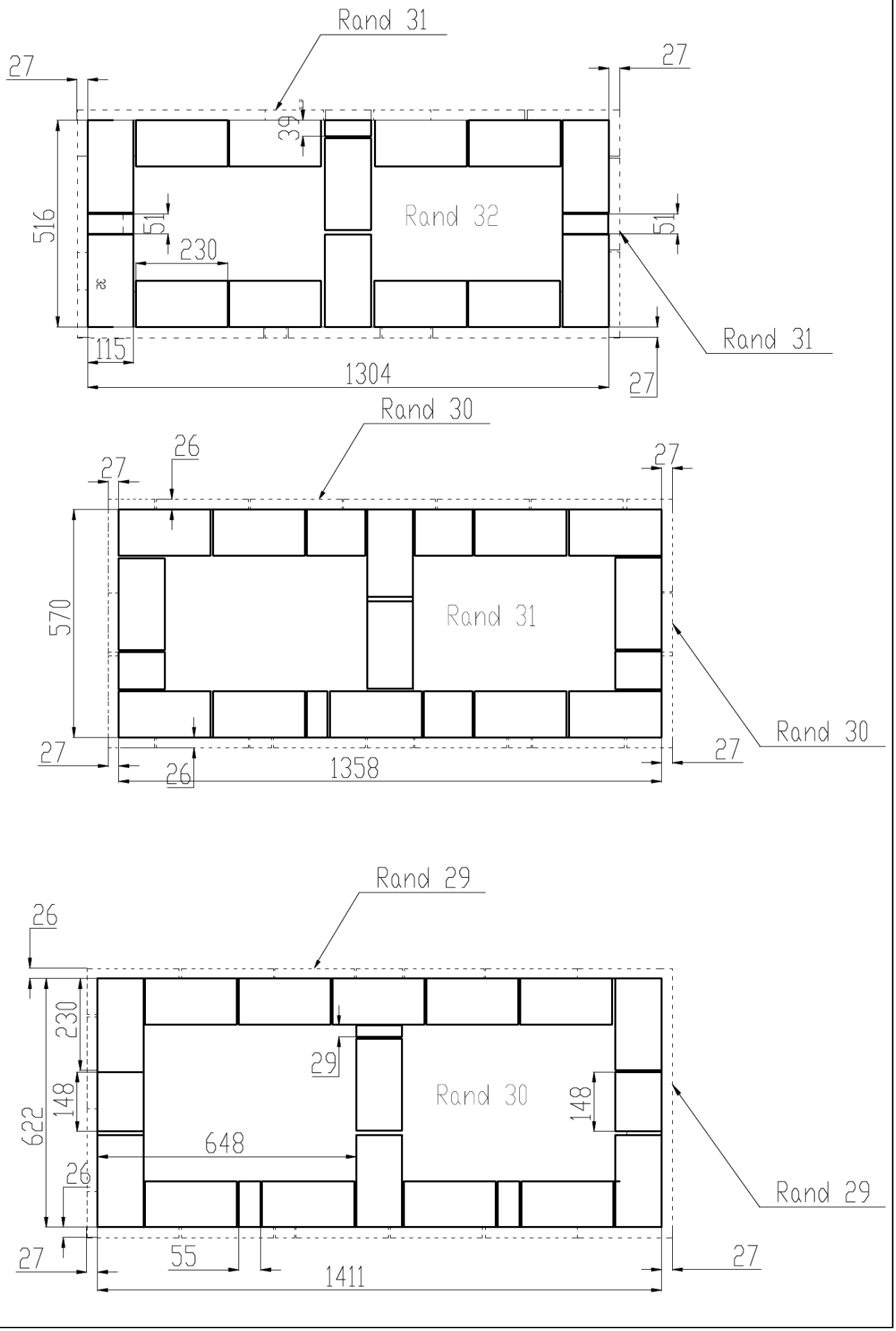


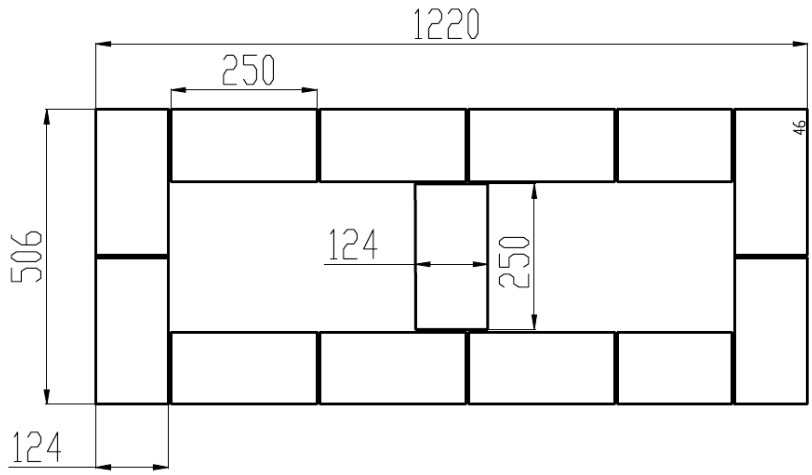


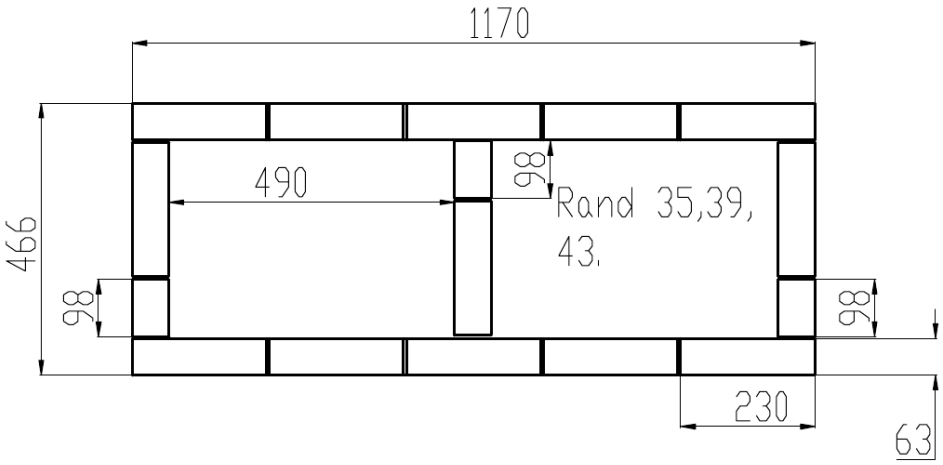

Rand 28
26
201
198
230
230
83
Rand 29
674
197
197
48
Rand 28
26
27
27
1465

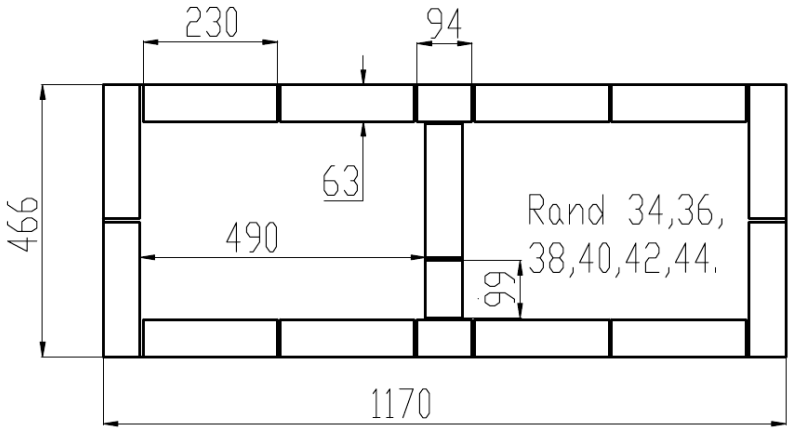

Rand 27
27
26
66
175
127
27
Rand 28
726
110
110
26
Rand 27
27
1519

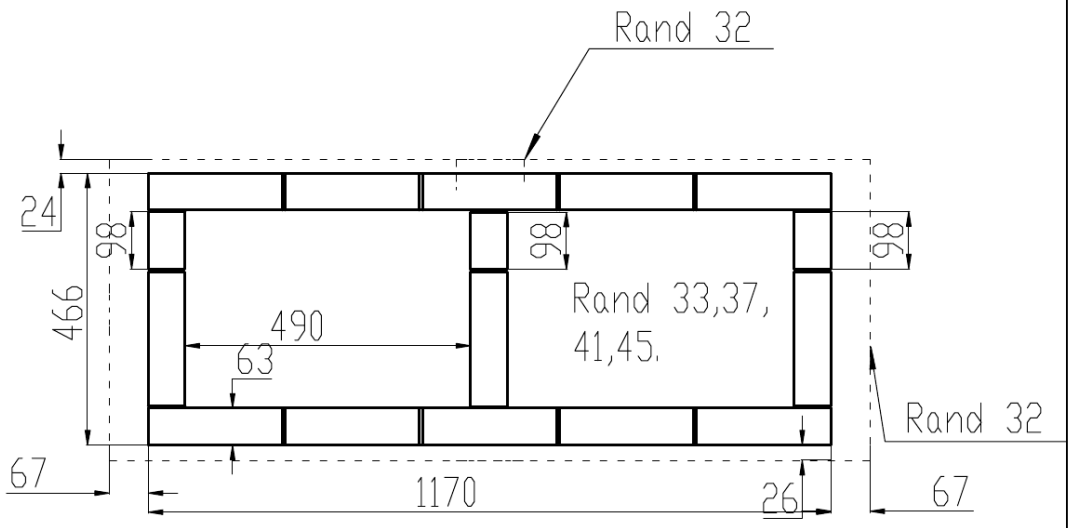

26
Rand 26
66
66
Rand 27
778
70
134
Rand 26
27
27
27


Rand 31
27
27
39
516
51
Rand 32
230
51
32
Rand 31
115
1304
27
Rand 30
26
27
27
570
Rand 31
Rand 30
27
26
1358
27
Rand 29
26
230
29
148
622
Rand 30
148
648
26
Rand 29
27
55
1411
27


1220
250
506
124
250
124
46


1170
490
98
Rand 35,39,
43.
466
98
98
230
63


230
94
63
466
490
99
Rand 34,36,
38,40,42,44.
1170


Rand 32
24
98
466
490
63
98
98
Rand 33,37,
41,45.
Rand 32
67
1170
26
67

Lista de caramizi varianta 2
Cuptor+grill+plita

Caramizi P63 (230x115x63)

Nr. rand	Nr. caramizi
1	80
2	42
3	27
4	31
5	36
6	31
7	30
8	56
9	36
10	37
11	32
12	47
13	65
14	36
15	34
16	52
17	48
18	37
19	47
20	41
21	32
22	55
23	32
24	36
25	30
26	23
27	25
28	23
29	19
30	18
31	17
32	14
33	13,5
34	14
35	14,5
36	14
37	13,5
38	14
39	14,5
40	14
41	13,5
42	14
43	14,5
44	14
45	14,5

Total 1352 buc.

Caramizi R-28 AS

Nr. rand	Nr. caramizi
13	18
16	7
2	25
19	33

Total 84

Caramizi 2R-28 AS

Nr. rand	Nr. caramizi
46	13

Total 12 buc.

Caramizi R32-28 AS

Nr. rand	Nr. caramizi
17	26
19	4
Total	30 buc.