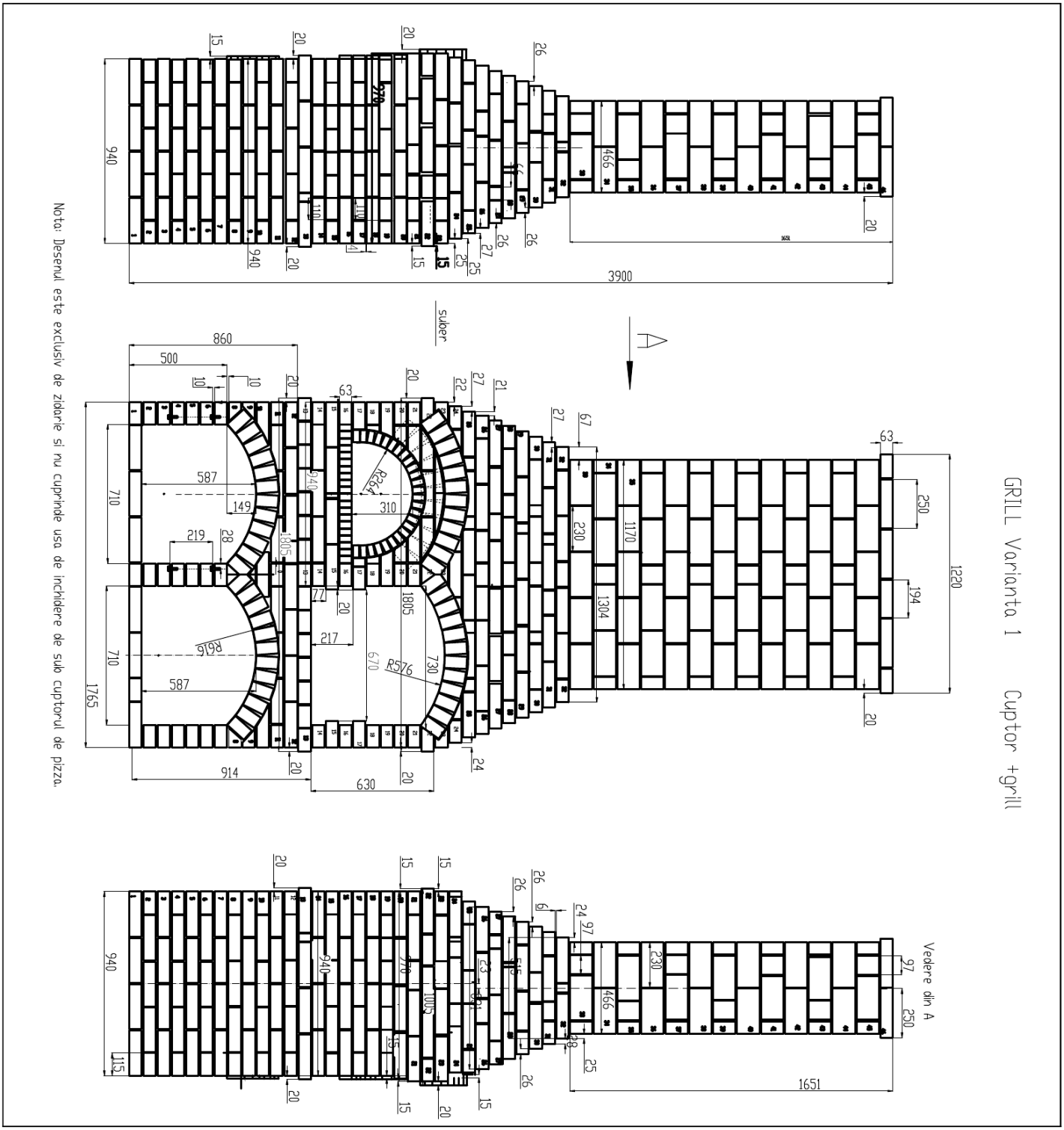
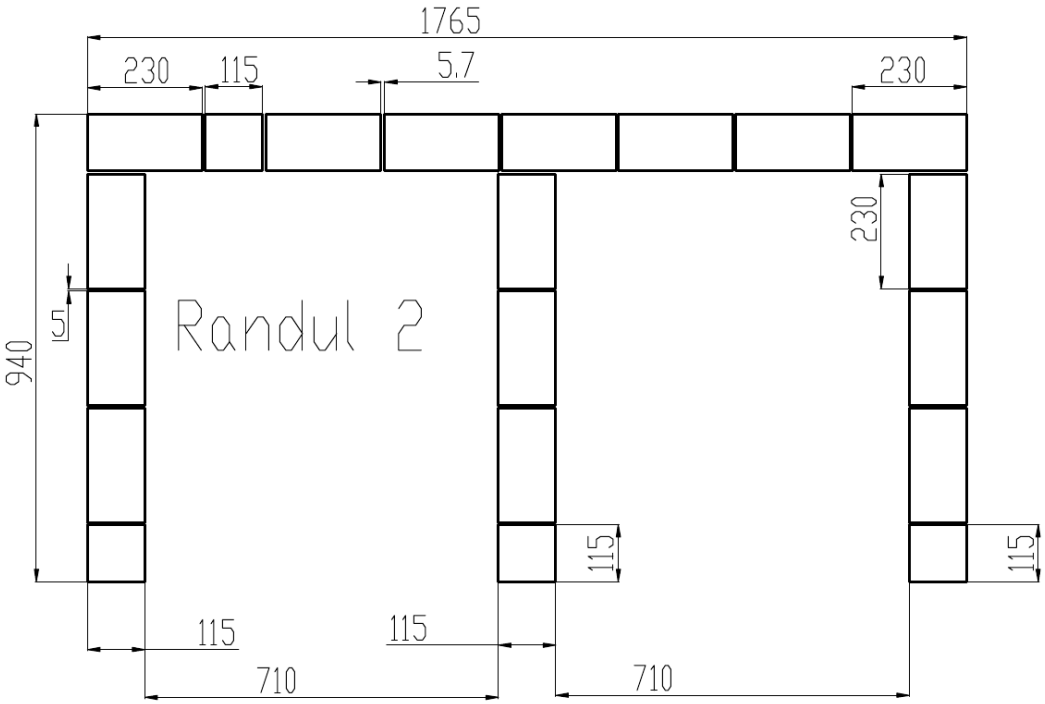
HELIOS
A DAN STEEL COMPANY

SC. HELIOS SA. RO 98716 · J 05/216/1991
417020 Aștileu, str. Principală, nr. 236, BIHOR, ROMÂNIA
P +40 259/349015 / +40 259/349020 **F** 0259/349019
E vanzari@heliossa.ro **W** www.heliossa.ro

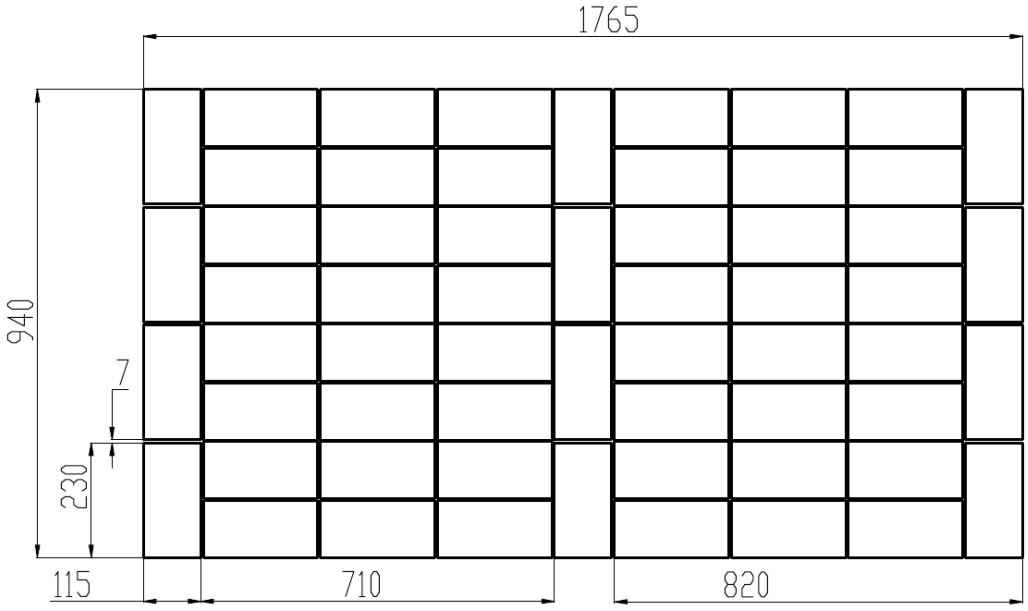
PLAN DE MONTAJ

Varianta 1 – cuptor și grill

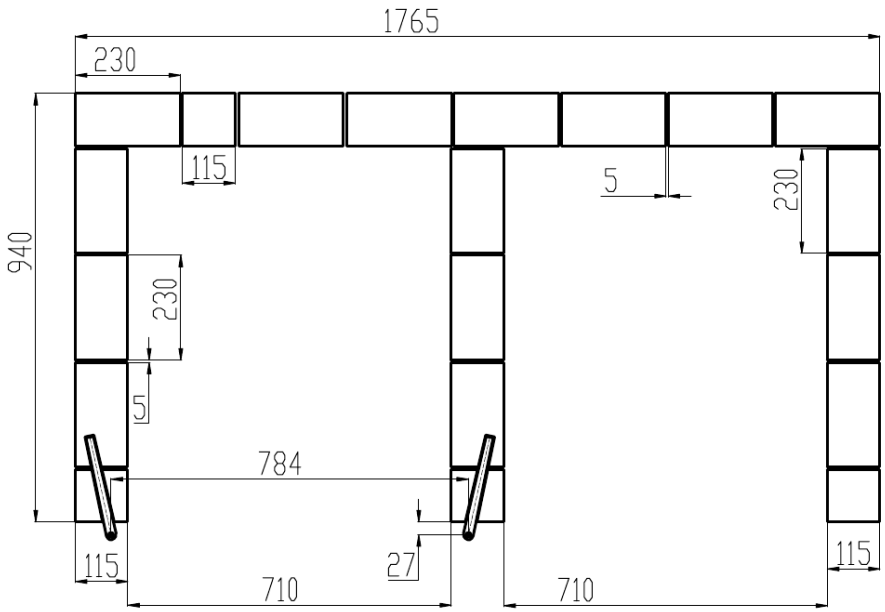



1765
230
115
5.7
230
230
5
940
Randul 2
115
115
115
115
710
710

Randul 1

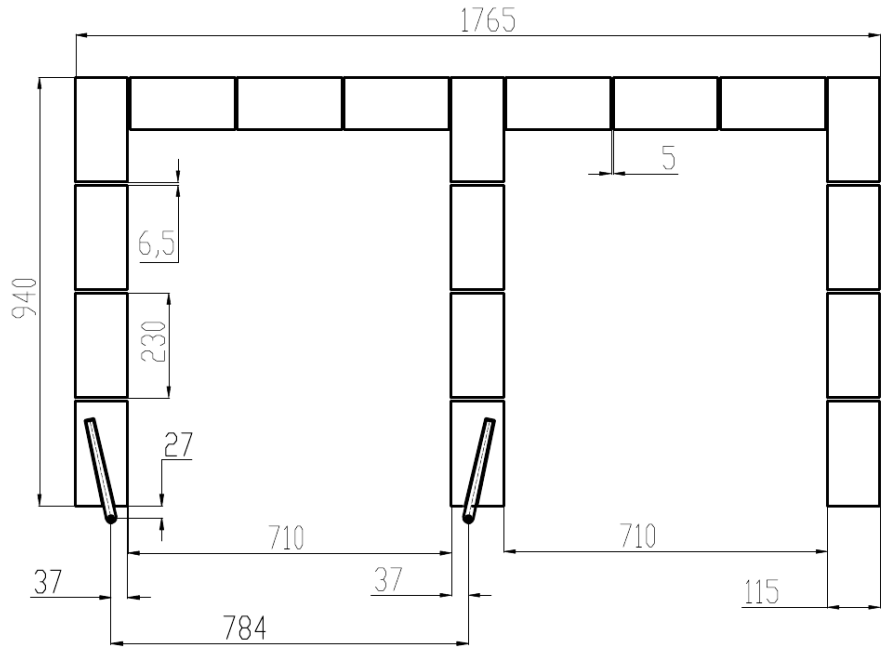

1765
940
7
230
115
710
820

Randul 4 si 6

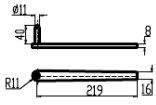


ATENTIE: Balamalele se fixeaza numai la randul 6 pe linie cu cele de la randul 3.

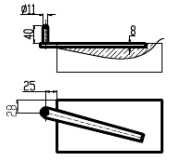
Randul 3



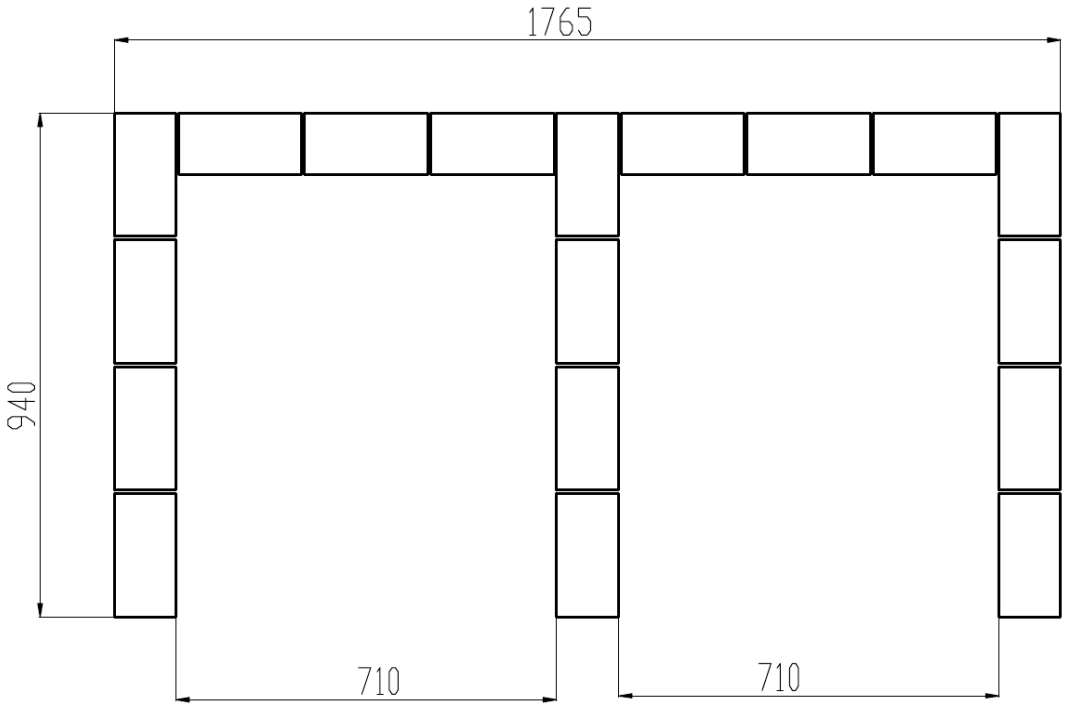
Balamale 'tata' Necesar 4 buc.



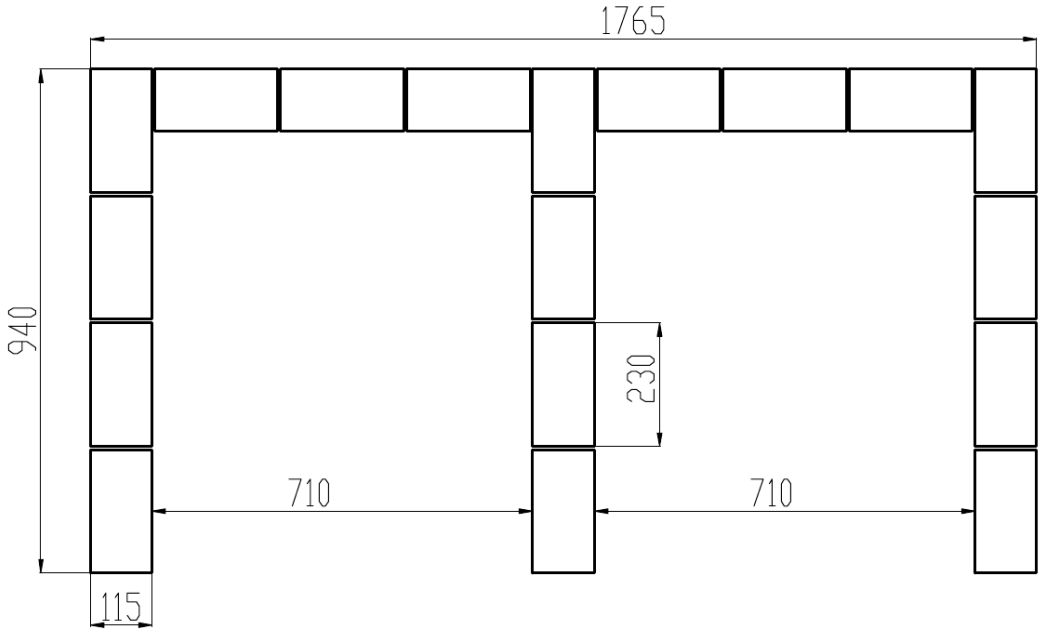
Detaliu montaj balamale



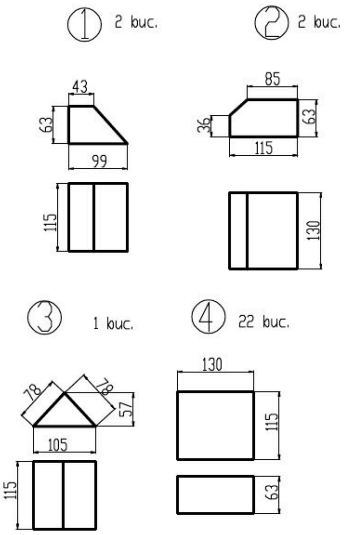
Randul 7 (idem 5)



Randul 5 (idem 3 fara balamale)

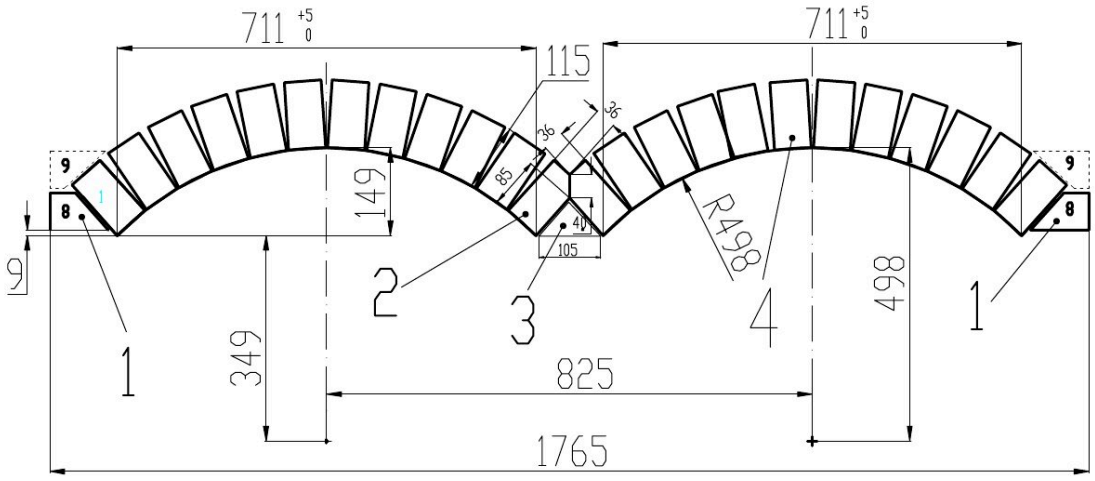


Caramizi taiate R8



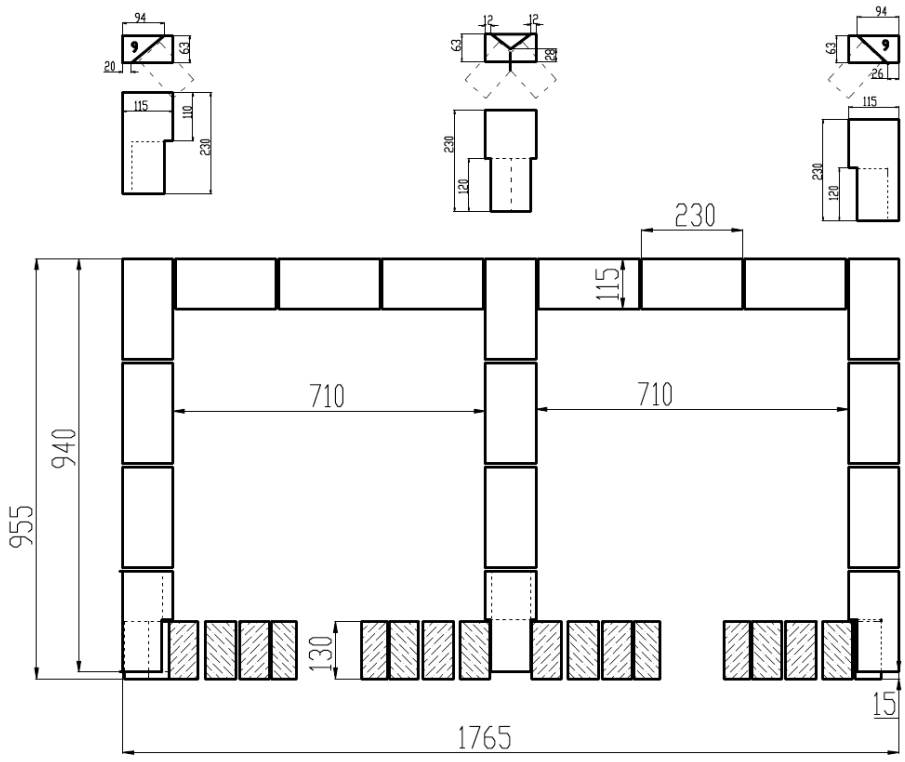
Constructia arcadelor la R8

Vedere din A

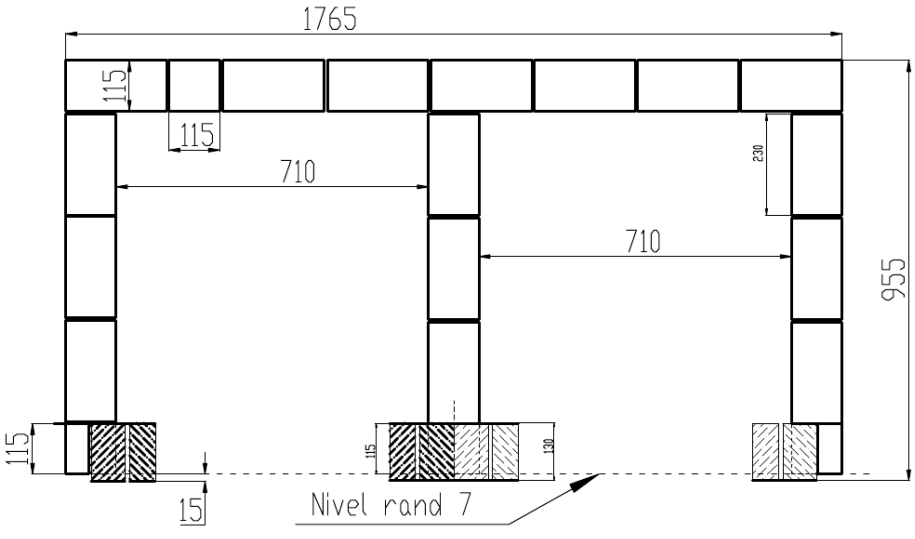


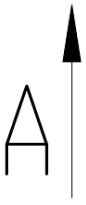
Randul 9

Caramizile prelucrate la R9

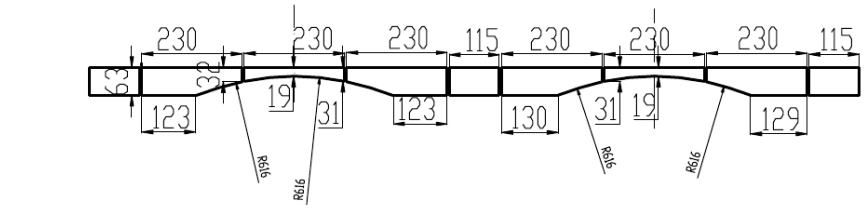


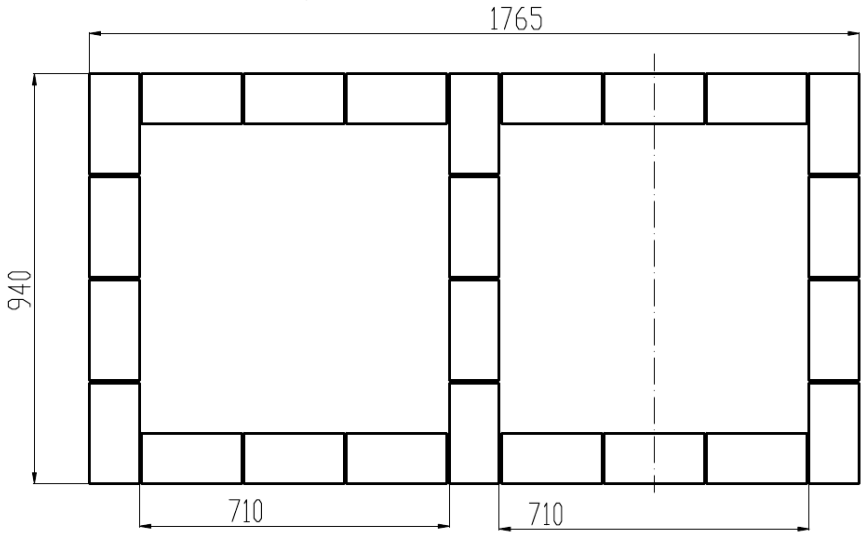
Randul 8



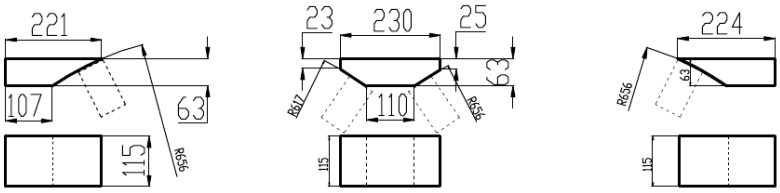


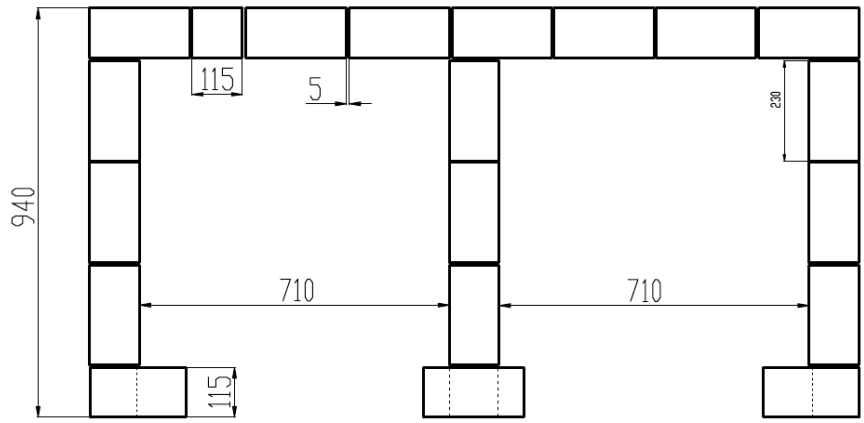
Randul 11



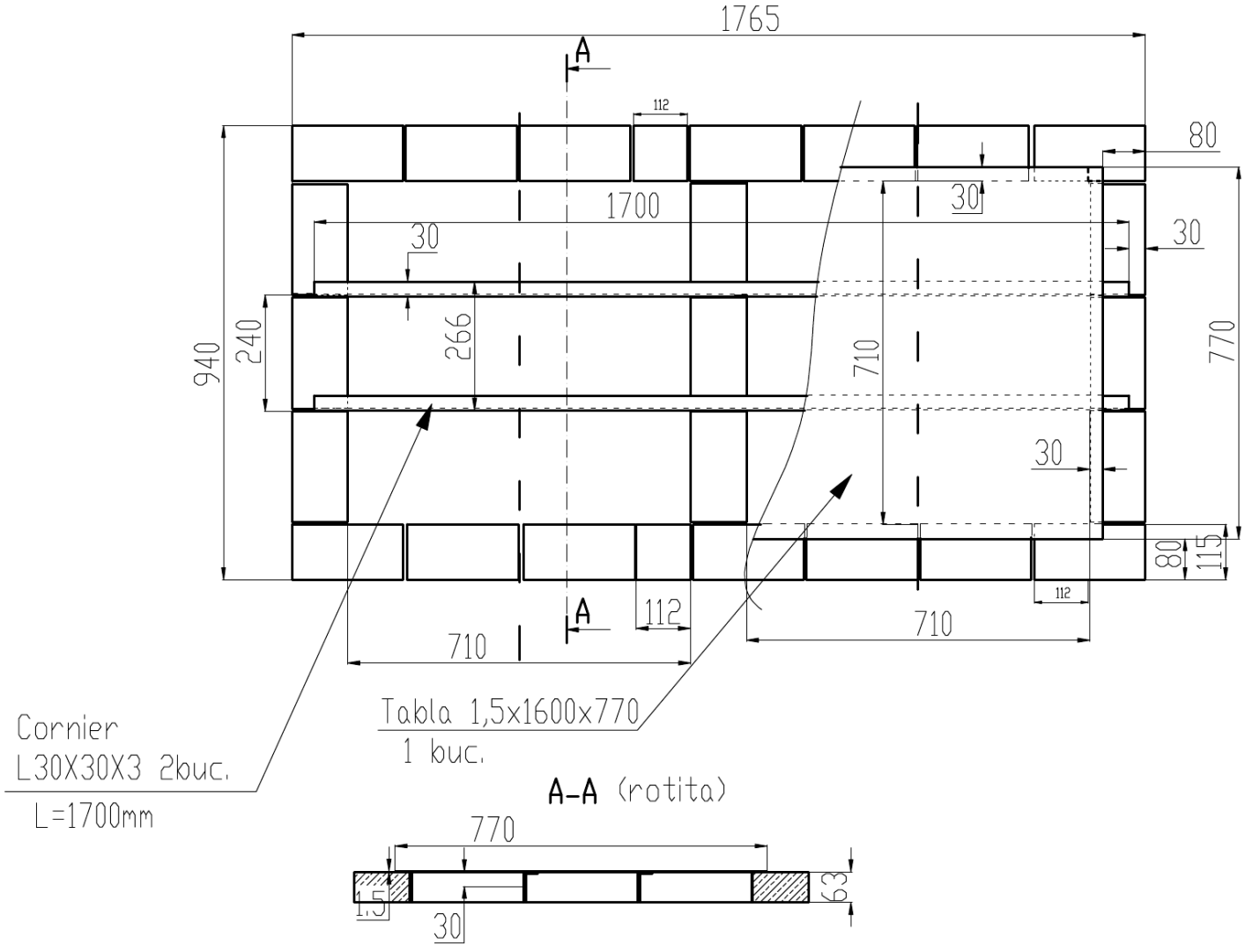


Randul 10
(fara arcade)





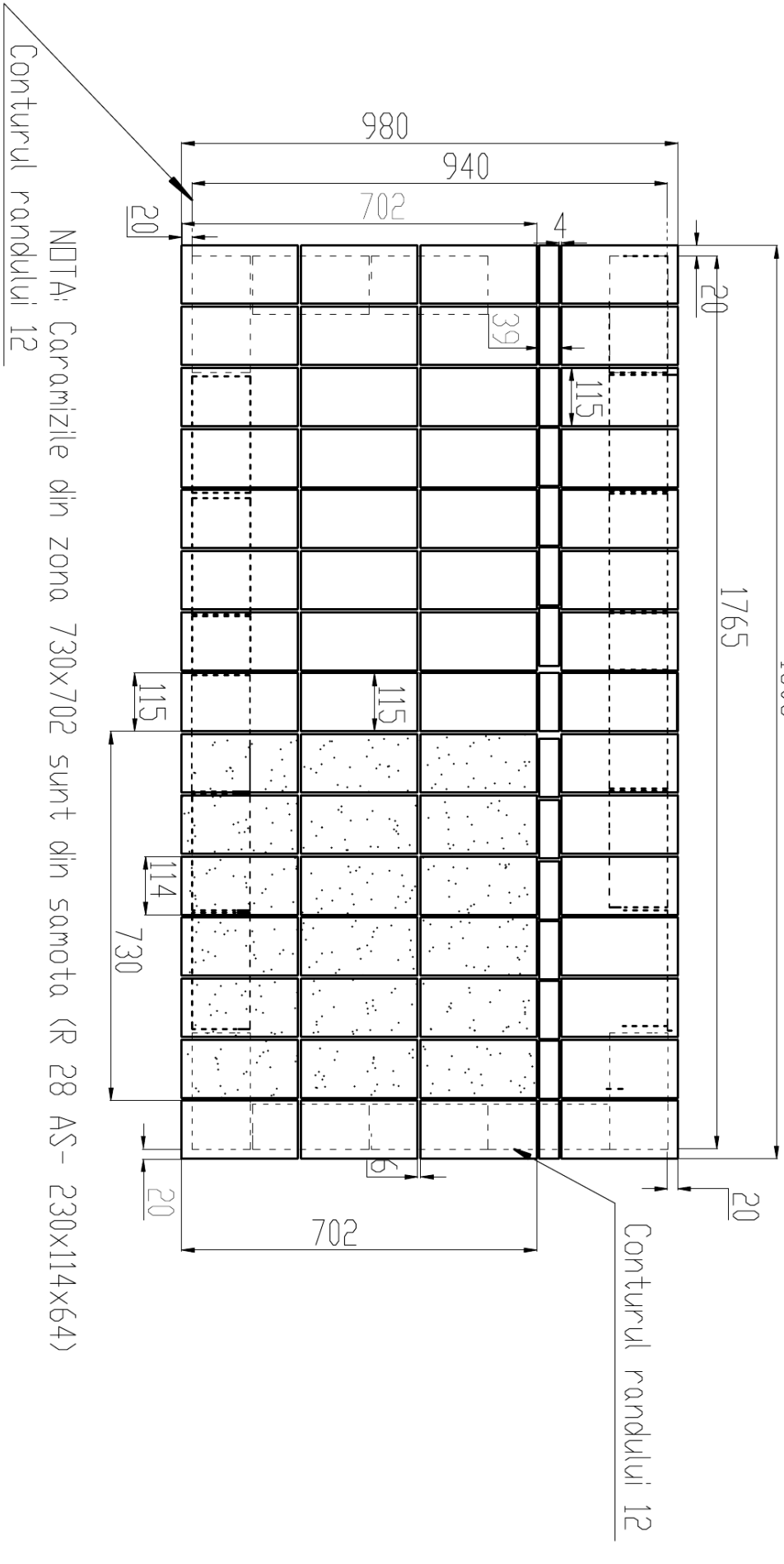
Randul 12

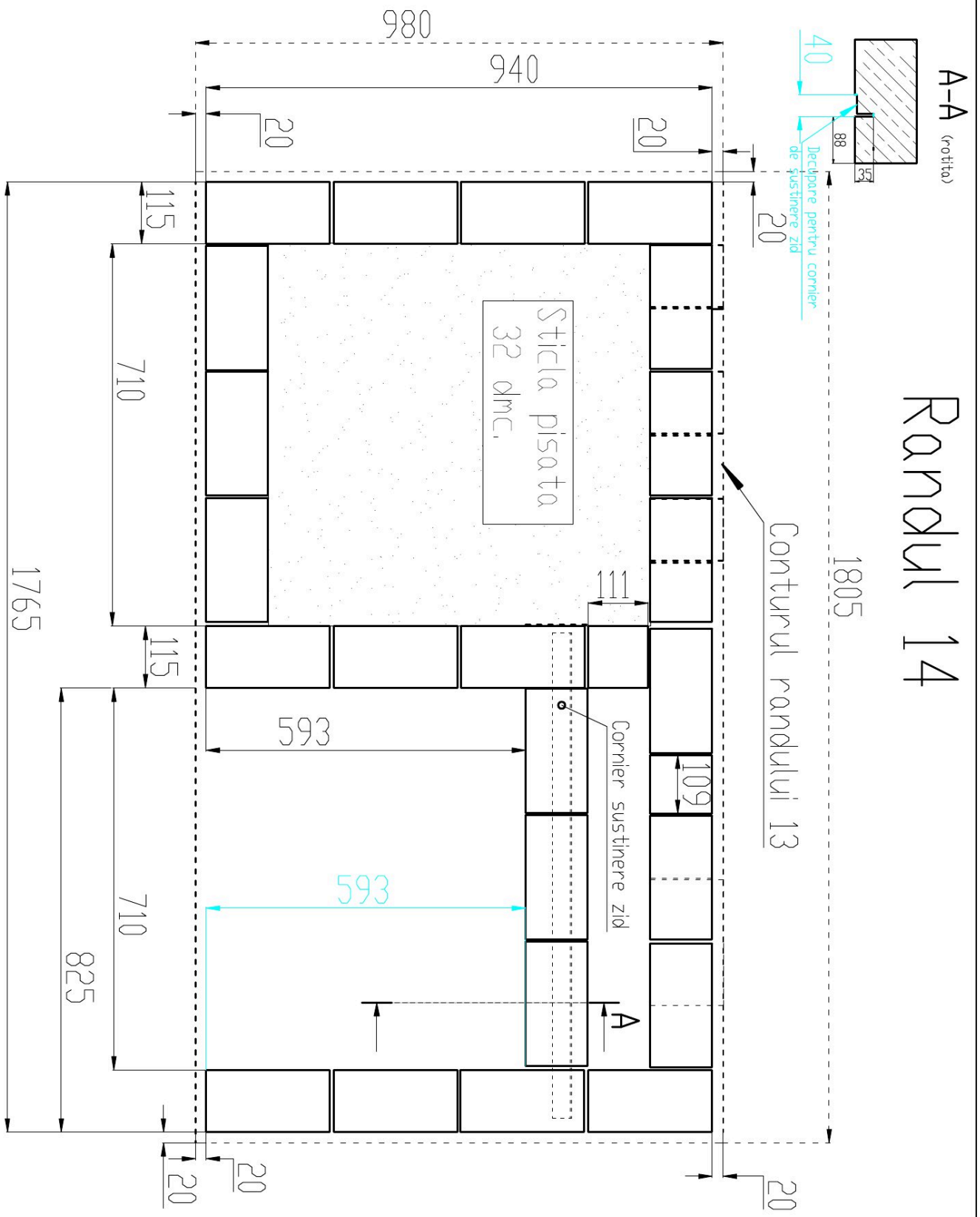


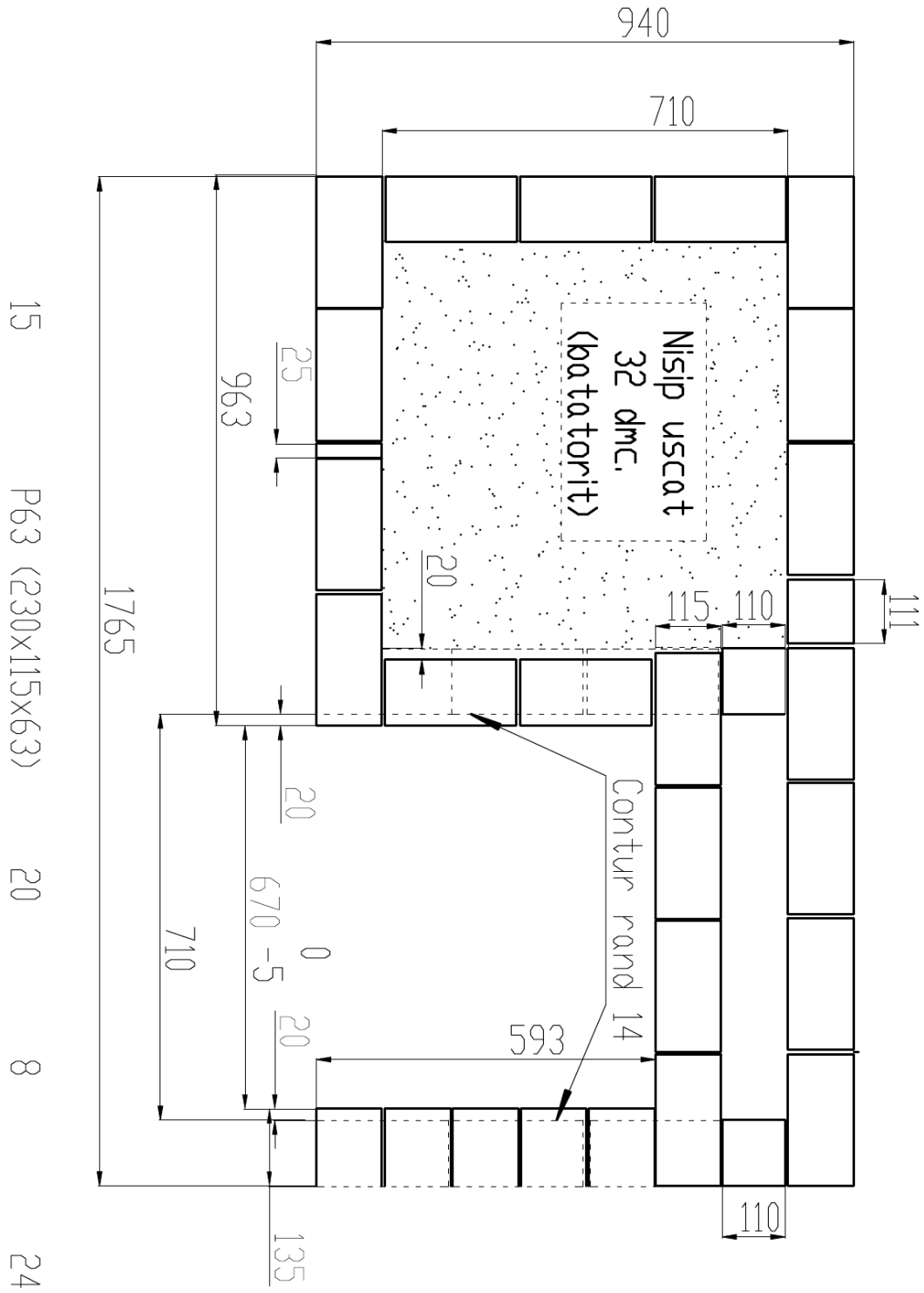
A-A (rotita)

Nota: Cornierul va fi la nivelul superior al caramizilor peste care se pune tabla.

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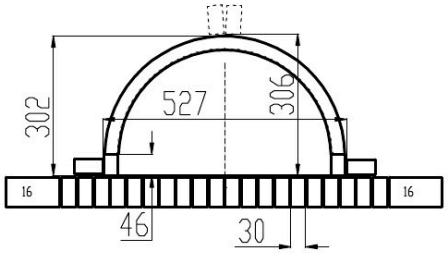

Rondul 13
980
940
702
20
4
20
39
115
1765
1805
115
115
114
730
6
20
20
702
Conturul rondului 12
NOTA: Caramizile din zona 730x702 sunt din samota (R 28 AS- 230x114x64)
Conturul rondului 12

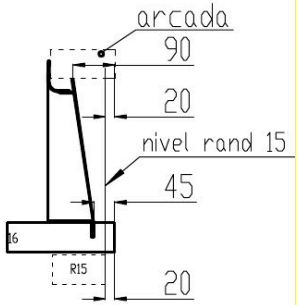

Randul 14
980
940
20
20
20
20
20
20
40
88
35
A-A (rotita)
Decupare pentru cornier de sustinere zid
115
710
115
1765
825
710
Sticla pisata
32 dmc.
111
1805
Conturul randului 13
593
Cornier sustinere zid
109
593
A


940
710
963
25
1765
Nisip uscat
32 dmc.
(batatorit)
20
115
110
111
20
Contur rand 14
593
710
670
0
-5
20
110
135
15
P63 (230x115x63)
20
8
24

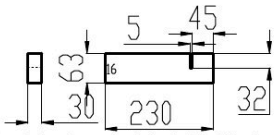
Randul 15

Detaliu montaj rama usa
cuptor pizza



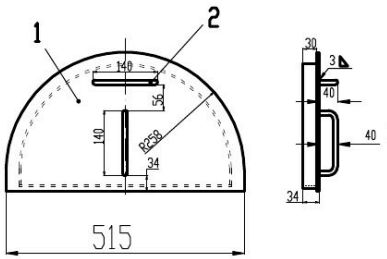


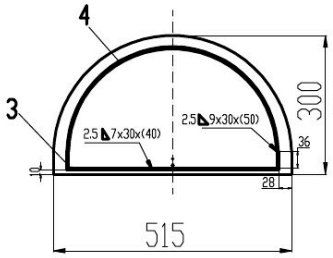
Taiere caramizi sub
rama usii 20 buc.



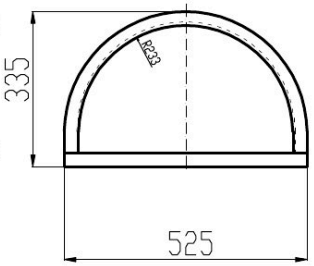
Se taie din caramida R-28 AS. dar
numai din zona ramei (cota 525)

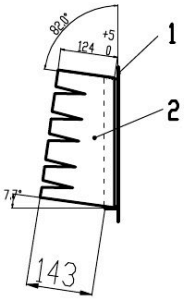
ANSAMBLU USA

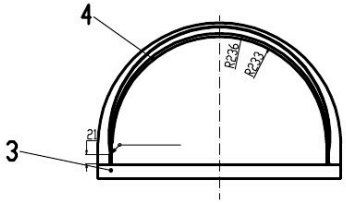




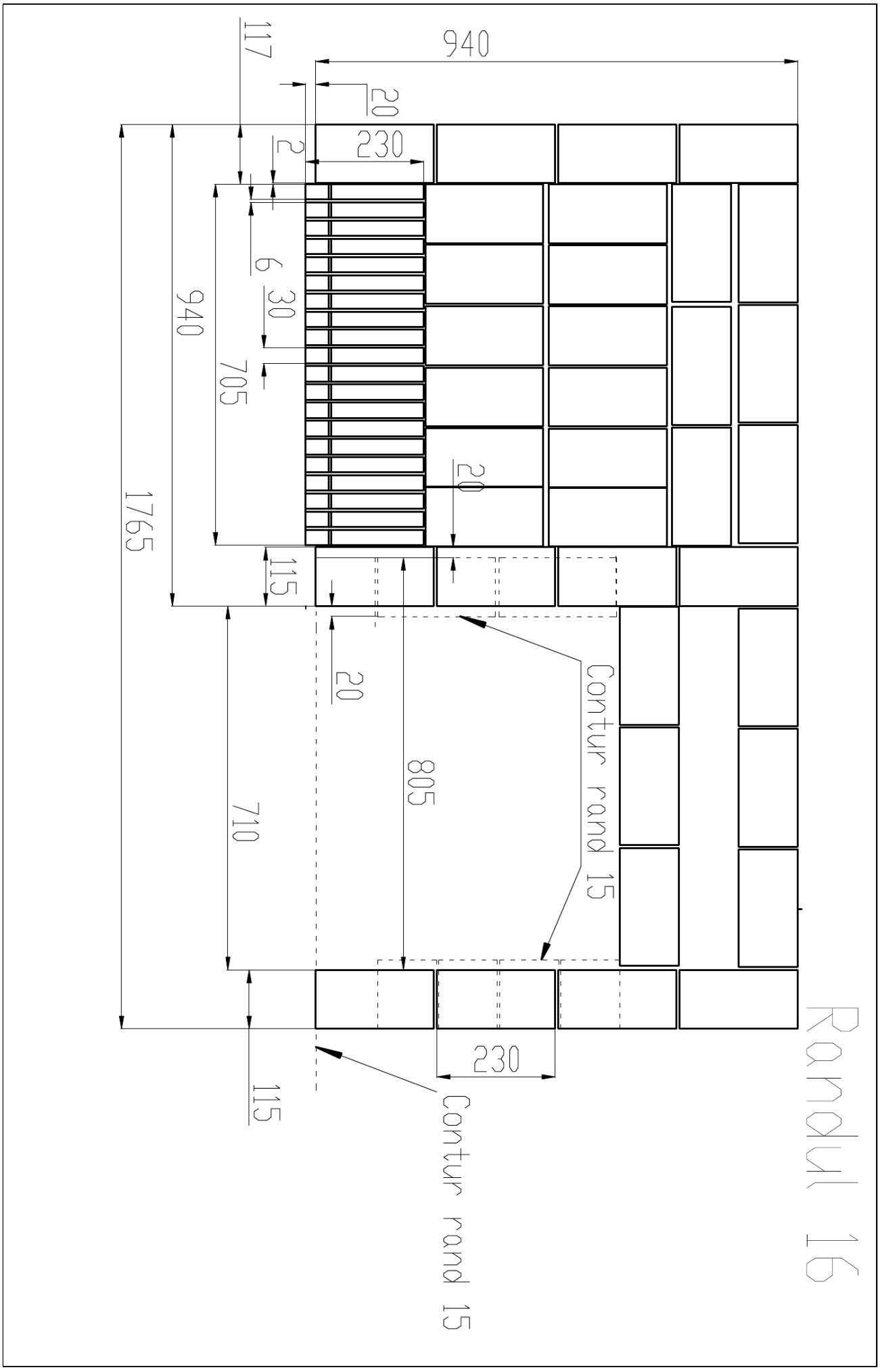
ANSAMBLU RAMA





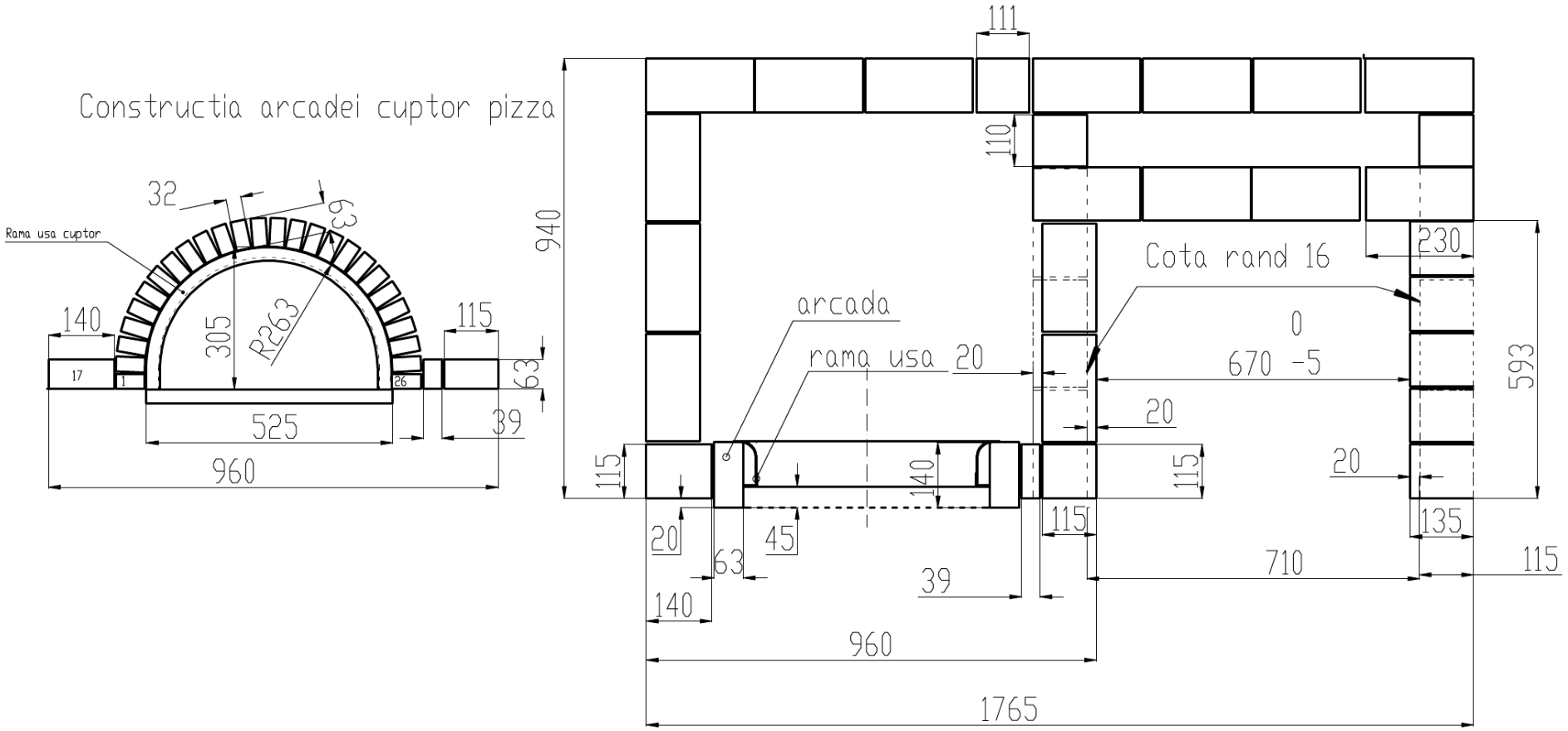


Nota: Arcada se construieste dupa usa, cu
aceasta montata

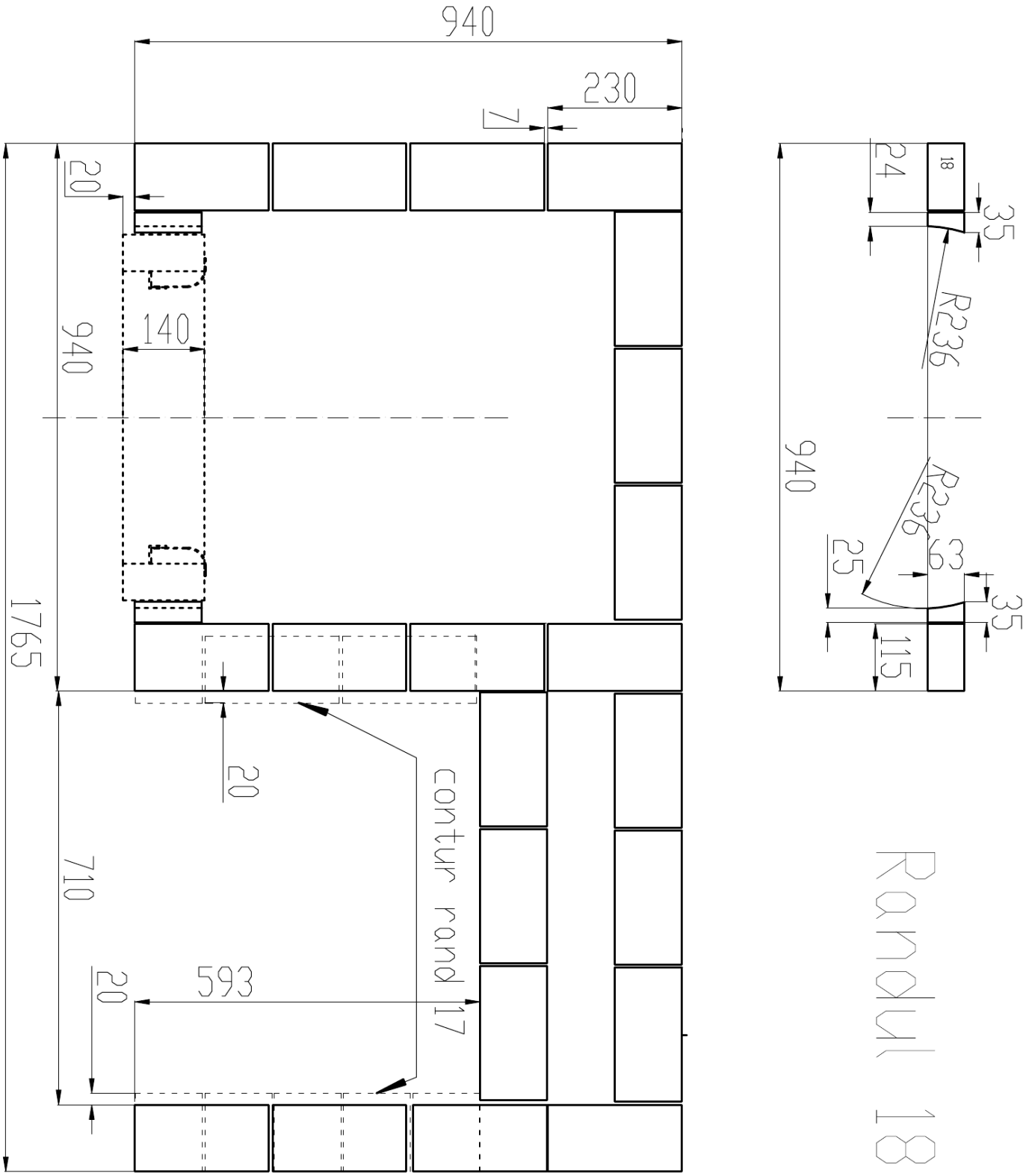

117
940
20
230
2
6
30
940
705
1765
20
115
20
805
710
Contur rand 15
230
115
Contur rand 15
Randul 16

Randul 17

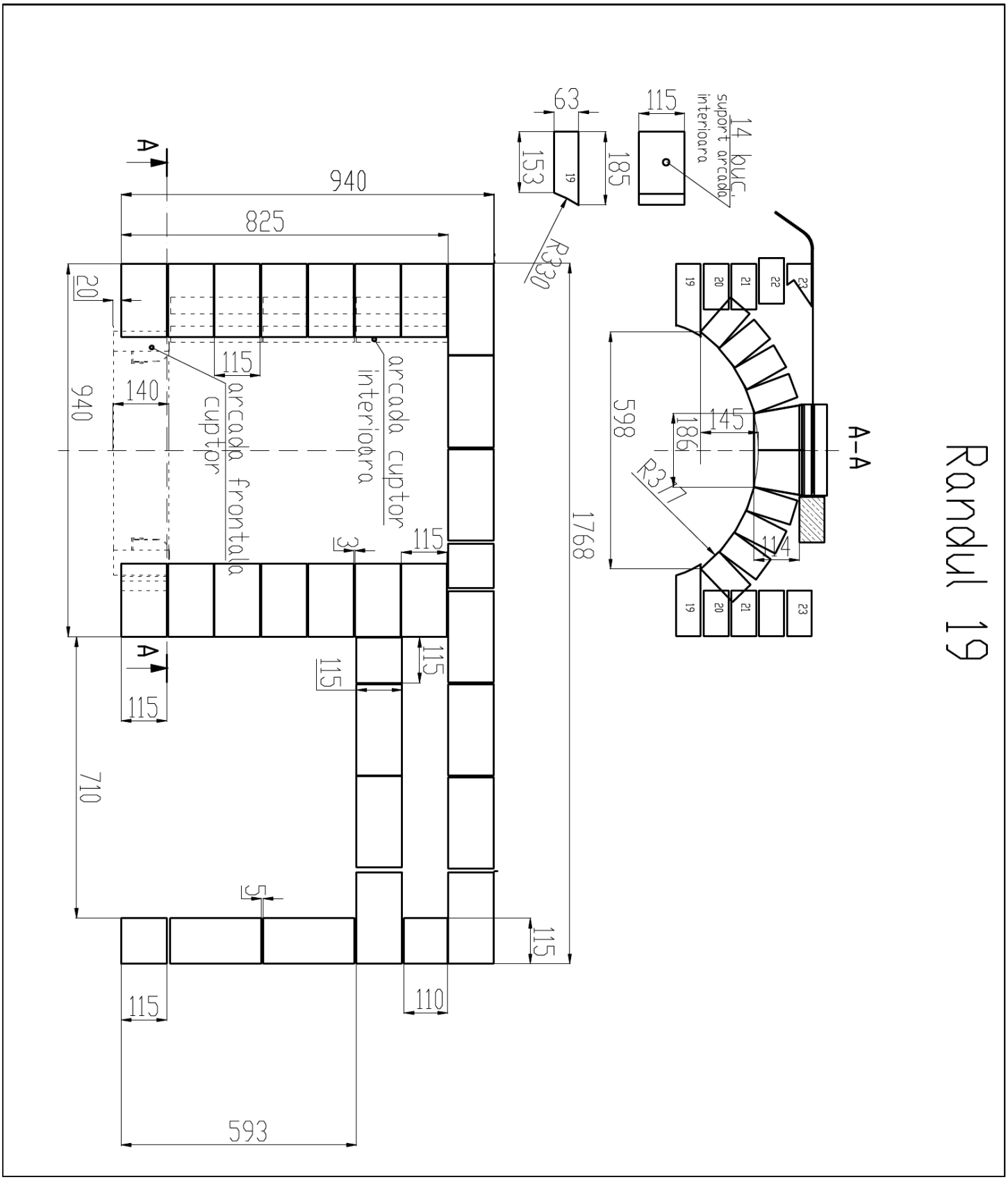
Constructia arcadei cuptor pizza



17	P63 (230x115x63)	22	4	24
Arcada- R32-28 AS (230x114x32) 26buc.				26


940
230
7
20
940
140
1765
20
710
593
20
contur rand 17
24
18
35
R236
940
R236
25
6
3
35
115

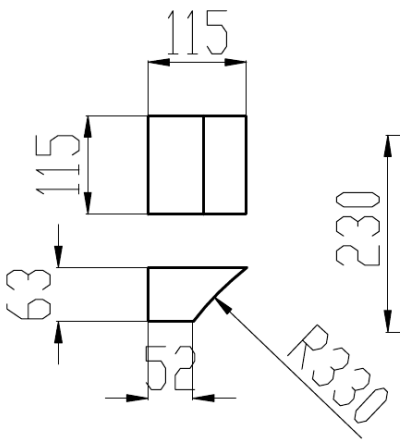
Randul 18


Randul 19
A
A
940
825
20
940
140
115
arcada frontala cuptor
arcada cuptor interioara
3
115
115
115
115
115
710
5
115
115
110
593
1768
R330
63
153
185
115
14 buc. suport arcada interioara
A-A
598
145
186
R311
114
19
20
21
22
23

Randul 20 (repere)

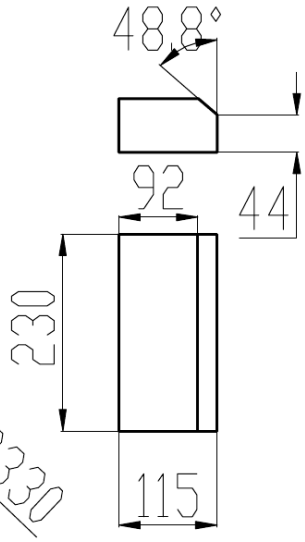
1

2 buc



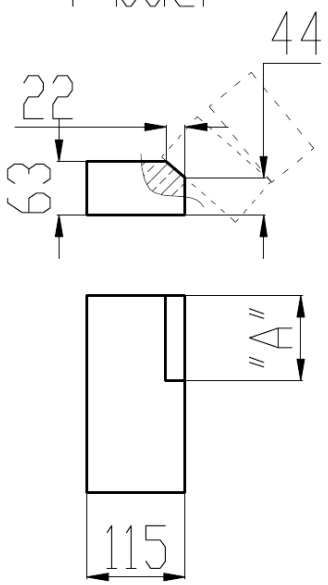
2

4 buc.



3

4 buc.

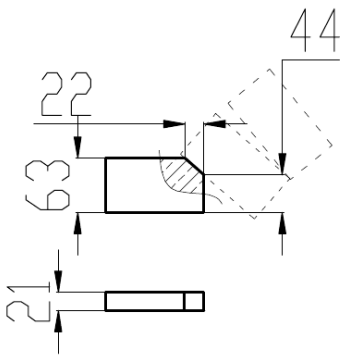


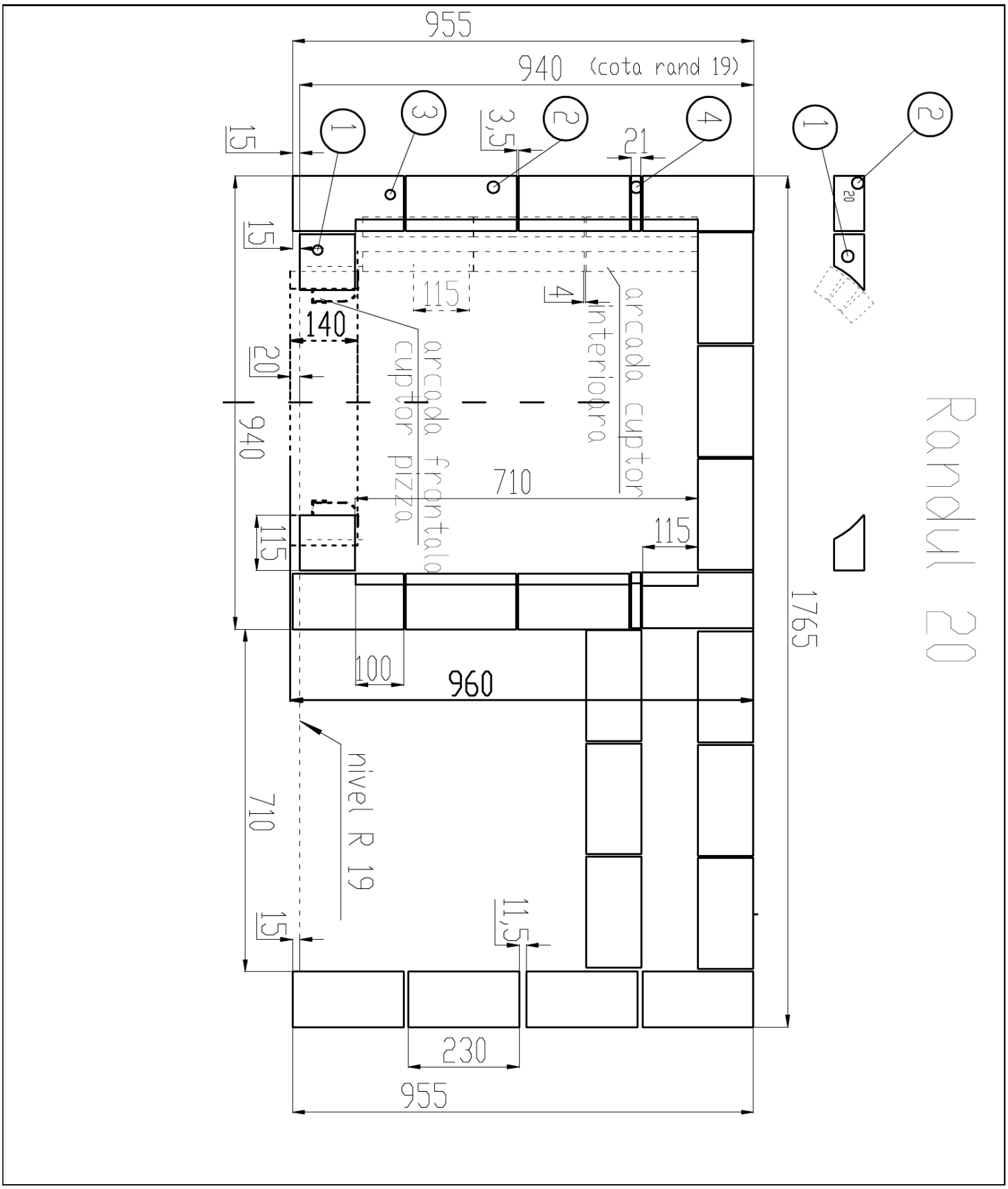
A=100-1buc. st-ga + 1buc.d-ta

A=115-1buc. st-ga + 1buc. d-ta

4

1buc. d-ta+1buc. st-ga

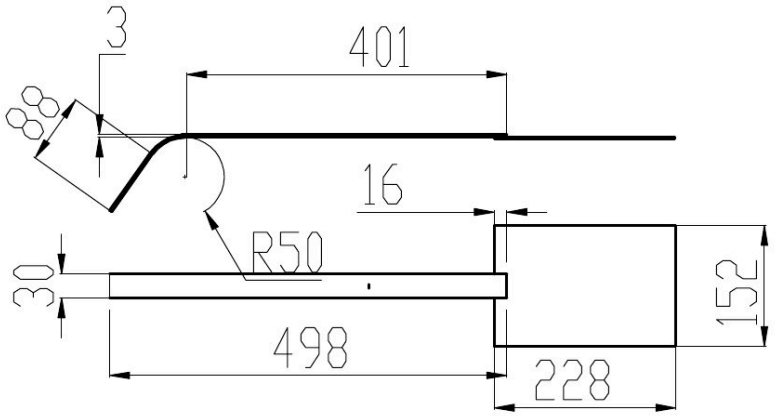


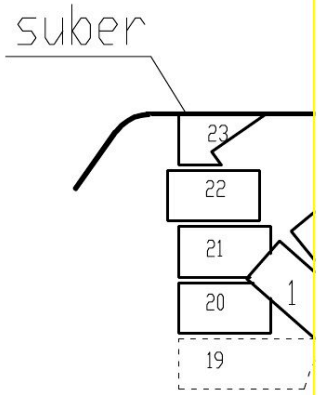

955
940 (cota rand 19)
15
3,5
21
15
115
4
140
20
940
710
115
115
100
960
1765
710
15
11,5
230
955
arcada cuptor
interioara
arcada frontala cuptor pizza
nivel R 19
Randul 20

Constructia arcadei ir

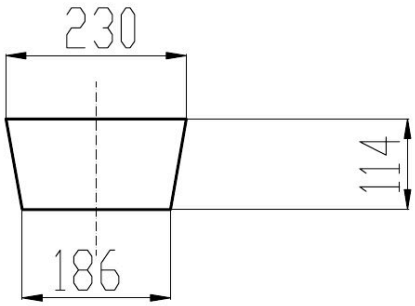
Randul 20

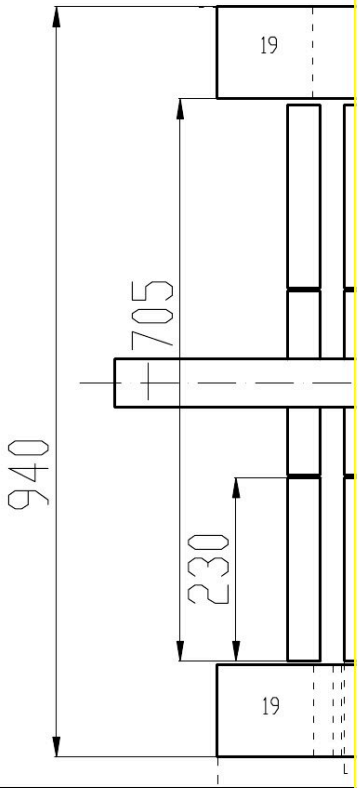
Detaliu suber



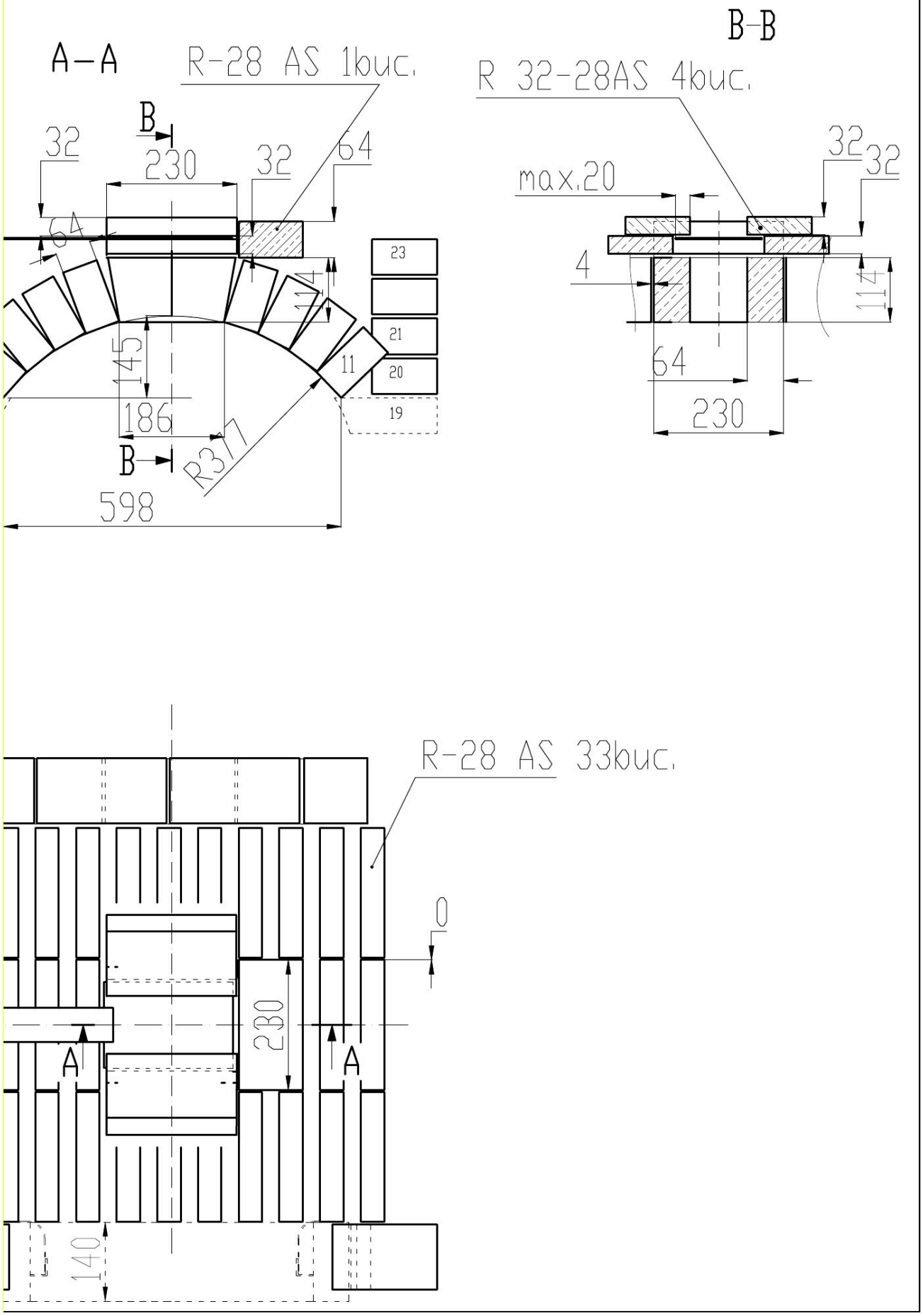


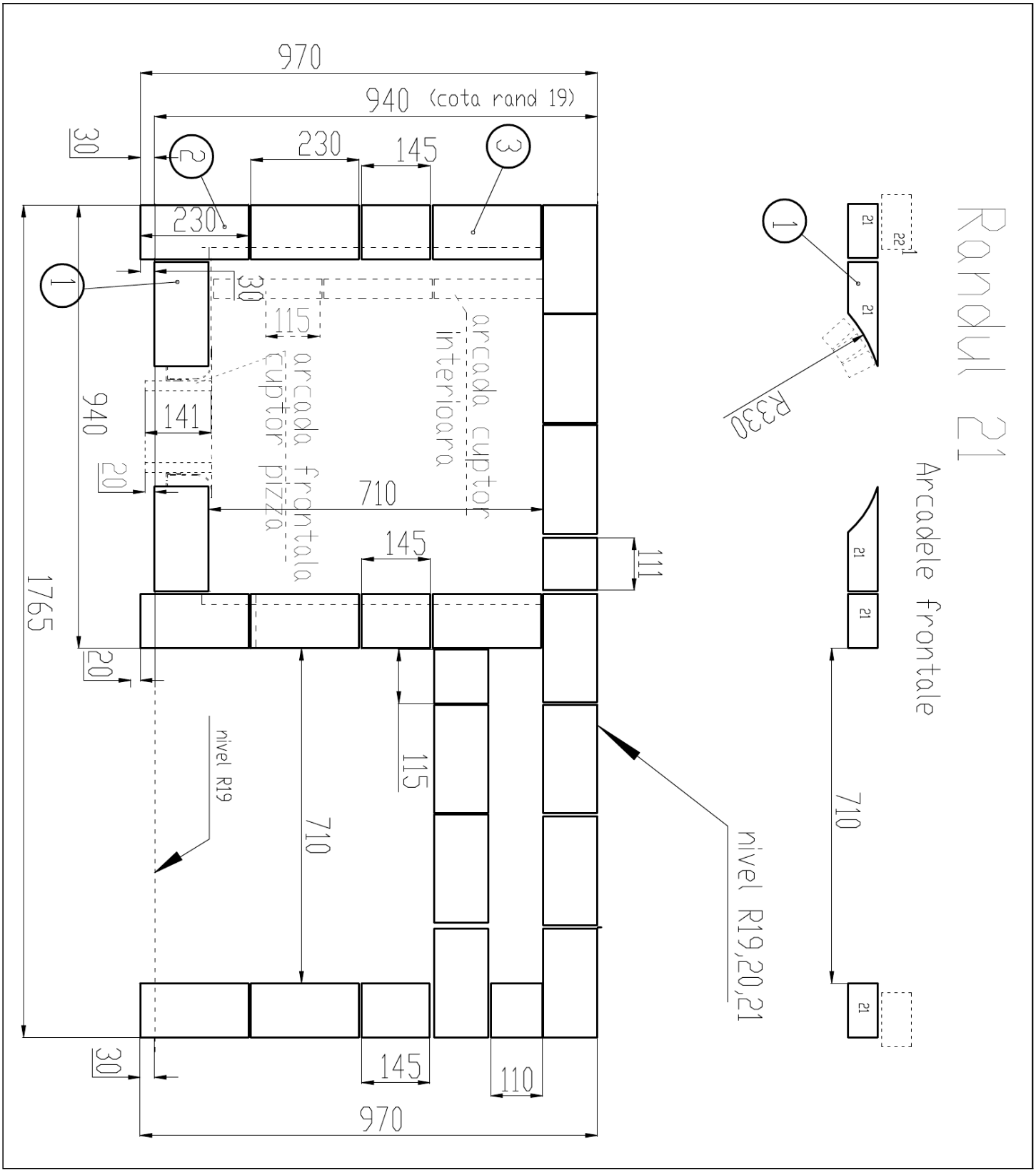
Caramida R-28 AS 2buc.





terioare si a suberului

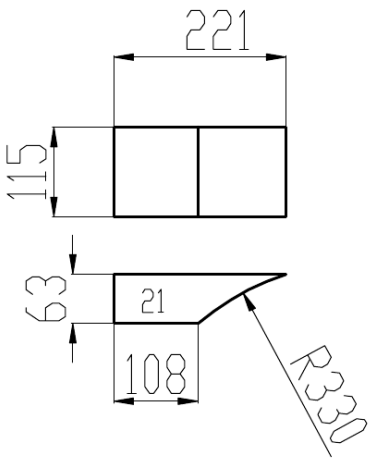



Randul 21
Arcadele frontale
970
940 (cota rand 19)
30
230
145
230
30
115
arcada cuptor interioara
arcada frontala cuptor pizza
940
141
20
710
145
111
1765
20
115
710
nivel R19
nivel R19,20,21
30
145
110
970
R33
21
22

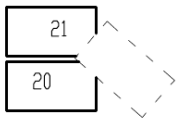
Randul 21-1

1

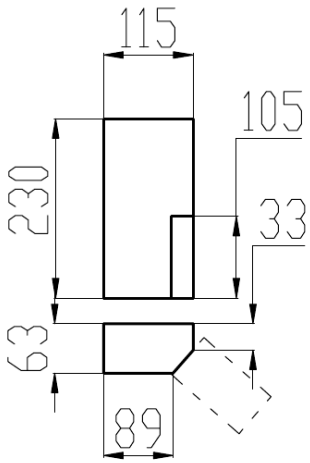
2 buc.



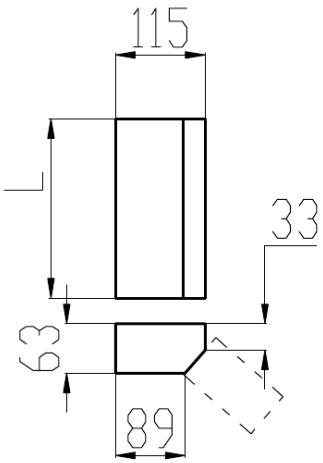
2



2 buc. in oglinda

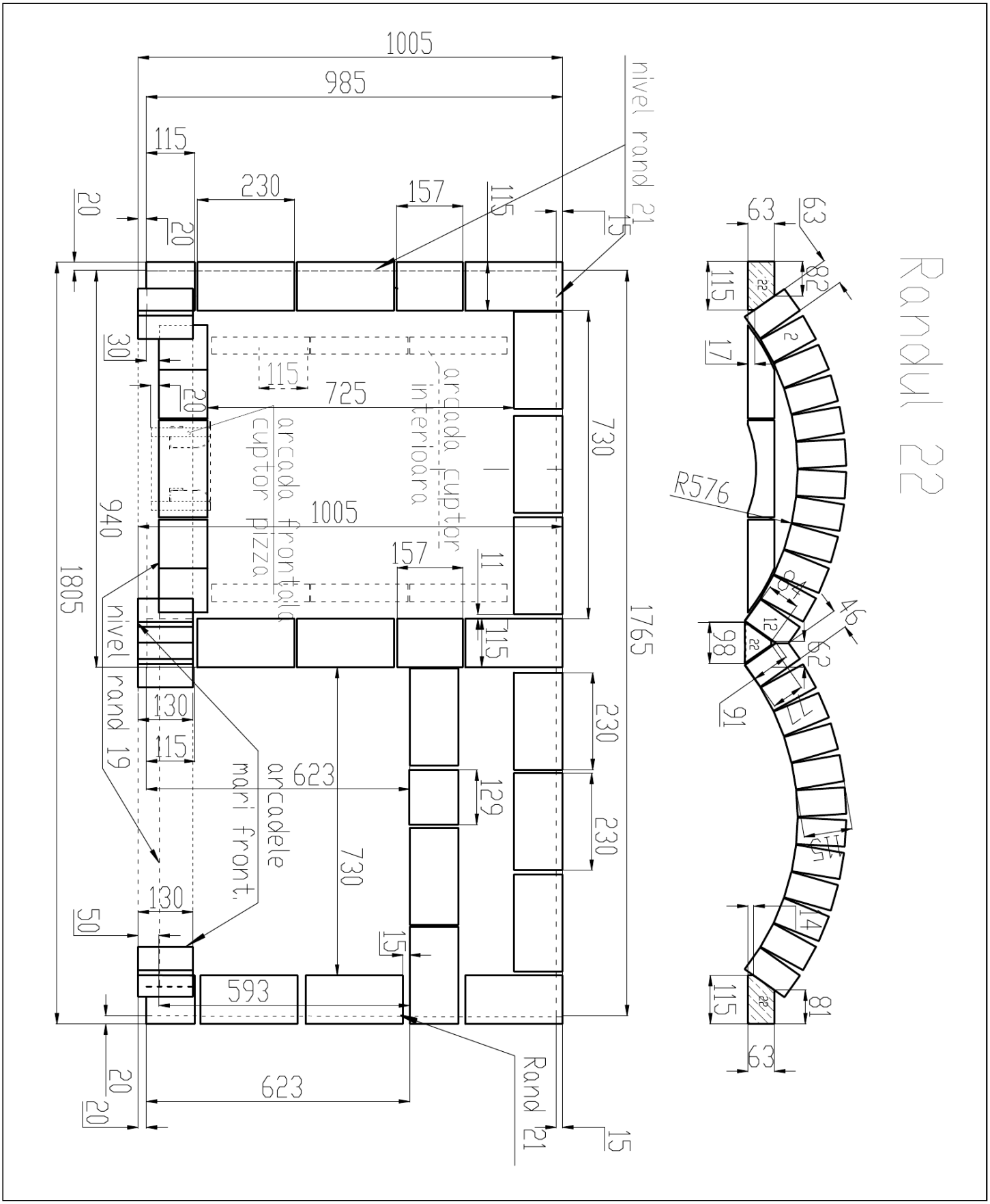


3

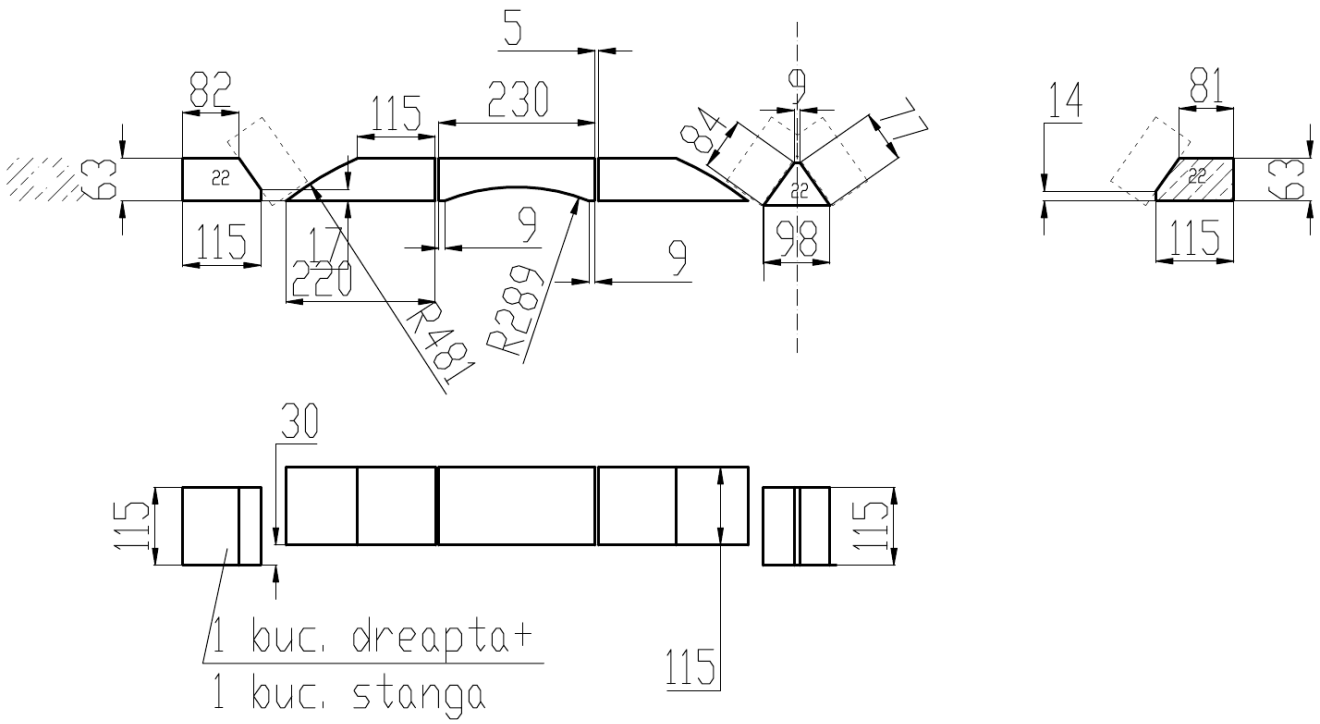


L=230 -6buc.
L=145 -2buc.

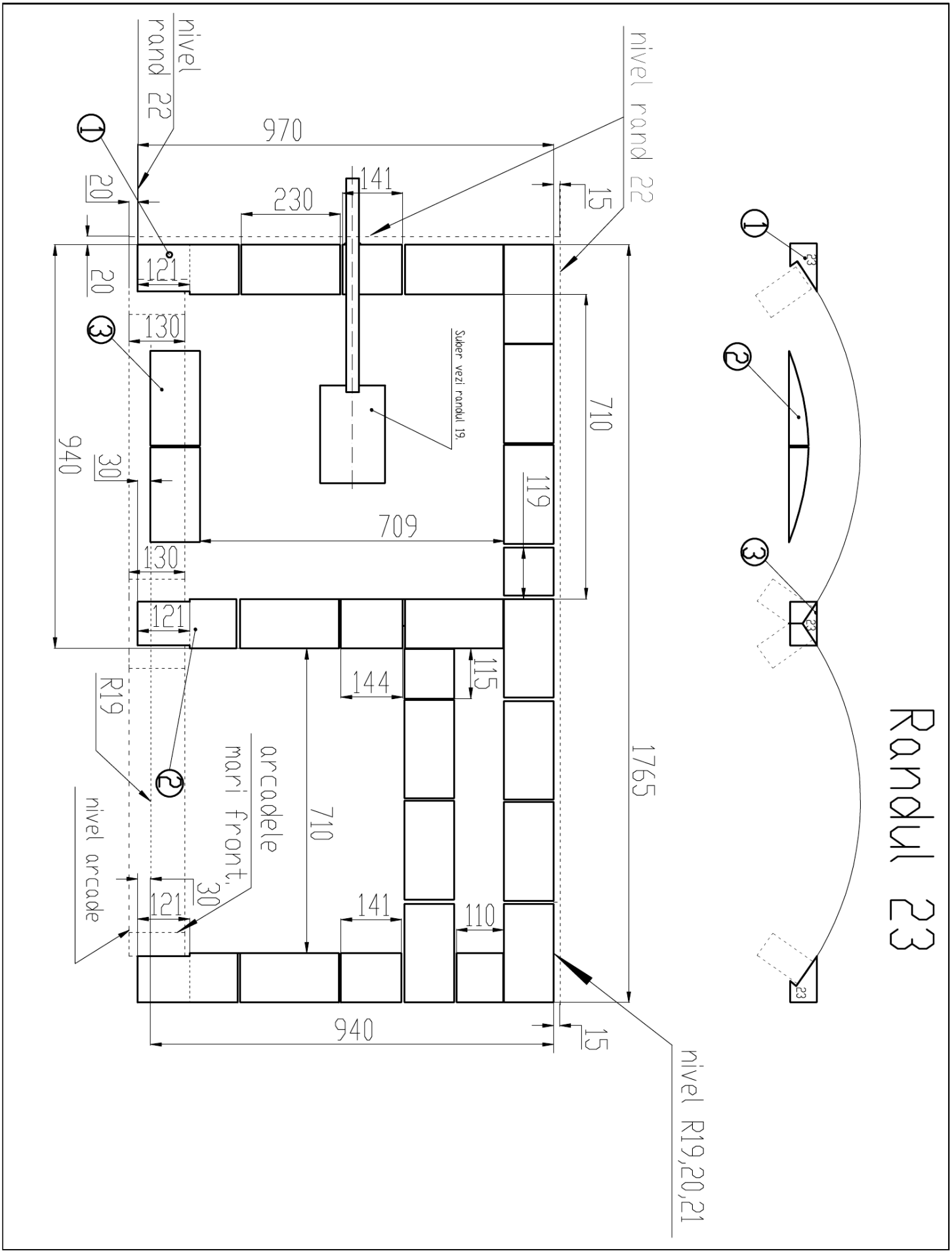
21	P63 (230x115x63)	24	4	26


Randul 22
1005
985
115
230
157
115
15
20
20
nivel rand 21
30
115
725
arcada cuptor interioara
730
arcada frontala cuptor pizza
940
1005
157
11
1805
1765
nivel rand 19
130
115
623
arcadele mari front
129
230
230
730
130
50
15
593
623
20
20
Rand 21
15
R576
63
63
82
115
17
46
62
98
91
81
63
115

Randul 22-1



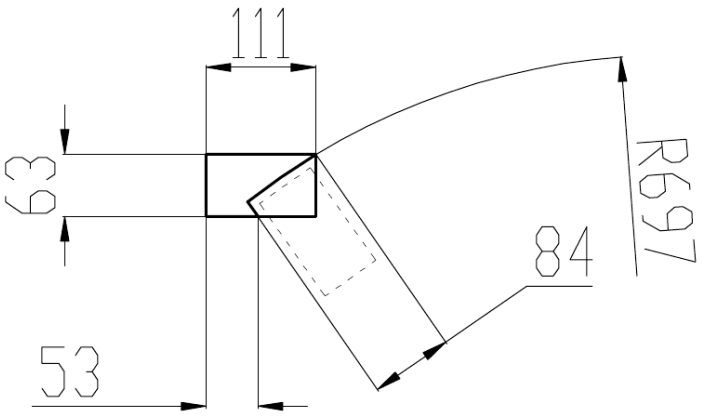
22	P63 (230x115x63)	24	3		25.5
	Arcade frontale P63 (230x115x63)	24			24

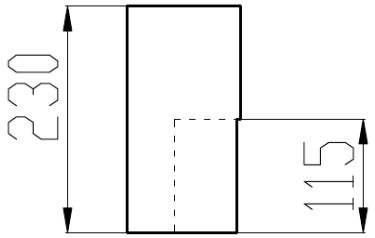

Randul 23
nivel rand 22
nivel rand 22
970
230
141
15
20
20
121
130
Suber vezi randul 19.
710
940
30
119
709
130
121
144
115
R19
arcadele mari front.
710
1765
nivel arcade
30
121
141
110
940
15
nivel R19,20,21

Randul 23-1

①

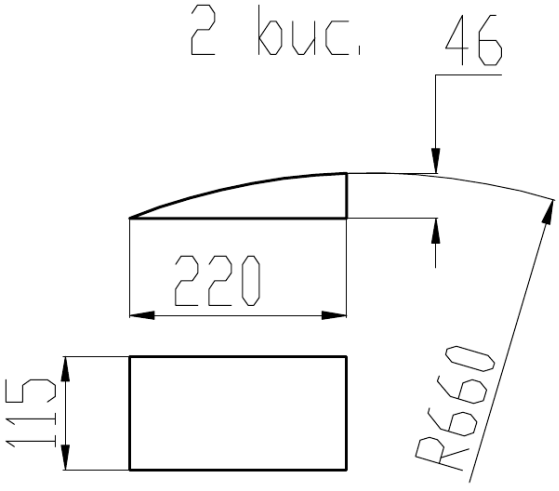
1 buc. d-ta+1 buc. st-ga



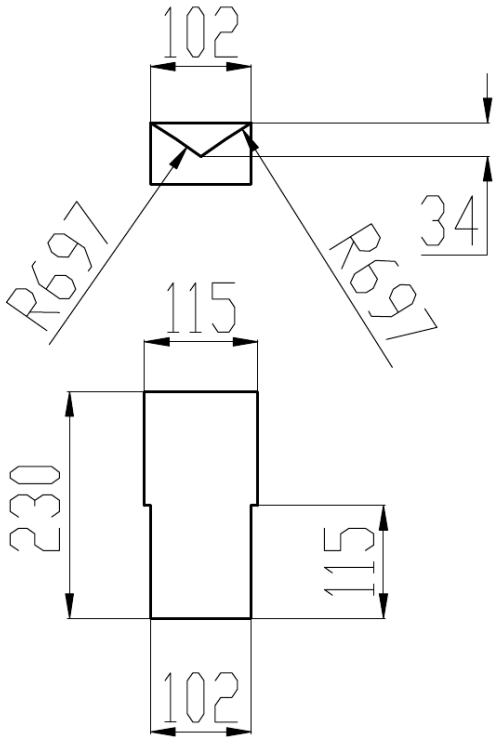


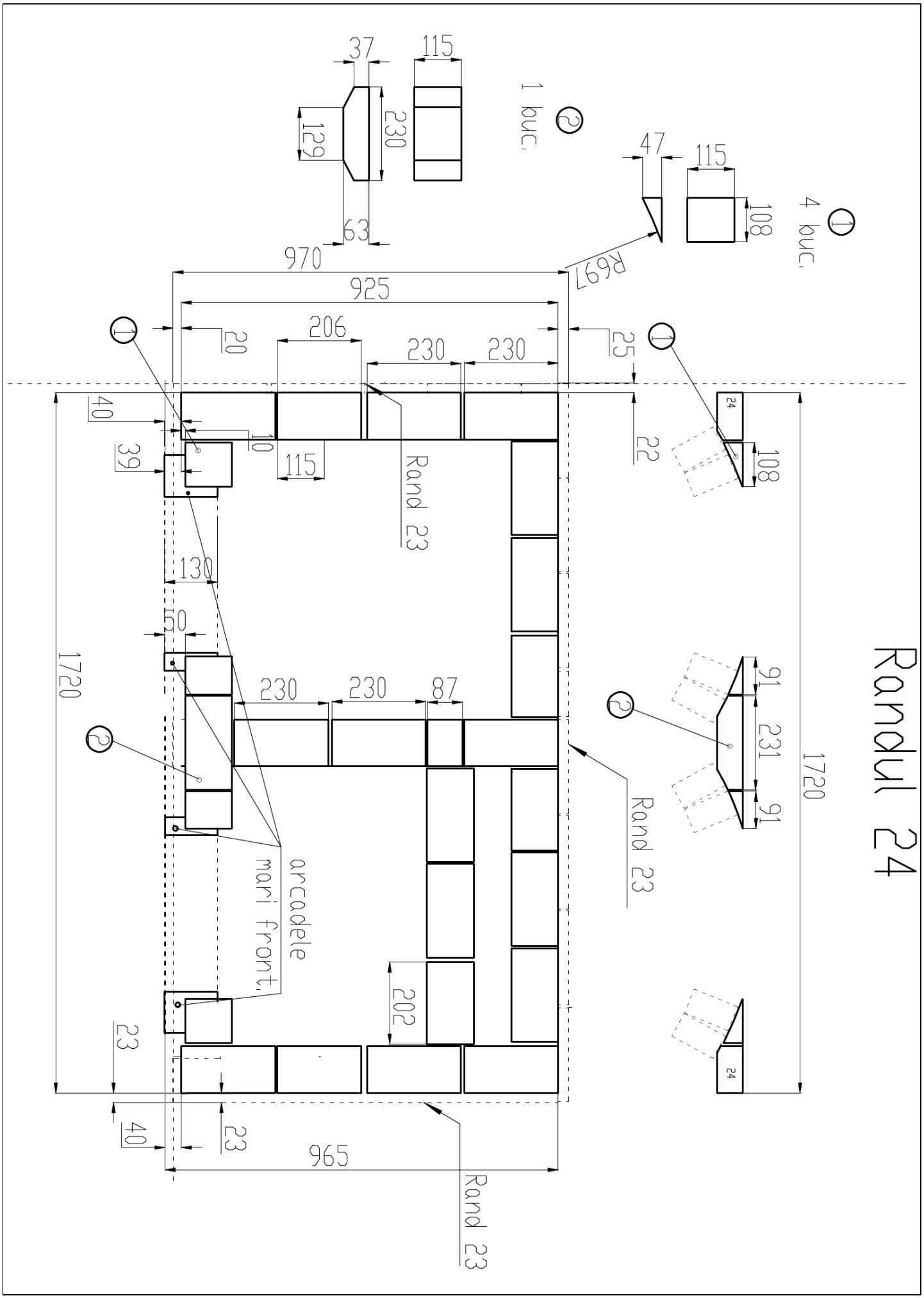
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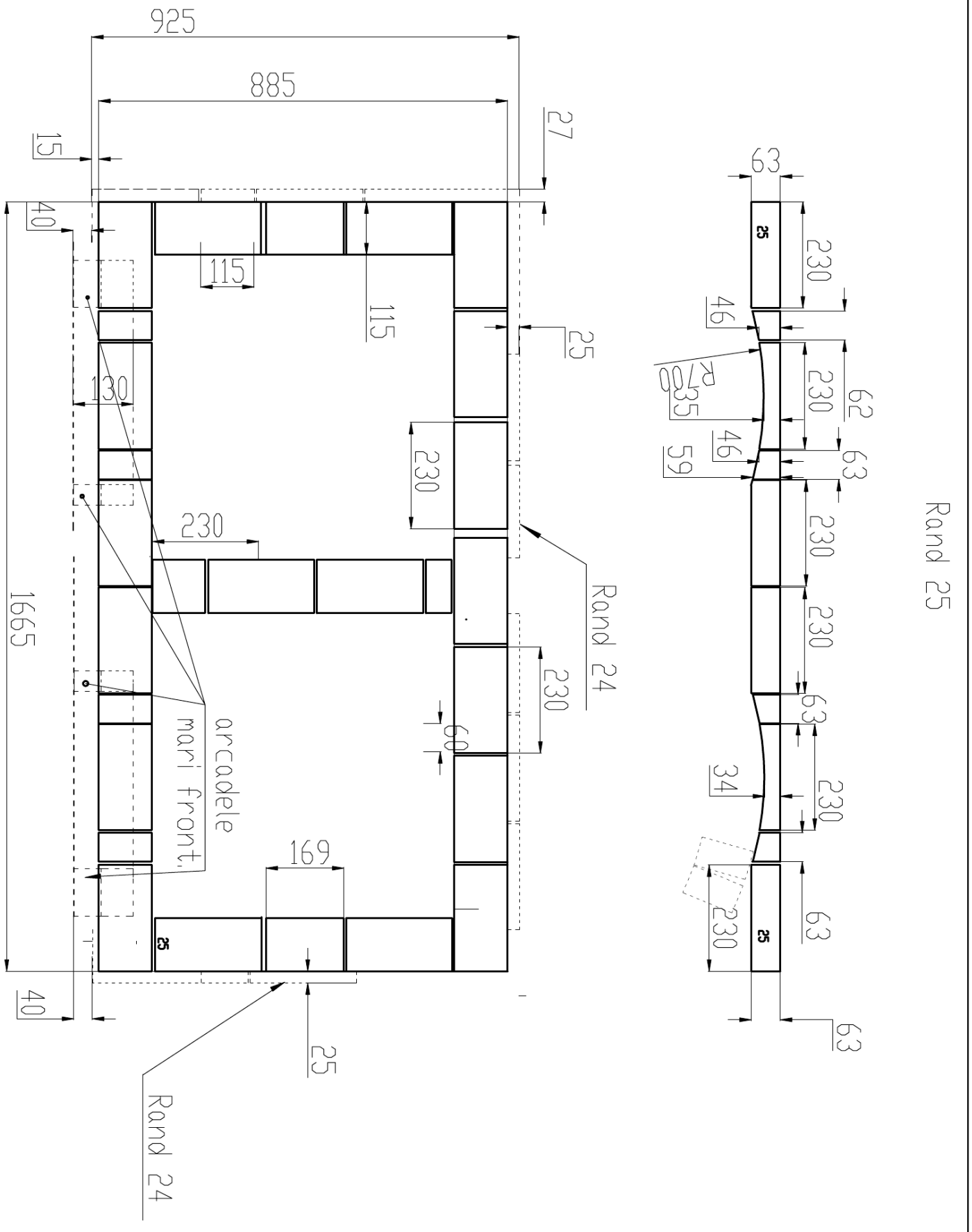
2 buc.

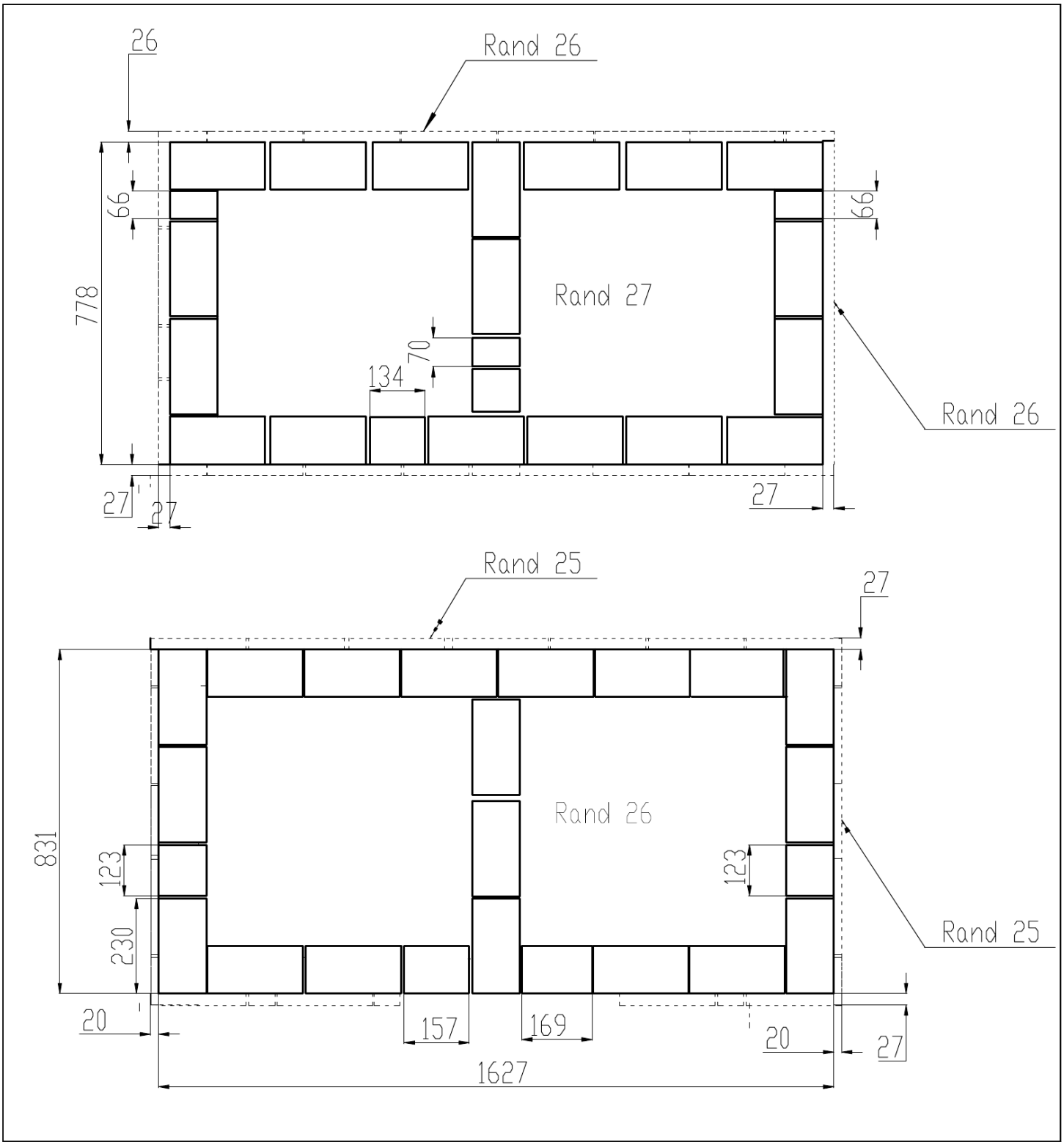


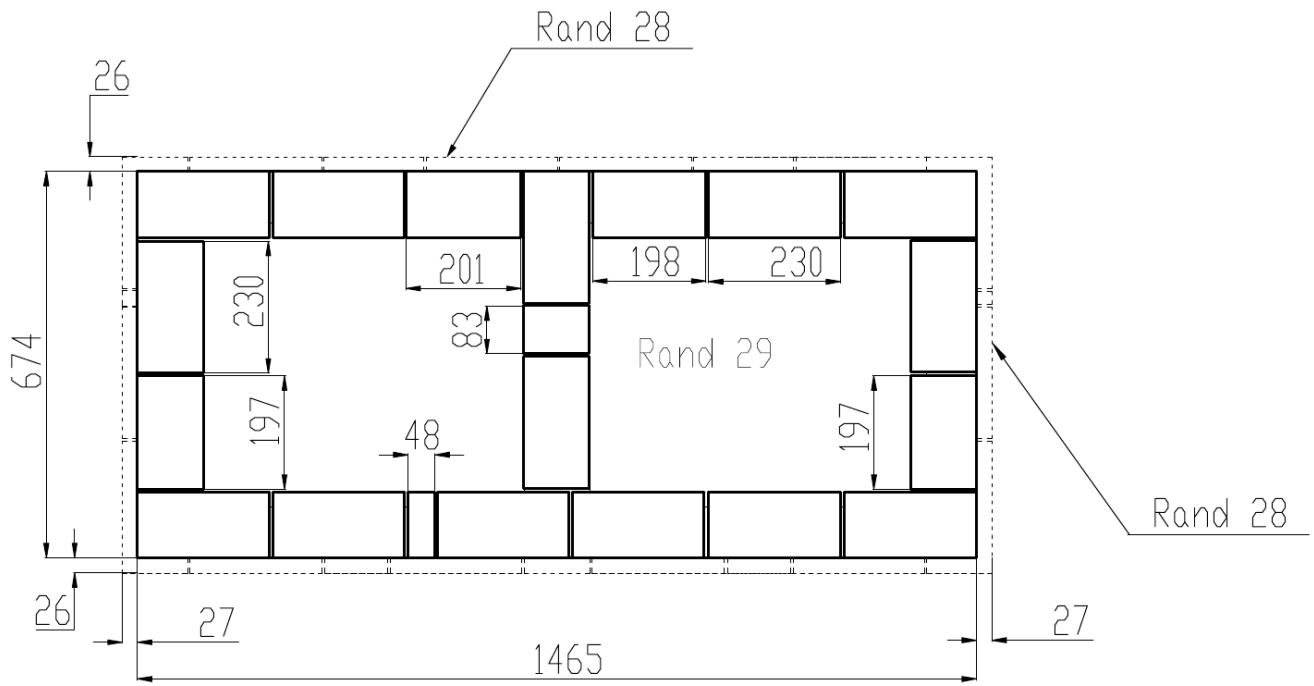
③



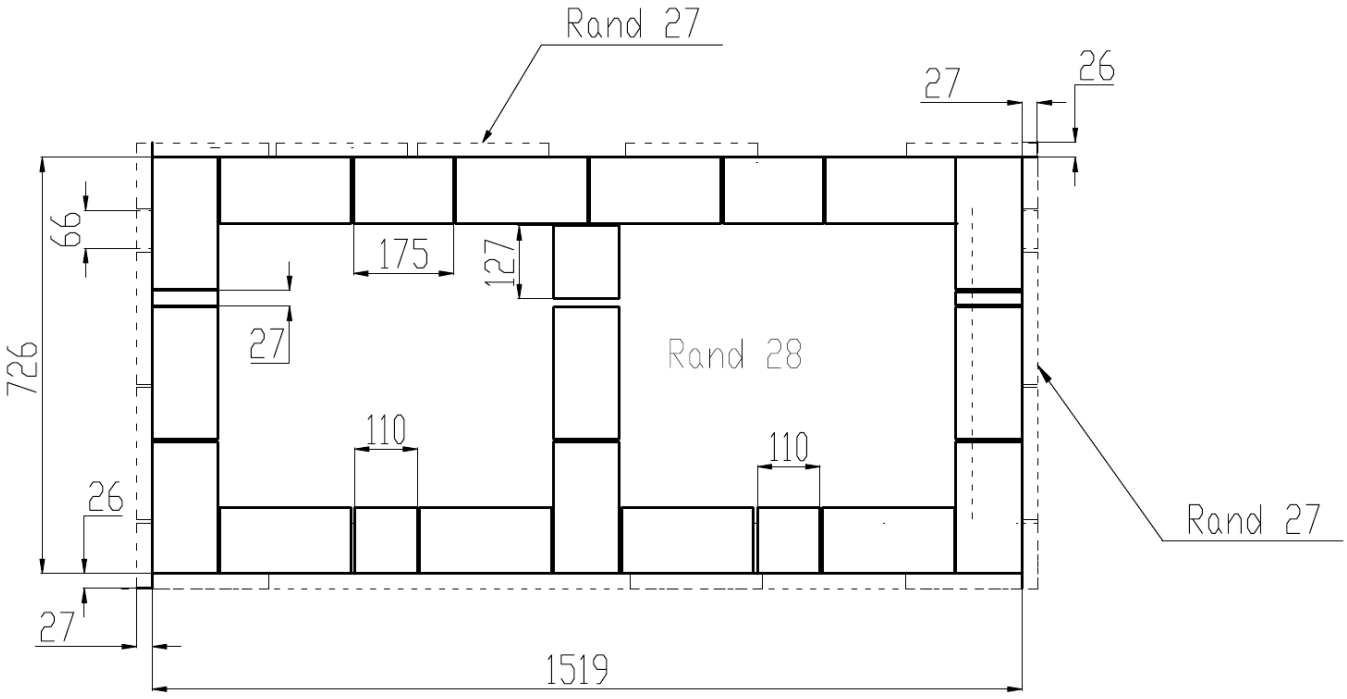

Randul 24
37
115
129
230
63
970
925
206
230
230
20
25
40
39
10
115
Rand 23
130
150
1720
230
230
87
91
231
91
1720
Rand 23
arcadele mari front.
202
23
40
23
965
Rand 23
47
115
108
R697
1 buc.
4 buc.
22
108
24
24


925
885
27
15
40
115
115
25
130
230
230
Rand 24
1665
230
60
arcadele
mari front
169
25
40
25
Rand 24
63
25
230
46
R
80
35
230
62
46
63
59
230
230
230
63
34
230
230
63
25
63
Rand 25

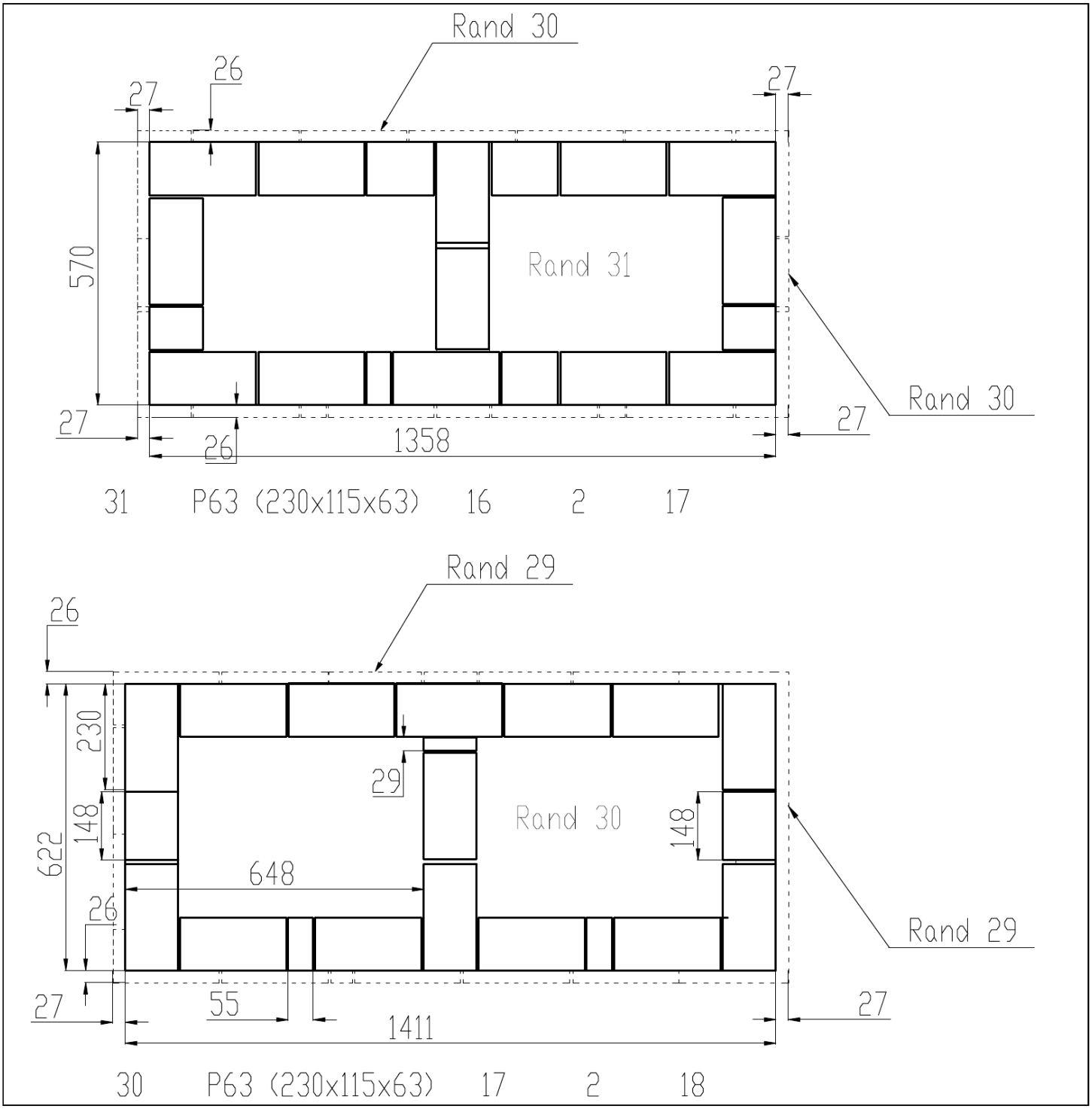

26
Rand 26
66
66
778
Rand 27
70
134
Rand 26
27
27
27
Rand 25
27
Rand 26
831
123
123
230
Rand 25
20
157
169
20
27
1627

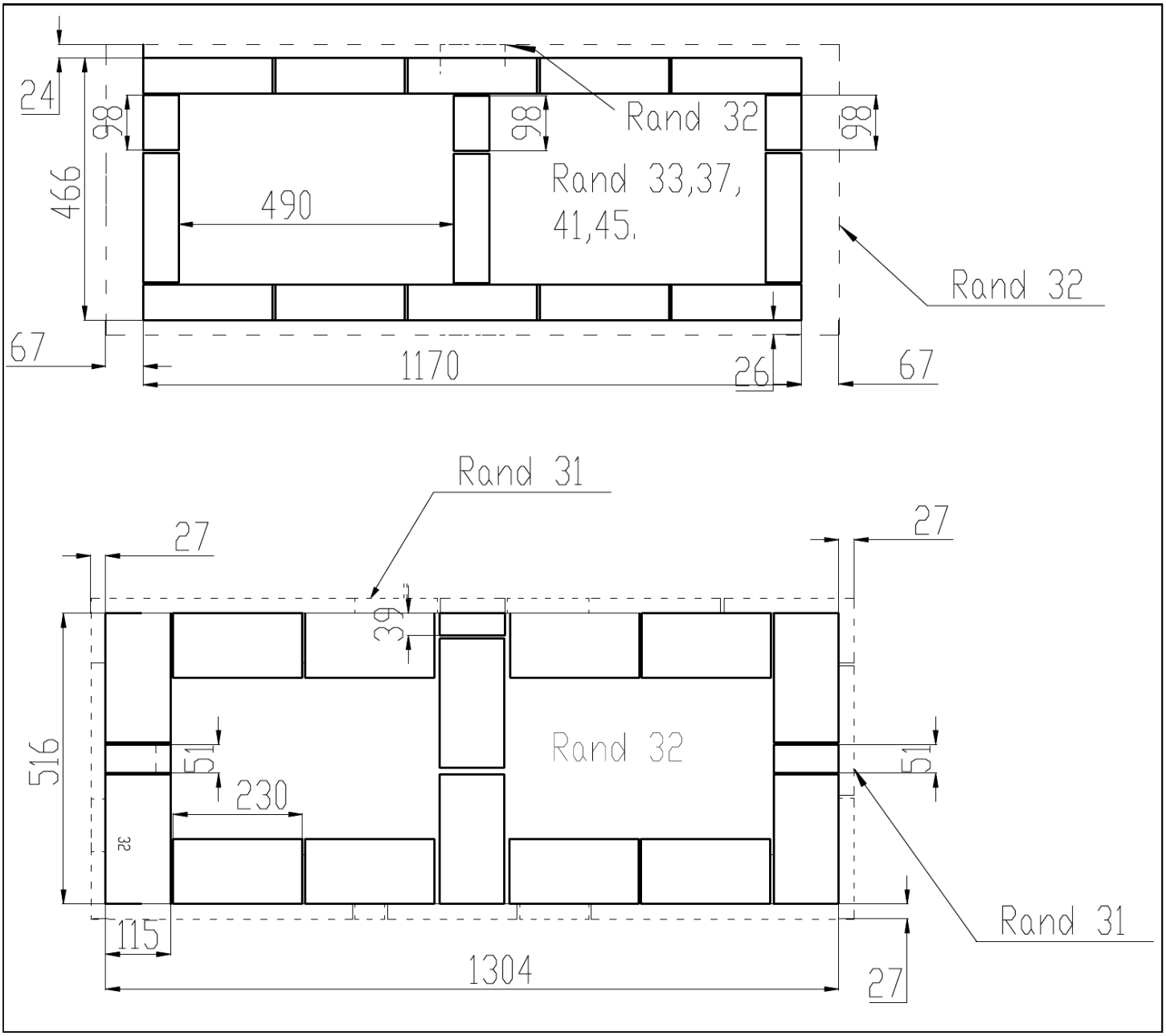


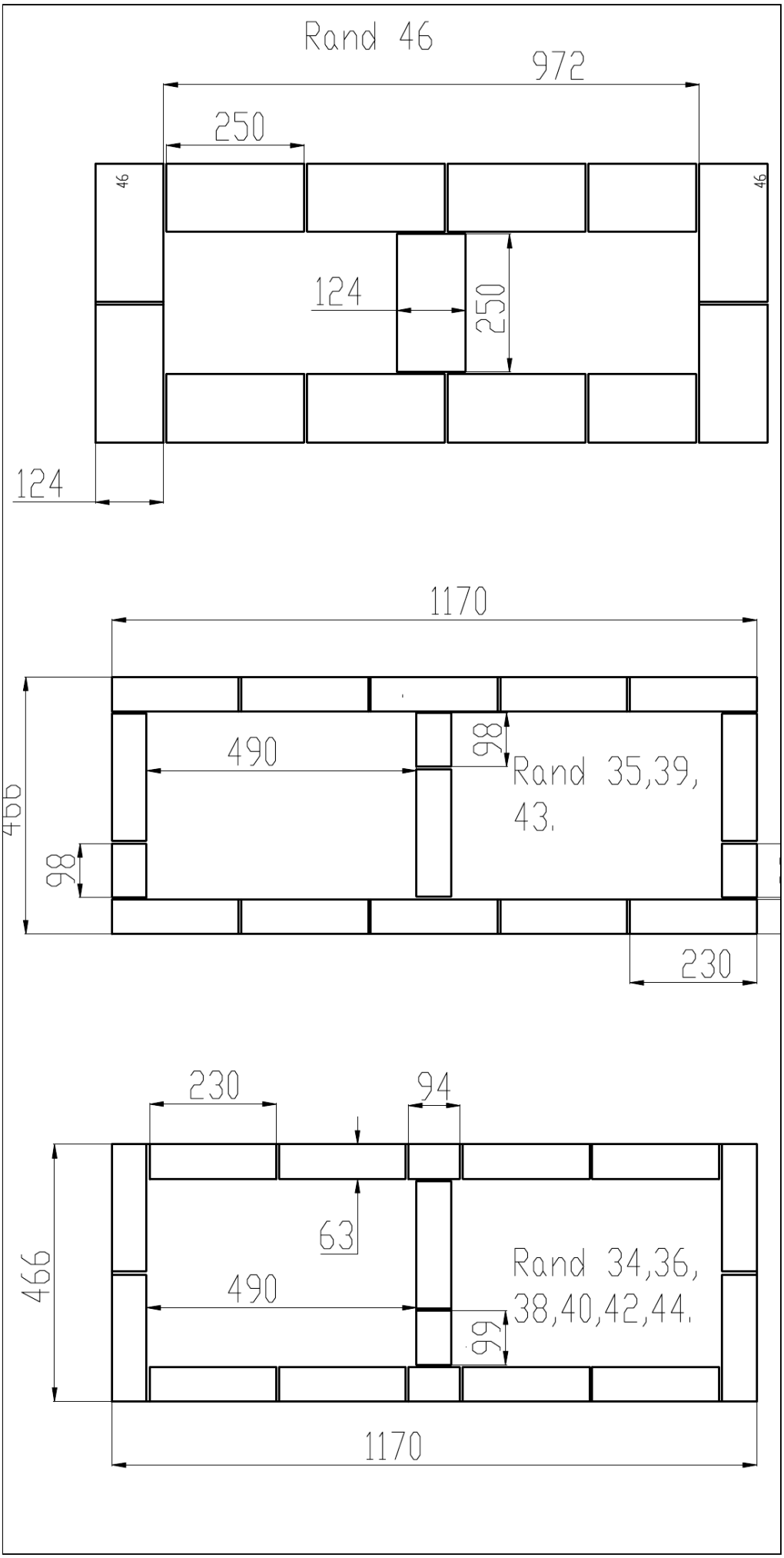
29 P63 (230x115x63) 18 2 19



28 P63 (230x115x63) 21 4 23


Rand 30
26
27
27
570
Rand 31
Rand 30
27
27
26
1358
31 P63 (230x115x63) 16 2 17
Rand 29
26
230
29
Rand 30
148
148
622
648
26
Rand 29
27
55
27
1411
30 P63 (230x115x63) 17 2 18


24
98
466
98
98
98
Rand 32
Rand 33,37,
41,45.
490
Rand 32
67
1170
26
67
Rand 31
27
27
39
516
51
230
Rand 32
51
32
Rand 31
115
1304
27


Rand 46
972
250
46
46
124
250
124
1170
490
98
Rand 35,39,
43.
466
98
230
230
94
63
Rand 34,36,
38,40,42,44.
490
99
466
1170

Lista de caramizi varianta 1
Cuptor+grill

Caramizi P63 (230x115x63)

Nr. rand	Nr. caramizi
1	60
2	18
3	18
4	18
5	18
6	18
7	18
8	43
9	18
10	19.5
11	24
12	38
13	45
14	24
15	24
16	36
17	24
18	21
19	28
20	22.5
21	26
22	49.5
23	25
24	36
25	23
26	23
27	25
28	23
29	19
30	18
31	17
32	14
33	13.5
34	14
35	14.5
36	14
37	13.5
38	14
39	14.5
40	14
41	13.5
42	14
43	14.5
44	14
45	14.5

Total 1015 buc.

Caramizi R-28 AS

Nr. rand	Nr. caramizi
13	18
16	7
19	33
2	25

Total 83

Caramizi 2R-28 AS

Nr. rand	Nr. caramizi
46	13

Total 12 buc.

Caramizi R32-28 AS

Nr. rand	Nr. caramizi
17	26
19	4
Total	30 buc.